2025 GLS SUV Order Guide

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General Information

Important Note

The information presented in this guide is based on the most current information available and is intended for internal use only. Mercedes-Benz reserves the right to make changes at any time, without notice, to colors, materials, equipment, special specifications and models.

Pricing may not yet be finalized for some models or options.
Due to variances among monitors and printers the colors that appear on your screen and printouts may not be exact.
For illustrative purposes, some images may show vehicles with European Specification.

Revision History

Date	Description
05/07/2024	MY25 GLS450W4, GLS580W4, GLS63W4, DOG published.

What's New

Standard Equipment

- **Fingerprint Sensor (321)**

Optional Equipment

- **MANUFAKTUR Signature Interior Package (DD6)**

Paints

- **MANUFAKTUR Signature Silicon Grey (190)**
- **MANUFAKTUR Signature Cote d'Azur Light Blue Metallic (385)**

Upholstery

- **MANUFAKTUR Signature Yacht Blue (942)**
- **MANUFAKTUR Signature Carmine Red (947)**
- **MANUFAKTUR Signature Truffle Brown (944)**

Models

GLS450W4 (167.959)

- MSRP: TBD
- Transmission: 9G-TRONIC 9-Speed Automatic Transmission
- Transmission Speeds: 9
- Acceleration : 0-60mph 5.8 sec
- Engine Configuration: 3.0L Inline-6 Turbo Engine with 48V Mild-Hybrid System
- Power (hp): 375 hp
- Torque (lb-ft): 369 lb-ft
- Electric Motor (lb-ft), System Torque (lb-ft): 148
- Launch Date: Q3 2024

GLS580W4 (167.985)

- MSRP: TBD
- Transmission: 9G-TRONIC 9-Speed Automatic Transmission
- Transmission Speeds: 9
- Acceleration : 0-60 mph 4.7 sec
- Engine Configuration: 4.0L V8 Bi-Turbo Engine with 48V Mild-Hybrid System
- Power (hp): 510 hp
- Torque (lb-ft): 538 lb-ft
- Electric Motor (lb-ft), System Torque (lb-ft): 184
- Launch Date: Q3 2024

Standard Equipment

GLS450W4

Performance & Handling

- 9G-TRONIC 9-Speed Automatic Transmission
- 21” MB wheels
- 3.0L inline-6 turbo engine with 48V Mild Hybrid
- AIRMATIC Suspension
- All Season Tires

Comfort & Convenience

- KEYLESS-GO
- Power Liftgate
- LED Intelligent Light System
- Multifunctional Steering Wheel with Capacitive Buttons
- MBUX User Interface incl. Voice Control with Natural Language Understanding
- 12.3" Media Display with Touchscreen
- 9 USBs (3 in front, 2 in 2nd row, 4 in 3rd row)
- MB Navigation with Live Traffic and Map Updates
- Heated Front Seats
- 4-Zone Climate control
- Load Compartment Cover
- Double Sun Visors
- Mirror Package (power folding mirrors, auto-dimming driver and rearview mirrors, mirror logo projector)
- Active Parking Assist with Surround View System
- SiriusXM® Radio
- Ventilated Front Seats
- Panorama Roof
- HANDS-FREE ACCESS
- Remote Start
- Adaptive Highbeam Assist
- Touchpad in Center Console
- 12.3" Digital Instrument Cluster
- Wireless Apple CarPlay and Android Auto
- HERMES Communications Module LTE
- Ambient Lighting with 64 Colors and Illuminated Door Sills
- Power Front Seats with 4-Way Lumbar Support and Memory Function
- Garage Door Opener
- Spare Tire
- Privacy Glass
- Roof Rails
- Burmester® Surround Sound System
- Automatic Car Wash Mode
- Wireless Charging
- MBUX Augmented Video for Navigation

Safety & Security

- ATTENTION ASSIST®
- Rear View Camera
- Active Brake Assist
- Vehicle Exit Warning
- 233 Active Distance Assist DISTRONIC
- Active Stop-and-Go Assist
- Evasive Steering Assist
- P20 Driver Assistance Package
- Active Blind Spot Assist
- PRE-SAFE®
- eCall-Emergency System
- Enhanced Alarm System with Parking Damage Detection
- 546 Active Speed Limit Assist
- Active Steering Assist
- Active Lane Keeping Assist

Performance & Handling

- 9G-TRONIC 9-Speed Automatic Transmission
- 22” wheels
- 4.0L V8 Bi-turbo engine with 48V Mild-Hybrid System
- AIRMATIC Suspension w/ Adaptive Damping System ADS
- R01 Summer Tires

Comfort & Convenience

- KEYLESS-GO
- Power Liftgate
- LED Intelligent Light System
- Power Tilt/Sliding Sunroof
- Touchpad in Center Console
- 12.3" Digital Instrument Cluster
- Apple CarPlay and Android Auto
- HERMES Communications Module LTE
- Ambient Lighting with 64 Colors and Illuminated Door Sills
- Heated Second Row Seats
- Power Front Seats with 4-Way Lumbar Support and Memory Function
- Garage Door Opener
- Spare Tire
- Privacy Glass
- Roof Rails
- Burmester® Surround Sound System
- Active Multicontour Front Seats with Massage Function
- Soft Close Doors
- Automatic Car Wash Mode
- Panorama Roof
- HANDS-FREE ACCESS
- Remote Start
- Adaptive Highbeam Assist
- Multifunctional Steering Wheel with Touch Control Buttons
- MBUX User Interface incl. Voice Control with Natural Language Understanding
- 12.3" Media Display with Touchscreen
- 9 USBs (3 in front, 2 in 2nd row, 4 in 3rd row)
- MB Navigation with Live Traffic and Map Updates
- Heated and Ventilated Front Seats
- Heated Steering Wheel
- 5-Zone Climate control
- Load Compartment Cover
- Double Sun Visors
- Mirror Package (power folding mirrors, auto-dimming driver and rearview mirrors, mirror logo projector)
- Active Parking Assist with Surround View System
- SiriusXM® Radio
- Illuminated Running Boards
- Metallic Paint
- Wireless Charging

