

2025 Maybach SUV Order Guide



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General Information

Important Note

The information presented in this guide is based on the most current information available and is intended for internal use only. Mercedes-Benz reserves the right to make changes at any time, without notice, to colors, materials, equipment, special specifications and models.

Pricing may not yet be finalized for some models or options.

Due to variances among monitors and printers the colors that appear on your screen and printouts may not be exact.

For illustrative purposes, some images may show vehicles with European Specification.

Revision History

Date	Description
04/25/2024	MY25 GLS600 DOG published



What's New

Standard Equipment

- **SiriusXM Extended Subscription (3 years)**
- **Fingerprint Sensor**

Optional Equipment

- **MANUFAKTUR Signature Offerings (paints and upholsteries)**

Paints

- **MANUFAKTUR Signature Cote d'Azur Light Blue Metallic (385)**
- **MANUFAKTUR Signature Silicon Grey (190)**

Upholstery - following are delayed until Sept Production

- **MANUFAKTUR Signature Yacht Blue Nappa Leather (972) -**
- **MANUFAKTUR Signature Truffle Brown Nappa Leather (974)**
- **MANUFAKTUR Signature Carmine Red Exclusive Nappa Leather (977)**



Models



GLS 600 (167.987)

- MSRP: \$178,450
- Transmission: 9G-TRONIC 9-Speed Automatic Transmission
- Transmission Speeds: 9
- Acceleration : 0-60 mph 4.6 sec
- Engine Configuration: 4.0L V8 Bi-Turbo Engine with Mild-Hybrid System
- Power (hp): 550 hp
- Torque (lb-ft): 538 lb-ft
- Electric Motor (lb-ft), System Torque (lb-ft): 184
- Launch Date: Q3 2024



Standard Equipment

GLS 600



Performance & Handling

- 9G-TRONIC 9-Speed Automatic Transmission
- 22" Maybach-exclusive multi-spoke light-alloy wheels
- 4.0L V8 Bi-turbo engine with Mild-Hybrid System
- E-ACTIVE BODY CONTROL Intelligent Suspension
- High-Performance Tires
- 4MATIC® variable torque on demand All-Wheel Drive

Comfort & Convenience

- KEYLESS-GO
- Power Liftgate
- LED Intelligent Light System
- Multifunctional Steering Wheel with Touch Control Buttons
- MBUX User Interface incl. Voice Control with Natural Language Understanding
- 12.3" Media Display with Touchscreen
- 7 USBs (3 in front, 4 in 2nd row)
- Ambient Lighting with 64 Colors and Illuminated Door Sills
- Power Front Seats with 4-Way Lumbar Support and Memory Function
- Garage Door Opener
- Privacy Glass
- Roof Rails
- Wireless Charging in Front and Rear
- SiriusXM Extended Subscription
- Extended leather package including Nappa roof liner
- Augmented Video for Navigation
- Warmth and Comfort Package
- Panorama Sliding Sunroof
- Heated and Cooled Cupholder in Front and Rear
- HANDS-FREE ACCESS
- Remote Start
- Adaptive Highbeam Assist
- Touchpad in Center Console
- 12.3" Digital Instrument Cluster
- Apple CarPlay and Android Auto
- MB Navigation with Live Traffic and Map Updates
- Heated and Ventilated Front and Rear Seats
- 4-Zone Climate control
- Double Sun Visors
- Mirror Package (power folding mirrors, auto-dimming driver and rearview mirrors, mirror logo projector)
- Active Parking Assist with Surround View System
- Burmester® High-End 3D Surround Sound System
- Active Multicontour Front Seats and Rear with Massage Function
- 5-seater or 4-seater with individual Executive Rear Seats and center armrest
- ENERGIZING Comfort
- Head-Up Display
- Rear Seat 7" MBUX Tablet
- Comfort Headrests in Rear

Safety & Security

- ATTENTION ASSIST
- PRE-SAFE®
- Emergency Call Service
- Anti-Theft Alarm System
- Active Blind Spot Assist
- Active Brake Assist
- Car Exit Warning
- Driver Assistance Package



Paint

Non-Metallic Paints



040U - Black



149U - Polar White

Metallic Paints



197U - Obsidian Black



922U - Cirrus Silver



989U - Emerald Green



842U - Twilight Blue



992U - Selenite Grey

MANUFAKTUR Paints



996U - Cardinal Red Metallic



885U - Moonlight White Metallic



956U - Alpine Grey Non-Metallic

Two Tone Paints (Limited Availability)



