

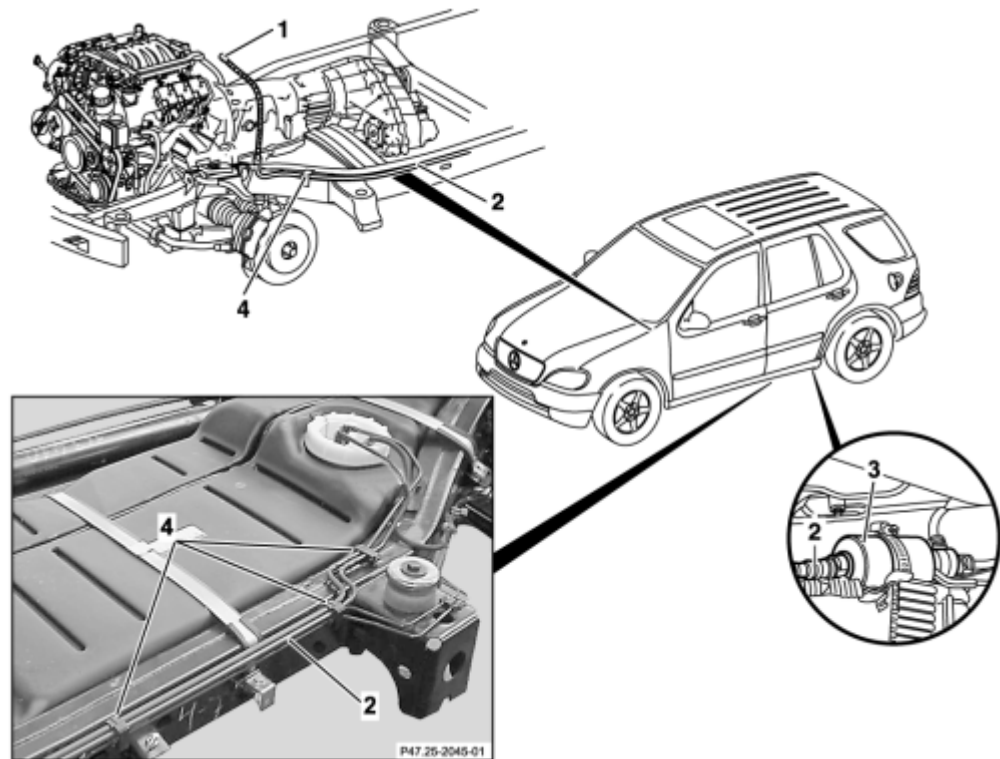
AR47.25-P-0008GH

Removing and installing the fuel line from the fuel filter to the fuel distribution strip

3.9.02







MODEL 163

- 1 Feed line
2 Fuel line
3 Fuel filter
4 Clips



P47.25-2044-06

	Remove/Install		
Danger!	Risk of explosion from fuel igniting, risk of poisoning from inhaling and swallowing fuel as well as risk of injury to eyes and skin from contact with fuel.	Fire, sparks, open flames or smoking forbidden. Only pour fuels into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
	Close off the fuel lines in order to avoid running out of the fuel.		
Danger!	Lethal injuries are possible if vehicle slips off of lifting platform	Align vehicle between the columns of the hydraulic hoist and position the four support plates below the hoist support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
1	Place the vehicle on lifting platform		AR00.60-P-1000GH
2	Open hood and raise to vertical position	Up to VIN A145272, X708318	AR88.40-P-1000GH
		As of VIN A145273, X708319	AR88.40-P-1000GI
3	Remove the engine cover		
4	Release fuel pressure through service valve	Collect fuel.	
		Clamp	000 589 54 37 00
		Pressure hose	119 589 04 63 00
5	Detach feed line (1)	Collect fuel. Engine:M112↓	
			BA07.52-P-1001-01A
		Engine:M113↓	
			BA07.52-P-1001-01C

		 Clamp	000 589 54 37 00
6	Remove the fender liner at the front and rear at the left	Fender liner at the front.	AR88.10-P-1300GH
		Fender liner at the rear.	AR88.10-P-1400GH
7	Remove the left-hand stone impact protection at the front and rear on the underbody		
8	Screw out the screw for the vehicle body on the body suspension unit	 Nm	BA60.80-P-1001-01A
9	Lift up the left-hand side of the vehicle body and remove the three middle body suspension units	 Do not remove the front and rear body suspension unit .	
10	Detach the fuel line (2) from the fuel filter (3)	 Clamp	000 589 54 37 00
11	Unclip the fuel line (2) from the longitudinal frame member and remove outwards to the rear	 Danger of breaking the clip (4)! Unclip the fuel lines carefully.  Fuel lines must not be bent.	
12	Install in the reverse order		

 Fuel rail

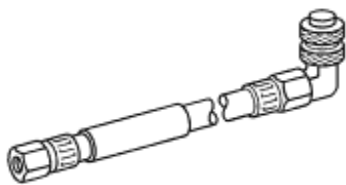
Number	Designation		Motor 112
BA07.52-P-1001-01A	Fuel feed line to fuel rail	Nm	38

 Fuel rail

Number	Designation		Engines 113.942/965/981
BA07.52-P-1001-01C	Fuel feed line to fuel rail	Nm	38

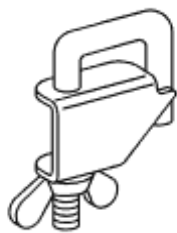
 Cab, cab mounting

Number	Designation		Model Series 163
BA60.80-P-1001-01A	Bolt, body to body mount	Nm	65



119 589 04 63 00

Pressure hose



000 589 54 37 00

Clamp