Safety & Security

- ATTENTION ASSIST®
- Rear View Camera
- Active Brake Assist
- Vehicle Exit Warning
- 233 Active Distance Assist DISTRONIC
- Active Stop-and-Go Assist
- P20 Driver Assistance Package
- Evasive Steering Assist
- Active Blind Spot Assist
- PRE-SAFE®
- eCall-Emergency System
- Enhanced Alarm System with Parking Damage Detection
- 546 Active Speed Limit Assist
- Active Steering Assist
- Active Lane Keeping Assist

Paint

Non-Metallic Paints

040U - Black

149U - Polar White

Metallic Paints

197U - Obsidian Black

922U - Cirrus Silver

989U - Emerald Green

842U - Twilight Blue

992U - Selenite Grey

MANUFAKTUR Paints

996U - MANUFAKTUR Cardinal Red Metallic

956U - MANUFAKTUR Alpine Grey

885U - MANUFAKTUR Moonlight White Metallic

MANUFAKTUR Signature Paints

NEW

190U - MANUFAKTUR Signature Silicon Grey

Requires AMG Line Exterior (DG1) for GLS450W4

NEW

385U - MANUFAKTUR Signature Cote d'Azur Light Blue Metallic

Requires AMG Line Exterior (DG1) for GLS450W4

Code	*Description*	*Availability*	*Price*
040U	Black	All Models	$0
149U	Polar White	All Models	$0
197U	Obsidian Black	All Models	$0
922U	Cirrus Silver	All Models	$0
989U	Emerald Green	All Models	$0
842U	Twilight Blue	All Models	$0
992U	Selenite Grey	All Models	$0
996U	MANUFAKTUR Cardinal Red Metallic	All Models	$1,750
956U	MANUFAKTUR Alpine Grey	All Models	$1,750
885U	MANUFAKTUR Moonlight White Metallic	All Models	$1,750
190U (New)	MANUFAKTUR Signature Silicon Grey Requires AMG Line Exterior (DG1) for GLS450W4	All Models	$6,500
385U (New)	MANUFAKTUR Signature Cote d'Azur Light Blue Metallic Requires AMG Line Exterior (DG1) for GLS450W4	All Models	$6,500

Wheels

95R - 21" Triple 5-Spoke Wheels

21"
R02 (All-Season tires), 690 (Spare Tire)
21” Triple 5-Spoke Wheels
275/45 R 21 on 10 J x 21 ET 62.5 (Front)
315/40 R 21 on 11 J x 21 ET 55 (Rear)

RWF - 21" AMG Twin 5-Spoke Wheels

Requires AMG Line (DG1)
21"
R02 (All-Season tires), 690 (Spare Tire)
21” AMG Twin 5-Spoke Wheels
275/45 R 21 on 10 J x 21 ET 44 (Front)
315/40 R 21 on 11 J x 21 ET 42 (Rear)

RWH - 21" AMG Twin 5-Spoke Wheels w/ Black Accents

Requires Night Package (DC1PKG)
21"
R02 (All-Season tires), 690 (Spare Tire)
21” AMG Twin 5-Spoke Wheels
275/45 R 21 on 10 J x 21 ET 44 (Front)
315/40 R 21 on 11 J x 21 ET 42 (Rear)

RPA - 22" AMG Multi-Spoke Wheels

Requires AMG Line (DG1)
22"
R01 (High Performance Summer Tires), 669 (Collapsible Spare Tire)
22” AMG Multi-Spoke Wheels
285/45 R 22 on 9.5 J x 22 ET 45 (Front)
325/40 R 22 on 11.5 J x 22 ET 47 (Rear)

RPB - 22" AMG Multi-Spoke Wheels w/ Black Accents

Requires Night Package (DC1PKG)
22"
R01 (High Performance Summer Tires), 669 (Collapsible Spare Tire)
22” AMG Multi-Spoke Wheels
285/45 R 22 on 9.5 J x 22 ET 45 (Front)
325/40 R 22 on 11.5 J x 22 ET 47 (Rear)

RPK - 23" AMG Twin 5-Spoke Wheels - Black

Requires AMG Line (DG1) & Night Package (DC1)
23"
R01 (High Performance Summer Tires), 669 (Collapsible Spare Tire)
23” AMG Twin 5-Spoke Wheels - Black
285/40 R 23 on 9.5 J x 23 ET 45 (Front)
325/35 R 23 on 11.5 J x 23 ET 47 (Rear)

Code	*Wheel Size*	*Description*	*Wheel Dimensions*	*Mobility*	*Availability*	*MSRP*
95R	21"	21” Triple 5-Spoke Wheels	275/45 R 21 on 10 J x 21 ET 62.5 (Front) 315/40 R 21 on 11 J x 21 ET 55 (Rear)	R02 (All-Season tires), 690 (Spare Tire)	GLS450W4	$0
RWF	21"	21” AMG Twin 5-Spoke Wheels Requires AMG Line (DG1)	275/45 R 21 on 10 J x 21 ET 44 (Front) 315/40 R 21 on 11 J x 21 ET 42 (Rear)	R02 (All-Season tires), 690 (Spare Tire)	GLS450W4	$0
RWH	21"	21” AMG Twin 5-Spoke Wheels Requires Night Package (DC1PKG)	275/45 R 21 on 10 J x 21 ET 44 (Front) 315/40 R 21 on 11 J x 21 ET 42 (Rear)	R02 (All-Season tires), 690 (Spare Tire)	GLS450W4	$0
RPA	22"	22” AMG Multi-Spoke Wheels Requires AMG Line (DG1)	285/45 R 22 on 9.5 J x 22 ET 45 (Front) 325/40 R 22 on 11.5 J x 22 ET 47 (Rear)	R01 (High Performance Summer Tires), 669 (Collapsible Spare Tire)	All Models	$1,350 (GLS450W4) $0 (GLS580W4)
RPB	22"	22” AMG Multi-Spoke Wheels Requires Night Package (DC1PKG)	285/45 R 22 on 9.5 J x 22 ET 45 (Front) 325/40 R 22 on 11.5 J x 22 ET 47 (Rear)	R01 (High Performance Summer Tires), 669 (Collapsible Spare Tire)	All Models	$1,350 (GLS450W4) $0 (GLS580W4)
RPK	23"	23” AMG Twin 5-Spoke Wheels - Black Requires AMG Line (DG1) & Night Package (DC1)	285/40 R 23 on 9.5 J x 23 ET 45 (Front) 325/35 R 23 on 11.5 J x 23 ET 47 (Rear)	R01 (High Performance Summer Tires), 669 (Collapsible Spare Tire)	All Models	$3,150 (GLS450W4) $1,900 (GLS580W4)