C21 - Obsidian Black/ Rubelite Red



C23 - Obsidian Black/ Kalahari Gold



C24 - Emerald Green/ Mojave Silver



C20 - Cirrus Silver/ Nautical Blue
Delayed availability - 3 month after Market Intro



C10 - Obsidian Black/ Mojave Silver
only w/ DC1 Maybach Night Series



C35 - Cirrus Silver/ Obsidian Black

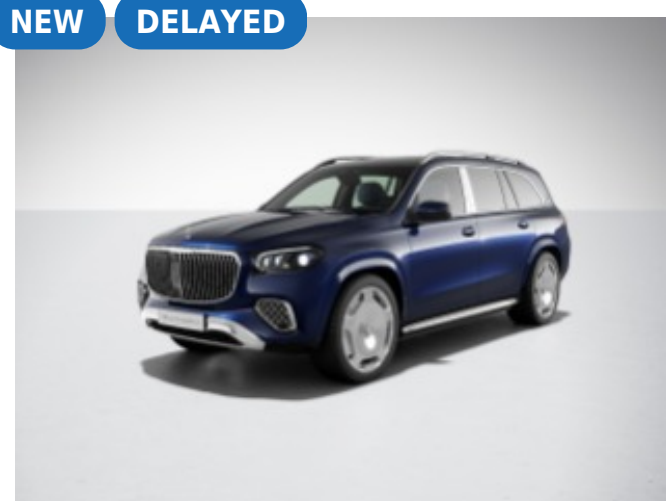
MANUFAKTUR Signature Paints



190 - MANUFAKTUR Silicon Grey Non Metallic



385 - MANUFAKTUR Signature Cote d'Azur Light Blue Metallic



032U - MANUFAKTUR Signature Mystic Blue Metallic

Available beginning with January 2025 production.



886U - MANUFAKTUR Signature Ireland Mid Green Metallic

Available beginning with January 2025 production.

Code	Description	Availability	Price
040U	Black	All Models	\$0
149U	Polar White	All Models	\$0
197U	Obsidian Black	All Models	\$0
922U	Cirrus Silver	All Models	\$0
989U	Emerald Green	All Models	\$0
842U	Twilight Blue	All Models	\$0
992U	Selenite Grey	All Models	\$0
996U	Cardinal Red Metallic	All Models	\$1,750
885U	Moonlight White Metallic	All Models	\$1,750
956U	Alpine Grey Non-Metallic	All Models	\$1,750
C21	Obsidian Black/ Rubelite Red	All Models	\$18,500
C23	Obsidian Black/ Kalahari Gold	All Models	\$18,500
C24	Emerald Green/ Mojave Silver	All Models	\$18,500
C20	Cirrus Silver/ Nautical Blue Delayed availability - 3 month after Market Intro	All Models	\$18,500
C10	Obsidian Black/ Mojave Silver only w/ DC1 Maybach Night Series	All Models	\$18,500
C35	Cirrus Silver/ Obsidian Black	All Models	\$18,500
190	MANUFAKTUR Silicon Grey Non Metallic	All Models	\$6,500
385	MANUFAKTUR Signature Cote d'Azur Light Blue Metallic	All Models	\$6,500
032U (New)	MANUFAKTUR Signature Mystic Blue Metallic Available beginning with January 2025 production.	All Models	\$6,500
886U (New)	MANUFAKTUR Signature Ireland Mid Green Metallic Available beginning with January 2025 production.	All Models	\$6,500



Wheels



R63 - 22" Maybach Multi-Spoke Light-Alloy Wheels

22"
R01

285/45 R 22 on 9.5J x 22 ET47 (Front) 325/40 R 22 on 11.5 J x 22 ET47 (Rear)

R65 - (Limited Availability) 23" Maybach Multi-Spoke Forged Wheels

23"
R01

285/40 R 23 on 9.5 J x 23 ET 47 (Front) 325/35 R 23 on 11.5 J x 23 ET 49.5 (Rear)

R53 - (Limited Availability) 23" Maybach 5- hole Monoblock forged Wheels

23"
R01

85/40 R 23 tyres on 9.5 J x 23 ET47 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 ET49.5 wheels (rear)

