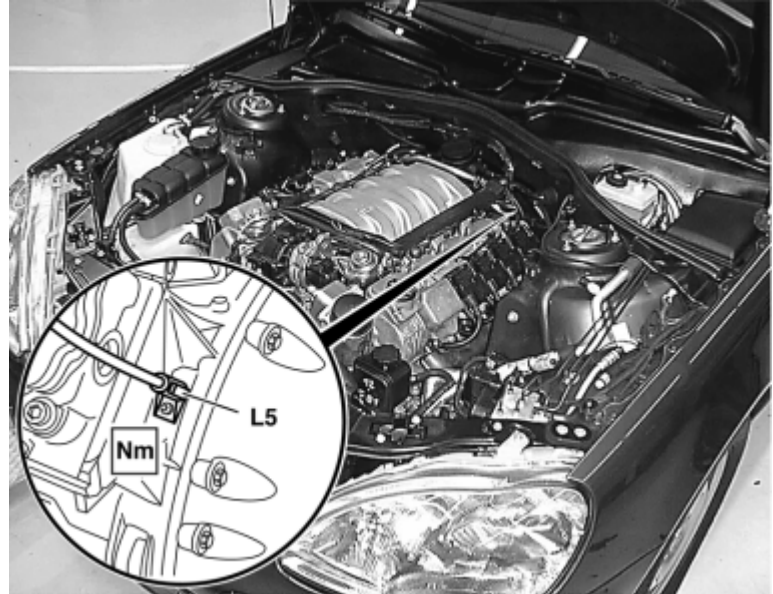


AR15.12-P-2133A	Remove/install crankshaft position sensor	5.7.96
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ENGINE 112.942 in MODEL 163.154
 ENGINE 113.942 in MODEL 163.172
 ENGINE 113.981 in MODEL 163.174
 ENGINE 113.965 in MODEL 163.175
 ENGINE 112.970 in MODEL 163.157

Shown on engine 113 in Model 220

L5 Crankshaft position sensor



P15.12-0275-11

Fig. item, etc.	Work instructions		
i	Air cleaner (engine side)	remove.	
L5	Crankshaft position sensor		
Nm			BA15.10-P-1001-03A
		i If the crankshaft position sensor (L5) was replaced, a re-initialization must be carried out with STAR DIAGNOSIS in the menu item control module adaptations.	
		Diagnosis system STAR DIAGNOSIS	WE58.40-Z-1013-06A

Nm Position sensor

Number	Designation		Engines 112.942/970	Engines 113.942/965/981
BA15.10-P-1001-03A	Crankshaft position sensor to engine block	Nm	8	8

Workshop equipment/MB testers (see Workshop Equipment Manual)

WE58.40-Z-1013-06A	Diagnostic system STAR DIAGNOSIS Compact PC, order number 6511 1801 00
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