GLS450W4 Notes: *R01: High Performance Summer Tires R02: All-Season Tires 669: Collapsible Spare Tire 690: Spare Tire*

GLS580W4 Notes: *R01: High Performance Summer Tires 669: Collapsible Spare Tire*

Upholstery

MB Tex

111A - Black MB-Tex

MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)

124A - Bahia Brown / Black MB-Tex

MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)

135A - Macchiato Beige/Black MB-Tex

MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)

Leather

201A - Black Leather

Textured Leather

224A - Bahia Brown/Black Leather

Textured Leather

215A - Macchiato Beige /Black Leather

225A - Catalana Beige/Black Leather

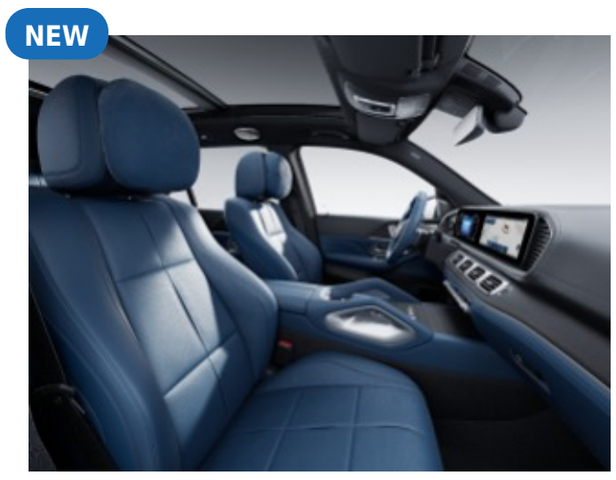
Exclusive Nappa Leather

951A - Black Exclusive Nappa Leather

Only with Exclusive (DX1) or Pinnacle Trim (DX2). Requires Rear Side Airbags (293). Not with Macchiato Beige Headliner (55U) or Crystal Grey Headliner (58U)

MANUFAKTUR Signature Nappa Leather

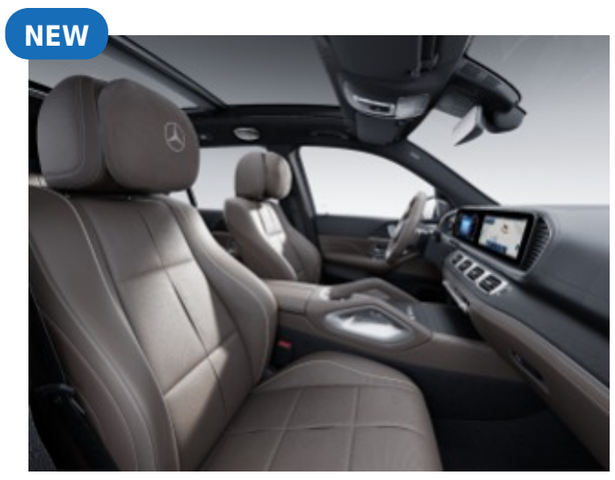
NEW



942A - MANUFAKTUR Signature Yacht Blue

Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)

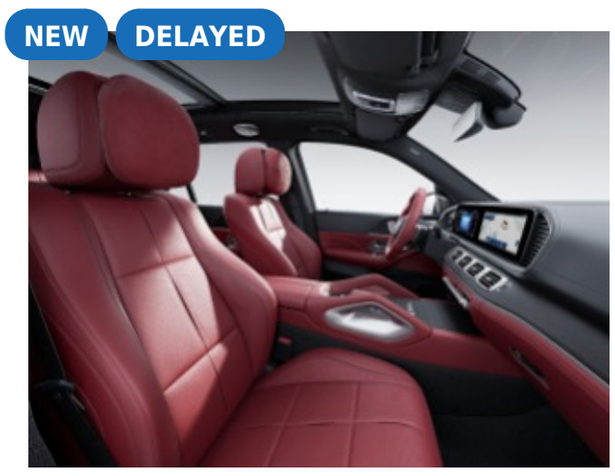
NEW



944A - MANUFAKTUR Signature Truffle Brown

Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)

NEW DELAYED



947A - MANUFAKTUR Signature Carmine Red

Delayed for ordering until June 21st (prodcution - 2nd decade of September). Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)

Code	Description	Availability	Price
111A	Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	GLS450W4	$0
124A	Bahia Brown / Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	GLS450W4	$0
135A	Macchiato Beige/Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	GLS450W4	$0
201A	Black Leather Textured Leather	All Models	$1,620 (GLS450W4) $0 (GLS580W4)
224A	Bahia Brown/Black Leather Textured Leather	All Models	$1,620 (GLS450W4) $0 (GLS580W4)
215A	Macchiato Beige /Black Leather	All Models	$1,620 (GLS450W4) $0 (GLS580W4)
225A	Catalana Beige/Black Leather	All Models	$1,620 (GLS450W4) $0 (GLS580W4)
951A	Black Exclusive Nappa Leather Only with Exclusive (DX1) or Pinnacle Trim (DX2). Requires Rear Side Airbags (293). Not with Macchiato Beige Headliner (55U) or Crystal Grey Headliner (58U)	All Models	$2,990 (GLS450W4) $1,370 (GLS580W4)
942A (New)	MANUFAKTUR Signature Yacht Blue Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)	All Models	$0
944A (New)	MANUFAKTUR Signature Truffle Brown Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)	All Models	$0
947A (New) (Delayed)	MANUFAKTUR Signature Carmine Red Delayed for ordering until June 21st (prodcution - 2nd decade of September). Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)	All Models	$0