85R - 23" Maybach Night Series Design 7-Spoke w/ Maybach Pattern

only w/ DC1
23"
R01

85/40 R 23 tyres on 9.5 J x 23 ET47 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 ET49.5 wheels (rear)

<i>Code</i>	<i>Wheel Size</i>	<i>Description</i>	<i>Wheel Dimensions</i>	<i>Mobility</i>	<i>Availability</i>	<i>MSRP</i>
R63	22"		285/45 R 22 on 9.5J x 22 ET47 (Front) 325/40 R 22 on 11.5 J x 22 ET47 (Rear)	R01	All Models	\$0
R65	23"		285/40 R 23 on 9.5 J x 23 ET 47 (Front) 325/35 R 23 on 11.5 J x 23 ET 49.5 (Rear)	R01	All Models	\$5,500
R53	23"		85/40 R 23 tyres on 9.5 J x 23 ET47 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 ET49.5 wheels (rear)	R01	All Models	\$6,000
85R	23"	only w/ DC1	85/40 R 23 tyres on 9.5 J x 23 ET47 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 ET49.5 wheels (rear)	R01	All Models	\$0



Upholstery

Exclusive Nappa Leather



511 - Black Exclusive Nappa leather



**514 - MANUFAKTUR Mahogany/
Macchiato Beige Exclusive Nappa
leather**

LIMITED AVAILABILITY



**519 - MANUFAKTUR Crystal White/
Silver Grey Pearl Exclusive Nappa
leather**



**521 - MANUFAKTUR Black Pearl
Exclusive Nappa leather**
Requires DC1 Night Series Design Pkg



**529 - MANUFAKTUR Crystal
White/Black Pearl Exclusive Nappa
leather**

Requires DC1 Night Series Design Pkg

MANUFAKTUR Signature Nappa Leather



**972 - MANUFAKTUR Signature Yacht
Blue**

Requires MANUFAKTUR Signature Interior
Package (DD6)



**974 - MANUFAKTUR Signature
Truffle Brown**

Requires MANUFAKTUR Signature Interior
Package (DD6)



**977 - MANUFAKTUR Signature
Carmine Red**

Requires MANUFAKTUR Signature Interior
Package (DD6)



<i>Code</i>	<i>Description</i>	<i>Availability</i>	<i>Price</i>
511	Black Exclusive Nappa leather	All Models	\$0
514	MANUFAKTUR Mahogany/ Macchiato Beige Exclusive Nappa leather	All Models	\$0
519 (Limited Availability)	MANUFAKTUR Crystal White/ Silver Grey Pearl Exclusive Nappa leather	All Models	\$13,500
521	MANUFAKTUR Black Pearl Exclusive Nappa leather Requires DC1 Night Series Design Pkg	All Models	\$0
529	MANUFAKTUR Crystal White/Black Pearl Exclusive Nappa leather Requires DC1 Night Series Design Pkg	All Models	\$13,500
972	MANUFAKTUR Signature Yacht Blue Requires MANUFAKTUR Signature Interior Package (DD6)	All Models	\$0
974	MANUFAKTUR Signature Truffle Brown Requires MANUFAKTUR Signature Interior Package (DD6)	All Models	\$0
977	MANUFAKTUR Signature Carmine Red Requires MANUFAKTUR Signature Interior Package (DD6)	All Models	\$0

<i>Code</i>	<i>Upholstery</i>	<i>Seats</i>	<i>Floor Mats</i>	<i>Upper Dash/Lower Dash</i>	<i>Seat Belts</i>	<i>Steering Wheel</i>	<i>Headliner</i>
511	Black Exclusive Nappa leather	Black	Black	Black	Black	Black	Black
514	MANUFAKTUR Mahogany/ Macchiato Beige Exclusive Nappa leather	Mahogany	Macchiato	Mahogany/Macchiato	Macchiato	Mahogany/Macchiato	Macchiato
519 (Limited Availability)	MANUFAKTUR Crystal White/ Silver Grey Pearl Exclusive Nappa leather	White	White	Grey/White	Grey	White	White
521	MANUFAKTUR Black Pearl Exclusive Nappa leather Requires DC1 Night Series Design Pkg	Black Pearl	Black	Black	Black	Black	Black
529	MANUFAKTUR Crystal White/Black Pearl Exclusive Nappa leather Requires DC1 Night Series Design Pkg	Cyrstal White	Black	Black	Black	Cyrstal White	White
972	MANUFAKTUR Signature Yacht Blue Requires MANUFAKTUR Signature Interior Package (DD6)	Yacht Blue	Black	Black / Yacht Blue	Black	Yacht Blue	Black (71U)
974	MANUFAKTUR Signature Truffle Brown Requires MANUFAKTUR Signature Interior Package (DD6)	Truffle Brown	Black	Black / Truffle Brown	Black	Truffle Brown	Black (71U)
977	MANUFAKTUR Signature Carmine Red Requires MANUFAKTUR Signature Interior Package (DD6)	Carmine Red	Black	Black / Carmine Red	Black	Carmine Red	Black (71U)



