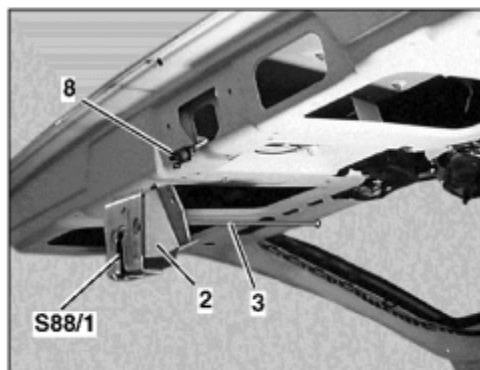
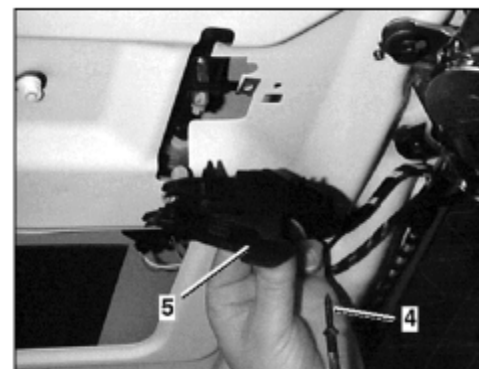
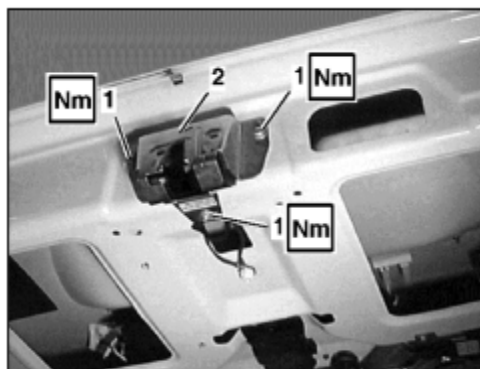


AR72.20-P-2550GH	Remove/install rear door lock	24.2.97
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MODEL 163



P72.20-0359-09

- 1 Bolts
- 2 Door lock
- 3 Link rod
- 4 Bolt

- 5 Inner door handle
- 6 Door handle
- 7 Striker eye
- 8 Connector

- M14/7 Tailgate CL motor
- S88/1 Tailgate rotary tumbler
- microswitc

	Remove/Install		

1	Remove liner on rear door		AR72.20-P-3520GH
2	Remove bolts (1) from door lock (2)	Nm	BA72.20-P-1002-02C
3	Unhook link rod (3)	i Unhook link rod from door handle (6).	
4.1	Disconnect connector (8) from tailgate rotary tumbler microswitch (S88/1)	i Only up to 31.8.02.	
5	Remove door lock (2)		
6	Remove striker eye (7)	i Mark installed position.	
		Nm	BA72.20-P-1002-02C
7	Install in the reverse order	i Adjust rear door if necessary. Refer to: ↓	
		Gaps dimensions at hoods, doors and covers	AR60.00-P-0700-01GH
			BE60.00-P-1003-01D

Test and adjustment values, gap dimensions at hoods, doors and covers

Number	Designation				Model 163
BE60.00-P-1003-01D	Gap dimension	cable duct	Dimension "E"	mm	9.5 (±0.5)
		Rear door to D-pillar	Dimension "F"	mm	5.0 (±0.5)
		Rear door to D-pillar	Dimension "G"	mm	5.0 (±0.5)
		Rear door to rear fender	Dimension "M"	mm	5.0 (±0.5)
			Fig., see		AR60.00-P-0700-01GH

Nm Rear door

Number	Designation				Model 163

BA72.20-P-1001-02C	Bolt to striker eye	Nm	30
BA72.20-P-1002-02C	Bolt to door lock	Nm	10