Code	Upholstery	Seats	Floor Mats	Upper Dash/Lower Dash	Seat Belts	Steering Wheel	Headliner
111A	Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	Black	Black	Black/Black	Black	Black	Crystal Grey (58U) or Black (51U)
124A	Bahia Brown / Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	Bahia Brown	Black	Black /Bahia Brown	Black	Black	Crystal Grey (58U) or Black (51U)
135A	Macchiato Beige/Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	Macchiato Beige	Black	Black /Macchiato Beige	Macchiato Beige	Black	Macchiato Beige (55U) or Black (51U)
201A	Black Leather Textured Leather	Black	Black	Black/Black	Black	Black	Crystal Grey (58U) or Black (51U)
224A	Bahia Brown/Black Leather Textured Leather	Bahia Brown	Black	Black /Bahia Brown	Black	Black	Crystal Grey (58U) or Black (51U)
215A	Macchiato Beige /Black Leather	Macchiato Beige	Black	Black /Macchiato Beige	Macchiato Beige	Black	Macchiato Beige (55U) or Black (51U)
225A	Catalana Beige/Black Leather	Catalana Beige	Black	Black /Catalana Beige	Black	Black	Crystal Grey (58U) or Black (51U)
951A	Black Exclusive Nappa Leather Only with Exclusive (DX1) or Pinnacle Trim (DX2). Requires Rear Side Airbags (293). Not with Macchiato Beige Headliner (55U) or Crystal Grey Headliner (58U)	Black	Black	Black/Black	Black	Black	Black (51U)
942A (New)	MANUFAKTUR Signature Yacht Blue Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)	Yacht Blue	Black	Black / Yacht Blue	Black	Yacht Blue	Black (51U)
944A (New)	MANUFAKTUR Signature Truffle Brown Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)	Truffle Brown	Black	Black / Truffle Brown	Black	Truffle Brown	Black (51U)
947A (New) (Delayed)	MANUFAKTUR Signature Carmine Red Delayed for ordering until June 21st (prodcution - 2nd decade of September). Requires MANUFAKTUR Signature Interior Package (DD6), Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443)	Carmine Red	Black	Black / Carmine Red	Black	Carmine Red	Black (51U)

Trims

04H - Brown Linden Wood

H22 - Natural Grain Brown Walnut Wood

H31 - Natural Grain Grey Oak Wood

H46 - Brushed Aluminum with Longitudinal Grain

H11 - MANUFAKTUR Piano Lacquer Flowing Lines

Code	Description	Availability	Price
04H	Brown Linden Wood	All Models	$0
H22	Natural Grain Brown Walnut Wood	All Models	$160
H31	Natural Grain Grey Oak Wood	All Models	$160
H46	Brushed Aluminum with Longitudinal Grain	All Models	$0
H11	MANUFAKTUR Piano Lacquer Flowing Lines	All Models	$850

Packages

Code	Packages	Availability	MSRP
DX1	Exclusive Trim Standard on GLS580W4. Not Available with MB-Tex (111A,124A,135A) ■ 902 - Rapid Heating for Front Seats ■ 399 - Multicontour Front Seats w/ Massage Function ■ 872 - Heated Rear Seats	GLS450W4	$1,750
DX2	Pinnacle Trim Not Available with MB-Tex (111A,124A,135A) ■ 399 - Multicontour Front Seats w/ Massage Function ■ 77B - MBUX Interior Assistant ■ P21 - AIR BALANCE ■ 463 - Head-up DIsplay ■ 902 - Rapid Heating for Front Seats ■ 311 - Temperature Controlled Cupholders ■ C53 - Mercedes Star Pattern Logo Projectors ■ 872 - Heated Rear Seats	All Models	$3,550 (GLS450W4) $1,800 (GLS580W4)
DB0	Warmth and Comfort Package Only with Exclusive Trim (DX1) or Pinnacle Trim (DX2) ■ P69 - Warmth Comfort Package ■ 902 - Rapid Heating for Front Seats ■ 907 - Rear Heated Armrest ■ 906 - Front Heated Armrest	All Models	$1,100
DC5	Acoustic Comfort Package PAF – Acoustic Comfort Package ■ PAF - Increased cabin insulation, windshield and side windows with acoustic and heat absorbing membrane ■ 596 - Infrared-reflecting glass	All Models	$1,100
DG1	AMG Line Exterior Standard on GLS580W4 ■ Brake system with larger brake discs at the front axle ■ L5C - Multifunction sport steering wheel w/Airbag cover in nappa leather ■ Flared wheel arches at front and rear, painted in the vehicle color - name ■ AMG rear apron with diffuser-look insert in black and trim strip in chrome ■ AMG brushed stainless steel sports pedals with black rubber studs ■ P31 - AMG front apron with striking, sporty air outlets in the wheel arch linings ■ AMG side skirts painted in the vehicle color ■ AMG Floor Mats ■ Wheel - Choice of	GLS450W4	$3,250
DC1	Night Package ■ P55 - High-gloss black elements: front apron trim strip, simulated underguard, rear apron trim strip, side mirrors, window line trim strip, beltline trim strip ■ Radiator grille with 4 slats in dark chrome ■ OPT - Wheel Choice of: ○ RPB - 22” AMG Multispoke Wheels w/ Black Accents (+ $1,250) ○ RWH - 21" AMG 5-Spoke Wheels w/ Black Accents ○ RPK - 23" AMG Twin 5-Spoke Wheels - Black (+ $3,150) ■ Matte black elements: roof rails	All Models	$400
DD6 (New)	MANUFAKTUR Signature Interior Package Requires Pinnacle Trim (DX2), Executive Rear Seat Package (DB6), & Heated Steering Wheel (443) ■ MANUFAKTUR High-Pile Floormats with Embroidered Mercedes-Benz Star ■ 328 - MANUFAKTUR Illuminated Door Sills ■ P62 - MANUFAKTUR Signature Interior Package ■ C06 - MANUFAKTUR Headrest Cushions in Microfiber with Embroidered Mercedes-Benz Star ■ C55 - MANUFAKTUR Lettering on Wood Trim ■ U38 - Dashboard and Door Beltlines in Nappa Leather	All Models	$12,250 (GLS450W4) $10,600 (GLS580W4)
DB6	Executive Rear Seat Package Only in combination w/ 7 Seater Configureation (226) ■ 293 - Rear Side Airbags ■ 447 - MBUX Rear tablet ■ 406 - Multicontour Seats in Rear w/ massage functions ■ P11 - Executive Rear Seat Package ■ 402 - Heated and Ventilated Seats in the Rear ■ 898 - Wireless Charging Rear	All Models	$3,750
DC7	E-ACTIVE BODY CONTROL Package ■ 490 - E-ACTIVE BODY CONTROL ■ 481 - Underguard	GLS580W4	$6,500