Trims



**H11 - Maybach-exclusive
MANUFAKTUR high-gloss black
flowing lines piano lacquer**

**H22 - Natural Grain Brown Walnut
Wood**

**16H - MANUFAKTUR Natural Grain
Herringbone Pattern Dark Walnut
Wood**

only w/ Maybach Night Series Design
Package

H31 - Natural Grain Grey Oak Wood

<i>Code</i>	<i>Description</i>	<i>Availability</i>	<i>Price</i>
H11	Maybach-exclusive MANUFAKTUR high-gloss black flowing lines piano lacquer	All Models	\$850
H22	Natural Grain Brown Walnut Wood	All Models	\$0
16H	MANUFAKTUR Natural Grain Herringbone Pattern Dark Walnut Wood only w/ Maybach Night Series Design Package	All Models	\$0
H31	Natural Grain Grey Oak Wood	All Models	\$0



Packages

<i>Code</i>	<i>Packages</i>	<i>Availability</i>	<i>MSRP</i>
DC1	<p>Maybach Night Series Design Package</p> <p>Requires Paint C10, 197, 885 / Upholstery: 521 / Trim: 16H / Wheel: 85R and L2D Steering Wheel , not w/ DD6</p> <ul style="list-style-type: none"> ▪ B55 - Vehicle Key in Dark Chrome ▪ U71 - Maybach Dark Chrome Elements ▪ PMA - Night Series ▪ 16H - MANUFAKTUR Natural Grain Herringbone Pattern Dark Walnut Wood ▪ 85R - 23" Night Series Seven-Spoke Wheels w/ Maybach Pattern 	All Models	\$25,000
DD6	<p>MANUFAKTUR Signature Interior Package</p> <p>Requires Upholstery: 972, 974, 977 not w/ DC1 // incl. a two-tone Steering wheel with either L2B or L2D</p> <ul style="list-style-type: none"> ▪ C55 - MANUFAKTUR Lettering on wood trim (front) ▪ P62 - MANUFAKTUR Signature Interior Package ▪ C07 - MANUFAKTUR Hile-Pile Floor Mats ▪ 328 - Illuminated Door Sills ▪ C06 - Headrest Cushions w/ Maybach Logo 	All Models	\$9,250
DB6	<p>Rear Seat Entertainment Package</p> <ul style="list-style-type: none"> ▪ 854 - MBUX High-End Rear Seat Entertainment System ▪ U58 - Wireless Headsets 	All Models	\$3,400



Options

Factory Options

<i>Code</i>	<i>Options</i>	<i>Availability</i>	<i>MSRP</i>
224	4 Seat Configuration	All Models	\$0
308	Refrigerated Compartment (Champagne Fridge)	All Models	\$1,100
B65	Champagne Flute Holders in rear Console Champagne Flute Holders in rear Console Requires 308 Refrigerated Compartment. Note: Champagne Flutes are an accessory that must be ordered separately.	All Models	\$800
D6A	5 Seater Configuration 5 - Seat Configuration Standard unless - 224 selected	All Models	\$0
449	Folding Tables in Rear Only with 4 seat configuration 224	All Models	\$1,800
550	Trailer Hitch Includes Increased Towing Capacity (557); Please note: no accessory retrofit available	All Models	\$600
553	Trailer Manoeuvring Assist Requires Trailer Hitch (550)	All Models	\$350
L2D	Wood Leather Steering Wheel (Piano Black Lacquer) only with H22, H11, and H31	All Models	\$600
L2B	Nappa Leather Steering Wheel	All Models	\$0
P53	ENERGIZING AIR CONTROL Interior & Exterior Air quality Monitoring incl. two-stage filter	All Models	\$150



