

AR13.22-P-1202B

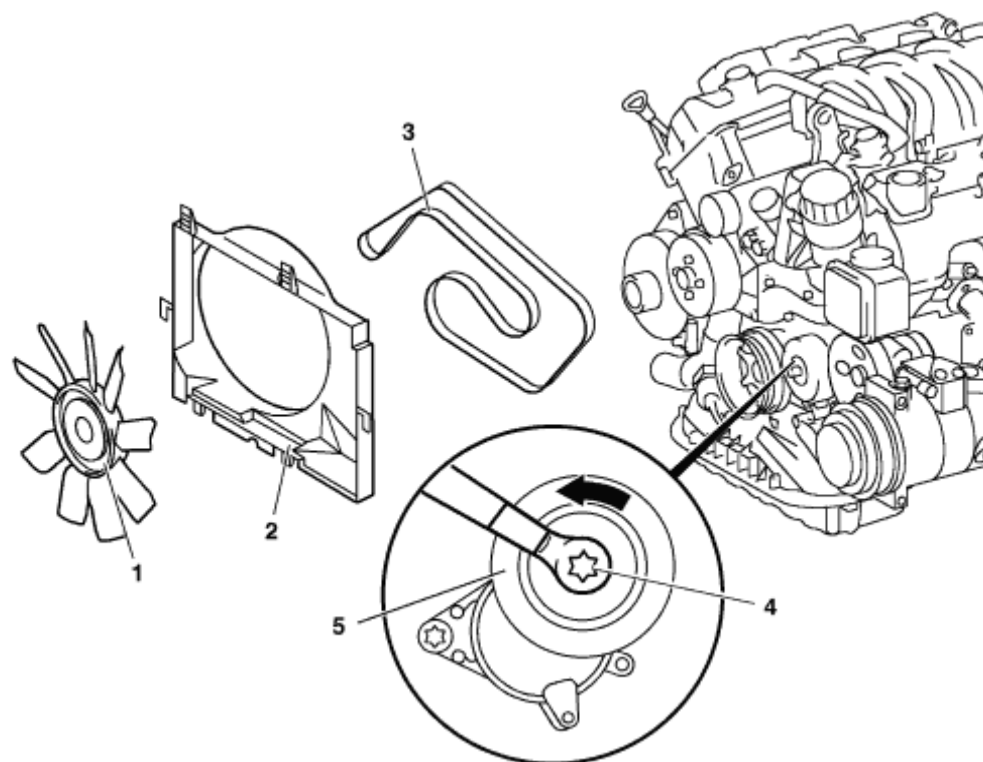
Remove/install poly V-belt

18.6.96




ENGINE 112, 113 (except 113.981 /965) in MODEL163










Shown on Engine 112

- 1 Viscous fan
- 2 Fan shroud
- 3 Poly-V belt
- 4 Stud bolt
- 5 Tension pulley



P13.22-0236-06

	Remove		
1	Remove viscous fan (1)	 Right-hand thread!	AR20.40-P-5660C
2	Remove fan shroud (2).	 On Model 163 unscrew bolts at bottom of fan shroud.	

3	Loosen and remove the poly-V-belt (3)	 For this step, swivel stud bolt (4) at tensioning pulley (5) in anti-clockwise direction. Lock tensioning pulley with drift or pin (5 mm diameter).	
		 External torx set	001 589 76 09 00
	Inspect		
4	Inspect belt pulley sections and tensioning device for damage and dirt		
5	Inspect the poly-V-belt (3)	 For typical damage patterns cf.:↓	
	Check condition of ribbed V-belt	ENGINE 112.942 /970, 113.942 /965 /981 in MODEL 163	AP13.22-P-1351GH
	Install		
6	Mount the poly-V-belt (3), then tighten	 Do not use belt wax or any similar products.	
		Start at tensioning pulley in the numbered sequence of the respective running diagram:↓	
		Running diagram of poly V-belt	AR13.22-P-3902-02B
7	Install fan shroud (2)	 Model 163	
8	Install viscous fan (1)	 Right-hand thread!	AR20.40-P-5660C



001 589 76 09 00

External Torx set