Options

Factory Options

Code	Options	Availability	MSRP
224	Captain Chairs for second row (6 seat configuration) Not available with Executive Rear Seat Package (DB6) or MANUFAKTUR Signature Interior Package (DD6).	All Models	$0
226	7 Seat Configuration	All Models	$0
293	Rear Side Airbags	All Models	$350
297	Electric Rear Side-Window Sunshades	All Models	$580
443	Steering Wheel Heating Standard on GLS580W4. Now available with all steering wheel options	GLS450W4	$250
550	Trailer Hitch Includes Increased Towing Capacity (557); Please note: no accessory retrofit available	All Models	$600
553	Trailer Manoeuvering Assist Requires Trailer Hitch (550)	All Models	$350
582	5-Zone Climate Control Standard on GLS 580. Adds additional air vents in headliner	GLS450W4	$400
735	Exclusive Wood Trim Package Adds wood trim on back of front seats, MB-Tex Map Pockets, & additional ambient lighting	All Models	$450
846	Illuminated Running Boards Standard on GLS 580. Please note: no accessory retrofit available	GLS450W4	$650
874	MAGIC VISION CONTROL incl. Heated Windscreen Washer System	All Models	$350
883	Soft Close Doors Standard on GLS 580	GLS450W4	$550
L2D	Wood/Leather Multifunction Steering Wheel Requires MANUFAKTUR Piano Lacquer Flowing Lines (H11) & Steering Wheel Heating (443)	All Models	$600
U09	Lower Dashboard & Door Beltlines in MB-Tex	All Models	$350
U38	Dashboard & Door Beltlines in Nappa Leather Available with Black Exclusive Nappa leather upholstery (951). Included with MANUFAKTUR Signature Interior Package (DD6)	All Models	$1,050
21U	Dashcam	All Models	$200
811	Burmester® High-End 3D Surround Sound System Requires 5-Zone Climate Control (582). TIREFIT replaces spare tire. If ordered with Pinnacle Trim (DX2), removes MBUX Interior Assistant (77B).	All Models	$4,550
L2M (New)	MB-Tex Steering Wheel Provides Animal Free Interior when orderd with MB-Tex Upholstery. Requires Driver Assistance Package (DA2).	GLS450W4	$0

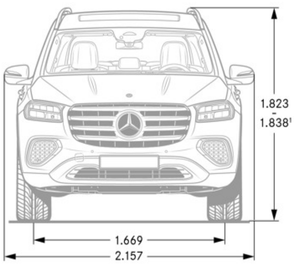
VPC Installed Options

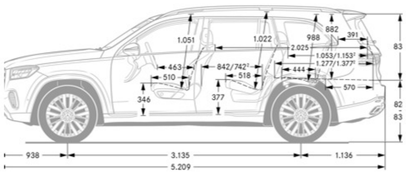
Code	Options	Availability	MSRP
D07	Wheel Locking Bolts - Black	All Models	$160
D08	Chrome Door Handle Inserts	All Models	$100
D11	Roof Spoiler	All Models	$685
D26	Load Sill Guard	All Models	$220
D27	Wheel Locking Bolts - Silver	All Models	$160
D43	All-Season Front/Rear Floormats	All Models	$170
D49	First Aid Kit	All Models	$35
D50	Premium Touchscreen Cleaning Cloth	All Models	$30