VPC Installed Options

<i>Code</i>	<i>Options</i>	<i>Availability</i>	<i>MSRP</i>
D07	Wheel Locking Bolts	All Models	\$160
D43	All-Season Front/Rear Floor Mats	All Models	\$170
D49	First Aid Kit	All Models	\$35



Specifications

GLS 600



Drivetrain

Transmission	9G-TRONIC 9-Speed Automatic Transmission
Drive Configuration	All-wheel drive
Transmission Speeds	9

Engine

Engine Configuration	4.0L V8 Bi-Turbo Engine with Mild-Hybrid System
Power (hp)	550 hp
Torque (lb-ft)	538 lb-ft
Compression Ratio	8.6:1
Fuel Requirement (Octane)	91
Fuel Tank Size (gallons)	23.7
Electric Motor (hp), System Output (hp)	21
Electric Motor (lb-ft), System Torque (lb-ft)	184
Displacement (cc)	3,982

Performance

Acceleration	0-60 mph 4.6 sec
Top Speed (mph)	130

Fuel Economy

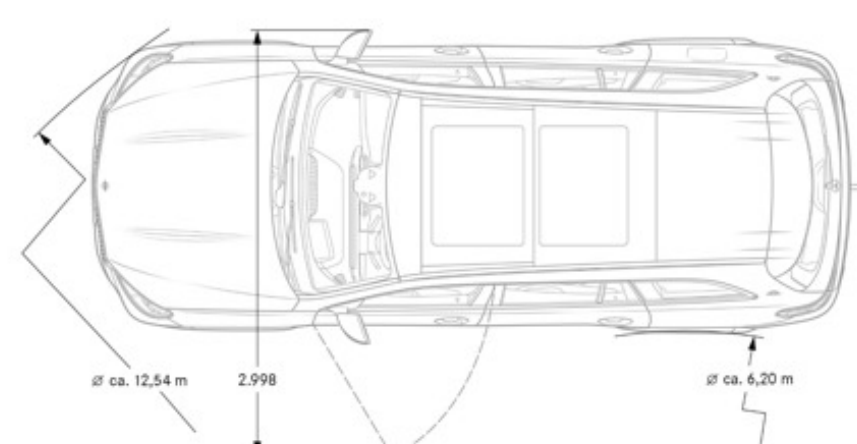
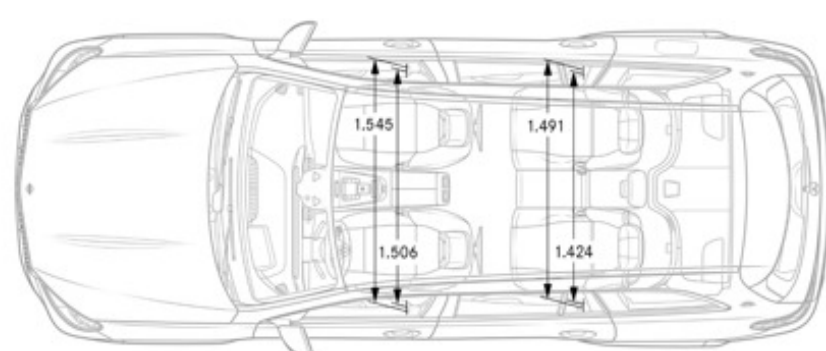
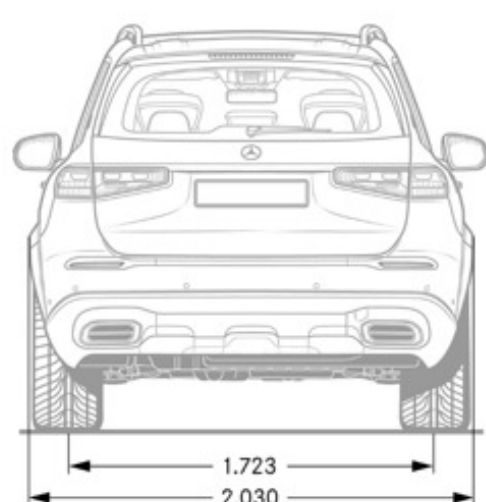
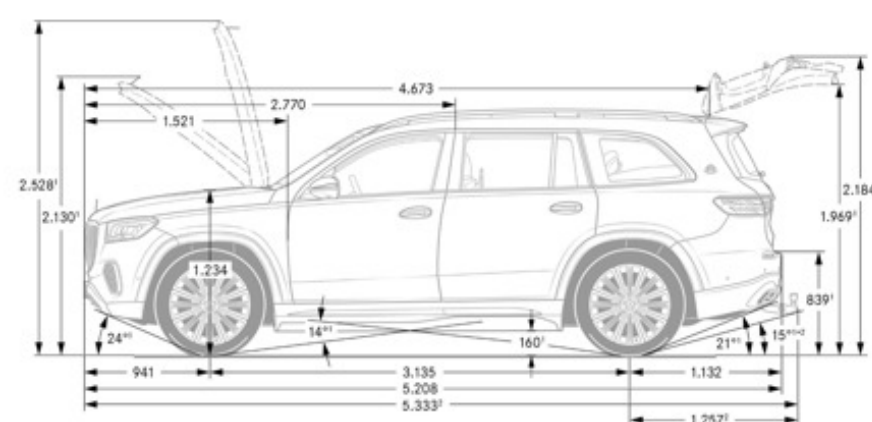
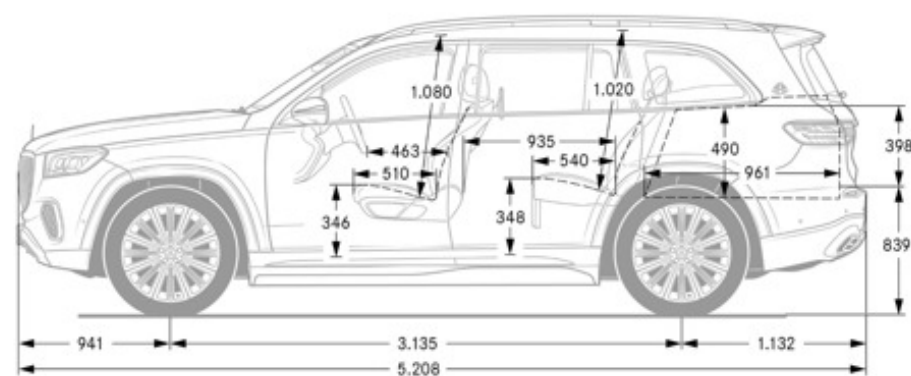
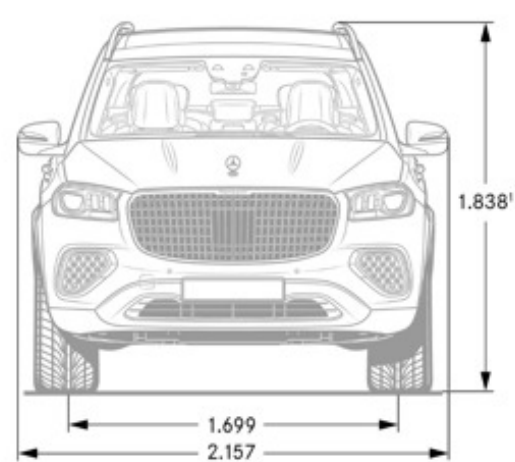
City Fuel Economy	13
Highway Fuel Economy	18
Emission Certification	ULEV70

Exterior Dimensions

Vehicle Length (in.)	205
Vehicle Height (in.)	72.4
Vehicle Width w/ Exterior Mirrors (in.)	84.9
Wheelbase (in.)	123.4
Curb Weight (lbs)	6,106
Track Width Front/Rear	66.9/67.8

Interior Dimensions

Passenger Capacity	4/5
Headroom (front)	42.5
Legroom (front)	40.3
Shoulder Room (front)	59.3
Headroom (rear)	40.2
Legroom (Rear)	43.4 (52.8 in chauffeur position)
Shoulder Room (Rear)	56.1
Cargo Capacity	18.4 cu. ft.



Options In Detail



Maybach Night Series Design Package (DC1)

The Night Series makes your Mercedes-Maybach GLS appear even more dynamic. The expressive equipment impresses with design highlights in black and dark shadow gloss on the exterior and with individual highlights in the interior, which are exclusive to the Night Series. To highlight a few extras:

- Exterior Chrome elements are finished in Dark Chrome
- Exclusive Garnet Glow Active Ambient Lighting
- Door Sills featuring Night Series lettering
- Rose Gold Pins within the Headlights



Gallery

All

Interior

