

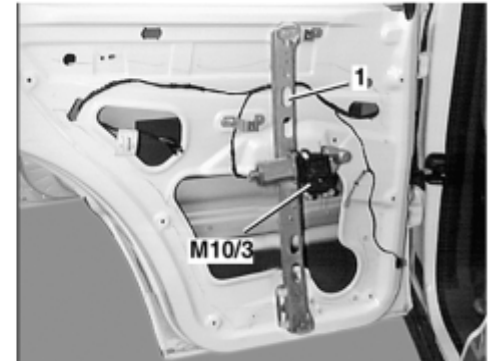
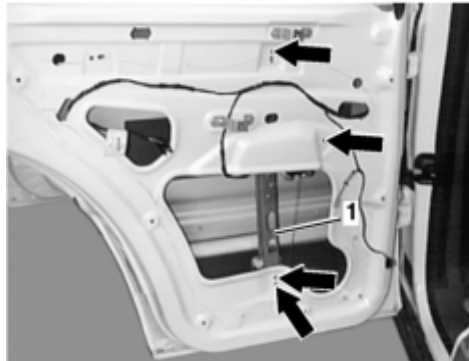
AR72.12-P-1810GH	Remove and install power window on rear door	19.3.97
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MODEL 163






1 Power window

Arrows: pop rivets

M10/3 Front left power window motor

M10/4 Front right power window motor
(not illustrated)

P72.12-0304-04

	Removing		
1	Remove crank window		AR72.12-P-1910GH
2	Disconnect power window motor connector (M10/3 and M10/4)		
3	Drill out pop rivets (arrows, 4 each)	 Drive out rivet residues with suitable punch	
		 Do not damage inner door panel Remove rivet residues and drilling chips from door, corrosion hazard	
4	Remove power window (1) out of inner door panel and remove through installation opening toward bottom.		
	Installing		
5	Insert window lift mechanism (1) through installation opening from below and hook into inner door panel from inside		
6	Rivet window lift mechanism (1) with pop rivets (arrows).		WH58.30-Z-1001-29A
7	Grease guide rail with multi-purpose paste		BR00.45-Z-1010-06A
8	Connect connector to power window motor (M10/3 or M10/4)		
9	Install crank window		AR72.12-P-1910GH

Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Company (e. g.)	Order number
WH58.30-Z-1001-29A	Pop rivet gun, model HN 1	Gesipa Blindniettechnik GmbH Nordenstraße 13-39 64546 Mörfelden- Walldorf	71 000 19

Repair products

Number	Designation	Order number
BR00.45-Z-1010-06A	Multi-purpose paste	000 989 80 51 10