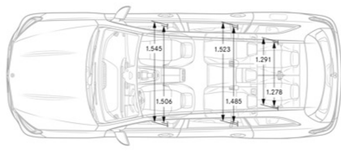
Specifications

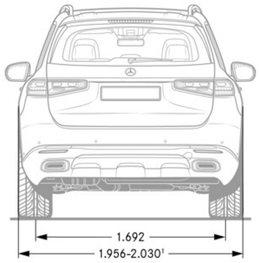
GLS450W4

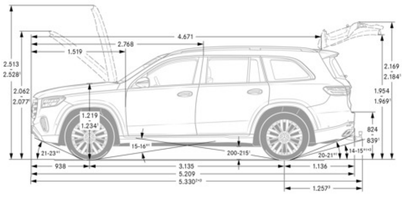
Drivetrain	
Transmission	9G-TRONIC 9-Speed Automatic Transmission
Drive Configuration	All-wheel drive
Transmission Speeds	9
Engine	
Engine Configuration	3.0L Inline-6 Turbo Engine with 48V Mild-Hybrid System
Power (hp)	375 hp
Torque (lb-ft)	369 lb-ft
Compression Ratio	10.0:1
Fuel Tank Size (gallons)	23.8
Fuel Requirement (Octane)	91
Electric Motor (hp), System Output (hp)	20
Electric Motor (lb-ft), System Torque (lb-ft)	148
Displacement (cc)	2,999
Performance	
Acceleration	0-60mph 5.8 sec
Top Speed (mph)	130
Fuel Economy	
Fuel Economy	19 mpg (City) / 24 mpg (Hwy) / 21 mpg (Combined)
Exterior Dimensions	
Vehicle Length (in.)	205
Vehicle Height (in.)	71.8
Vehicle Width w/ Exterior Mirrors (in.)	84.9
Wheelbase (in.)	123.4
Coefficient of Drag	N/A
Curb Weight (lbs)	5,489
Maximum Load (lbs)	TBD
Track Width Front/Rear	65.7/66.6
Towing Capacity (lbs)	7,700
Interior Dimensions	
Passenger Capacity	6/7
Headroom (front)	39,4 in.
Legroom (front)	40.3 in.
Shoulder Room (front)	59.3 in.
Headroom (rear)	40.2 in.
Legroom (Rear)	41.9 in.
Shoulder Room (Rear)	58.5 in.
Cargo Capacity	Capacity behind 3rd row: 17.4 cu ft. Capacity behind second row (3rd row folded down): 42.7 cu ft. Capacity behind first row (2nd and 3rd row folded down): 84.7 cu ft.

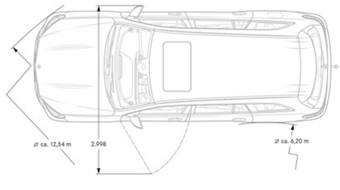




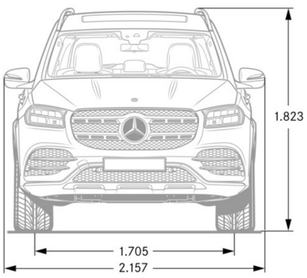


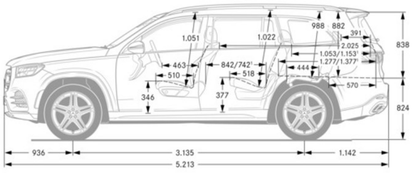


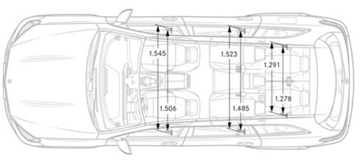


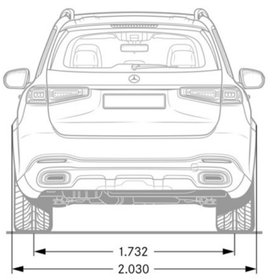


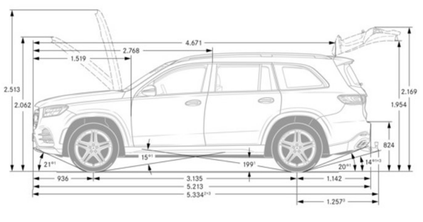
Drivetrain	
Transmission	9G-TRONIC 9-Speed Automatic Transmission
Drive Configuration	All-wheel drive
Transmission Speeds	9
Engine	
Engine Configuration	4.0L V8 Bi-Turbo Engine with 48V Mild-Hybrid System
Power (hp)	510 hp
Torque (lb-ft)	538 lb-ft
Compression Ratio	10.5:1
Construction	N/A
Fuel Requirement (Octane)	91
Fuel Tank Size (gallons)	23.8
Electric Motor (hp), System Output (hp)	21
Electric Motor (lb-ft), System Torque (lb-ft)	184
Displacement (cc)	3,982
Performance	
Acceleration	0-60 mph 4.7 sec
Top Speed (mph)	130
Fuel Economy	
Fuel Economy	TBD
Exterior Dimensions	
Vehicle Length (in.)	205.2
Vehicle Height (in.)	71.8
Vehicle Width w/ Exterior Mirrors (in.)	84.9
Wheelbase (in.)	123.4
Coefficient of Drag	N/A
Curb Weight (lbs)	TBD
Track Width Front/Rear	67.1/68.2
Towing Capacity	7700
Interior Dimensions	
Passenger Capacity	6/7
Headroom (front)	39,4 in.
Legroom (front)	40.3 in.
Shoulder Room (front)	59.3 in.
Headroom (rear)	40.2 in.
Legroom (Rear)	41.9 in.
Shoulder Room (Rear)	58.5 in.
Cargo Capacity	Capacity behind 3rd row: 17.4 cu ft. Capacity behind second row (3rd row folded down): 42.7 cu ft. Capacity behind first row (2nd and 3rd row folded down): 84.7 cu ft.

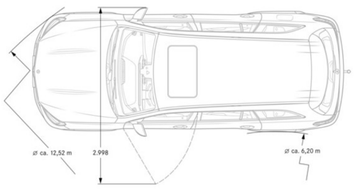








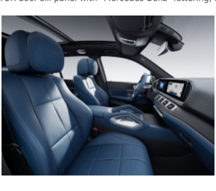


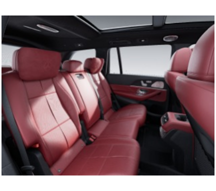


MANUFAKTUR Signature Interior Package (DD6)

Extravagant color combinations in high-quality nappa leather adorn the interior. With refined components, such as the MANUFAKTUR steering wheel, the high-pile floor mats with embroidered MB logos and "MANUFAKTUR" lettering on the wood trim.

- Choice of 3 color combinations for upholstery, door center panels/armrest, center console/armrest and instrument panel lower section in MANUFAKTUR special upholstery in Exclusive nappa leather
  - MANUFAKTUR Yacht blue / black (942A)
  - MANUFAKTUR Truffle brown / black (944A)
  - MANUFAKTUR Carmine red / black (947A)
- Steering wheel in 3 versions:
  - Multifunction steering wheel in Nappa Leather (L2B)
  - Multifunction steering wheel in Wood/Leather (L2D)
  - Multifunction Sports steering wheel in Nappa Leather (L5C) (w/ AMG Line (Std. on GLS 580)
- MANUFAKTUR lettering in high-gloss chrome look in trim element on front passenger side (C55)
- MANUFAKTUR additional headrest cushion with embroidered Mercedes star (C06)
- MANUFAKTUR high-pile floor mats with embroidered brand logo:
  - Mercedes star (B62)
  - AMG lettering (C54) (w/ AMG Line - Std for GLS580W4)
- MANUFAKTUR door sill panel with "Mercedes-Benz" lettering, illuminated (328)





MANUFAKTUR Steering Wheel Options

MANUFAKTUR Nappa Leather Multifunction Steering Wheel (L2B)

Requires MANUFAKTUR Signature Interior (DD6)

- 3-spoke steering wheel in nappa leather
- Spokes in high-gloss black with silver chrome surround
- Steering wheel paddle shifters in silver chrome
- Operation via Touch Control panels

MANUFAKTUR Wood/Leather Steering Wheel (L2D)

Requires MANUFAKTUR Signature Interior (DD6), Piano Lacquer Flowing Lines Trim (H11) and Heated Steering Wheel (443)

- 3-spoke steering wheel in Wood/leather finish
- Spokes in high-gloss black with silver chrome surround
- Steering wheel paddle shifters in silver chrome
- Operation via Touch Control panels

MANUFAKTUR AMG Sport Steering Wheel (L5C)

Requires MANUFAKTUR Signature Interior (DD6) and with AMG Line (DG1)

- Sport 3-twin-spoke steering wheel with flattened bottom
- Finished in nappa leather, heavily embossed in the grip area
- Horizontal twin spokes in high-gloss black, vertical twin spokes in silver chrome
- Shift paddles in silver chrome
- Control via touch control panels

Standard Exterior vs. AMG Line Exterior (DG1)

Standard Exterior

AMG Line Exterior (DG1)

AMG Line (DG1) vs. AMG Line w/ Night Package (DC1)

AMG Line Exterior (DG1)

AMG Line w/ Night Package (DC1)

Steering Wheel Options

Nappa Leather Multifunction Steering Wheel (L2B)

Standard

- 3-spoke steering wheel in nappa leather
- Spokes in high-gloss black with silver chrome surround
- Steering wheel paddle shifters in silver chrome
- Operation via Touch Control panels

Wood/Leather Steering Wheel (L2D)

Option Price: $600

Requires MANUFAKTUR Piano Lacquer Flowing Lines Trim (H11) and Heated Steering Wheel (443)

- 3-spoke steering wheel in Wood/leather finish
- Spokes in high-gloss black with silver chrome surround
- Steering wheel paddle shifters in silver chrome
- Operation via Touch Control panels

AMG Sport Steering Wheel (L5C)

Included with AMG Line (DG1)

- Sport 3-twin-spoke steering wheel with flattened bottom
- Finished in nappa leather, heavily embossed in the grip area
- Horizontal twin spokes in high-gloss black, vertical twin spokes in silver chrome
- Shift paddles in silver chrome
- Control via touch control panels

Burmester® Surround Sound System

Burmester® Surround Sound System (810) w/ Dolby Atmos®, Music Streaming & Sound Personalization

Standard

- 13 high-performance speakers precisely configured for the vehicle interior to ensure well-balanced and very dynamic music reproduction
- 9-channel DSP amplifier with a total output of 590 watts (7 x 50 W and 2 x 120 W) for maximum sound quality with very high volume reserves
- Frontbass® technology with woofers integrated into the body-in-white
- Sound personalisation (32U)
- 2 sound presets: "Pure" as well as "Surround" to generate a virtual all-round sound, including multi-channel format support for authentic surround sound with Dolby Atmos®
- Sound optimisation for the front and rear seats
- Pre-installation for Online Music Streaming (22U)

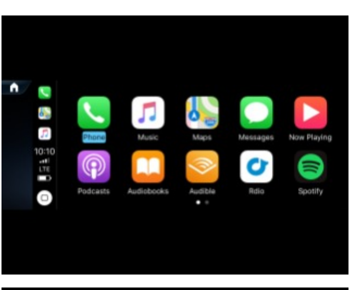
Burmester® High-End 3D Surround Sound System

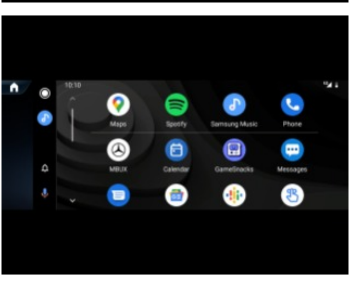
Burmester® High-End 3D Surround Sound System (811) w/ Dolby Atmos®, Music Streaming & Sound Personalization

Optional ($4,550)

- High-end sound system with 3D surround sound effect:
  - 29 high-end speakers including subwoofer and speaker units in the headliner
  - 7 ring-radiator tweeters
  - 7 mid-range speakers
  - 4 low to mid-range speakers
  - 5 3D broadband speakers
  - 2 dual-coil Frontbass speakers
  - 1 active subwoofer in the rear with an additional 400 W amplifier
  - Mid-range, low to mid-range and Frontbass speakers with membranes made of woven glass-fibre
  - 27-channel amplifier with digital and active analog filters and an output of 1210 watts plus an additional subwoofer booster amplifier delivering 400 watts (total system output 1610 watts)
  - Separate power supply for the analog and digital sides of the amplifier
  - VIP seat function to optimise the sound for individual seats
  - Sound personalisation
  - 5 sound presets: Pure, Live, Easy Listening, Surround, 3D-Sound
  - active analog filters for multi-faceted, natural and balanced mid and high-range reproduction
  - Vehicle noise compensation (VNC) for dynamic equalising
  - Supports multichannel audio formats
  - Multi-channel format support for authentic surround sound with Dolby Atmos®
- 2-way in-car communication
- Pre-installation for Online Music Streaming (22U)

Wireless Smartphone Integration

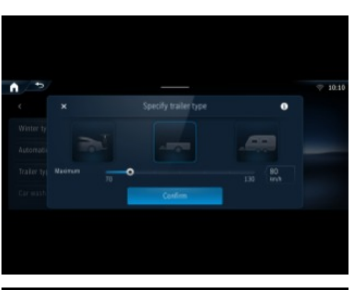




Standard

- Smartphone Integration connects the mobile phone with the multimedia system wirelessly via Apple CarPlay™ or Android Auto™. This gives you convenient access to the most important apps on your smartphone.

Trailer Maneuvering Assist (553)



Option Price: $350. Only with Trailer Hitch (550)

The Trailer Maneuvering Assist now works via a camera-based system and is also suitable for trailers equipped with a separate stabilization device. The optional assist system makes maneuvering with a trailer even easier, more convenient and safer. It automatically regulates the steering angle of the towing vehicle up to a speed of 3 mph and an uphill gradient of up to 15 percent. It is also integrated into MBUX and can be operated intuitively via the touchscreen. In addition to stabilizing the vehicle/trailer combination when reversing, the system can also guide the trailer around freely selectable turns of up to 90 degrees. The steering of the towing vehicle is operated automatically so that the selected angle is maintained. This allows more precise positioning of the trailer. The driver can also select a corresponding function once the trailer has reached the desired direction and needs to reverse in a straight line. The entire maneuvering process can be followed from different camera perspectives on the central display. Dynamic guide lines show the path ahead and the vehicle width. The system must be briefly trained. However, no markings on the trailer are necessary for the visual measurement of the drawbar length.

Head-Up Display (463)

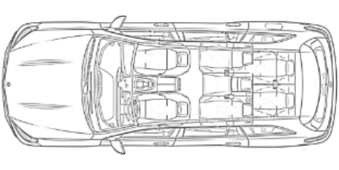
Head-Up Display (463)

Included with Pinnacle Trim (DX2)

The Head-Up Display at a glance:

- Key driver information at a glance (e.g. speed, speed limits, navigation prompts, warnings or settings for the driving assistance systems) without the driver having to take their eyes off the road
- Projection of a virtual image measuring approx. 9.45" x 3.15" into the driver's field of vision
- Presentation of information in high-resolution and in color, making it clearly legible even on sunny days and at night
- Height position of the image, brightness and displayed content can be changed individually via a menu in the instrument cluster and can be stored conveniently via the optional memory function for the driver's seat

GLS Seating Choices



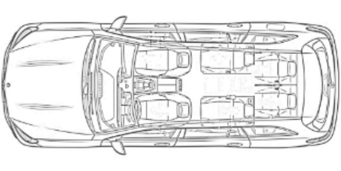
7 Seat Configuration (226)

No additional pricing

2 + 3 + 2 Seats

Fully electrical bench in 2nd row.

Required for Executive Rear Seat Package Plus



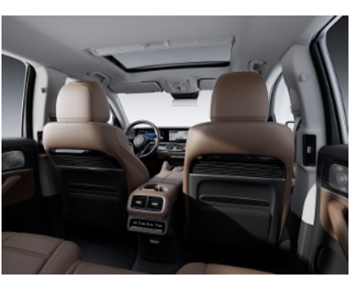
6 Seat Configuration (224)

No additional pricing

2 + 2 + 2 Seats

Individual Seats with Armrests in 2nd row

Exclusive Wood Trim Package (735)



- The Exclusive Wood Trim Package lends your interior an individual look. Additional trim elements on the back of the front seat backrests blend seamlessly into the interior, creating exciting contrasts. The rear seat passengers in particular can enjoy an enhanced sense of high-class appeal.
- Map pockets in MB-Tex

Offroad Package (430)

Offroad Package (430)

Only available on GLS580W4.

Package Components:

- additional suspension lift of +30 mm when using the Offroad DYNAMIC SELECT program
- Metal underguard at the front
- Underguard made of sturdy Gemtex plastic at the sides
- Off-road specific powertrain
  - Off-road ABS with specific optimization for rough surfaces
  - with reinforced axle shafts
  - Special off-road algorithm for ABS®/ETS/ESP®, front and rear axles with adapted 4ETS
- Offroad control panel in the center console
- Cooling optimized for fording water and high-performance fan
- DYNAMIC SELECT additional driving modes
  - Off-Road (with extended functionality): optimum all-wheel drive performance on light terrain, e.g. on sand
  - Underguard for the entire underbody

E-ACTIVE BODY CONTROL (DC7)

E-ACTIVE BODY CONTROL (DC7)

Only available on GLS580W4.

-
  - Automatic adjustment: E-ACTIVE BODY CONTROL can assess driving situation, speed and load. Damping and level control are automatically adjusted for each wheel accordingly. For excellent ride comfort and outstanding stability - on and off-road, on dry, wet and slippery surfaces alike.
  - DYNAMIC SELECT: A total of 4 DYNAMIC SELECT drive programs are available for this suspension.
    - "Comfort" drive program: Enjoy a balanced, comfort-oriented set-up.
    - "Curve" drive program: The drive program for very winding roads also offers a balanced setup. In the speed range between 18 and 100 mph, the curve tilting function CURVE ensures noticeably less lateral force in curves and increases your driving pleasure. You can control the intensity and dynamics in 3 stages.
    - "Sport" drive program: "Sport " is even more dynamic with a noticeably firmer set-up and quick-response steering - ideal for fast driving on winding country roads and motorways.
    - "Off-road" drive program: Here, the suspension and traction deliver reliable handling even when road conditions are less than ideal. The recovery mode helps on muddy or sandy ground: it forces or throttles the drive force at each individual wheel and rocks the vehicle free so that you can continue on your way again. performance on light terrain, e.g. on sand

Gallery