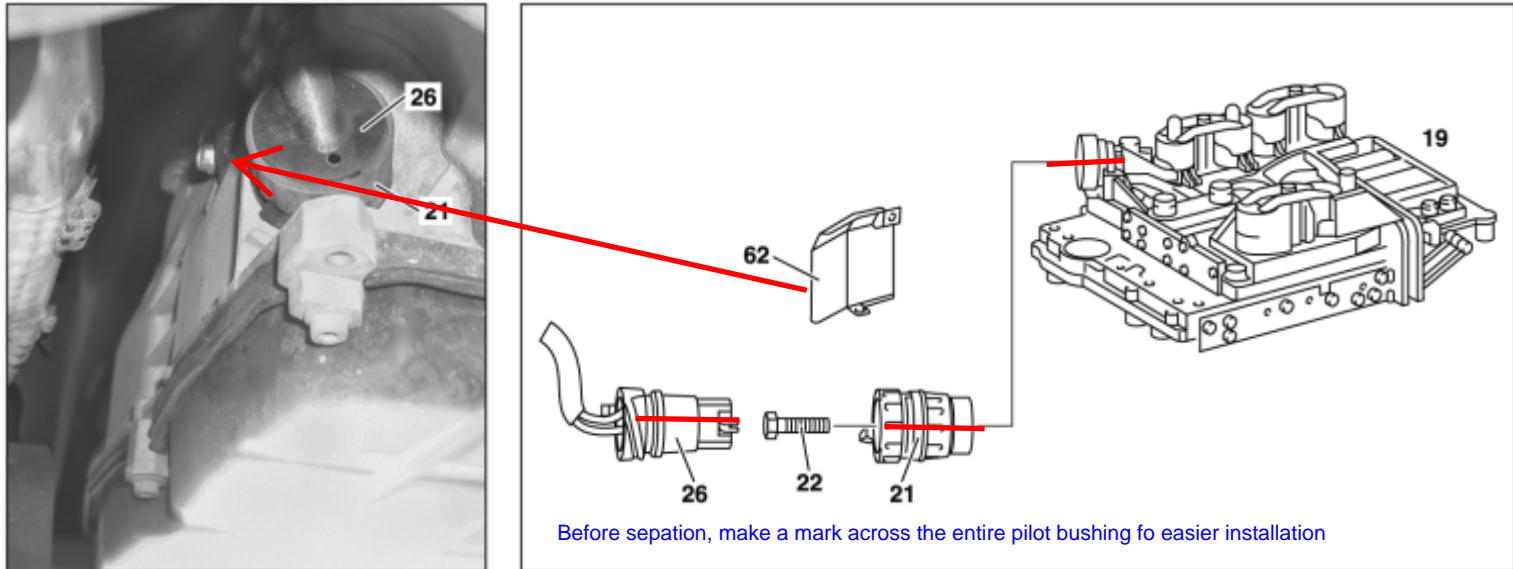


| | | |
|-----------------|--|--------|
| AR27.19-P-0230A | Replace pilot bushing in electrohydraulic control unit | 3.2.05 |
|-----------------|--|--------|

TRANSMISSION 722.6



P27.19-2286-08

19 Electrohydraulic control unit
21 Pilot bushing

22 Bolt
26 Plug socket

62 Heat shield

| | Remove/Install | | |
|-----|--|---|------------------------------------|
| | Remove heat shield #62 | | |
| 1.1 | Switch off the ignition, remove the ignition key from the EIS control unit | Vehicles without Keyless Go | |
| 1.2 | Remove the Keyless Go transmitter (ignition key/card) from the vehicle and store beyond transmission range | Vehicles with Keyless Go Code 889 Switch off engine. | |
| 2.1 | Remove the rear section of the engine compartment paneling | Model 163 | AR61.20-P-1105GH |
| 3.1 | Disconnect plug connector (26) | Model 163 | |
| | | | BA27.40-P-1014-01A |
| 4 | Unscrew bolt (22) and remove pilot bushing (21) from the electrohydraulic control unit (19) | When removing pilot bushing (21) watch for transmission oil run off. | |
| | | If there is a green dot on the pilot bushing (21), only the sealing rings have to be replaced and not the entire pilot bushing. | |
| | | | BA27.19-P-1003-01A |
| 5 | Install in the reverse order | | |
| 6 | Pour ATF into automatic transmission and inspect ATF level | Model 163 | AR27.00-P-0101A |

Electrohydraulic control unit

| Number | Designation | Transmission 722.6 |
|--------------------|--|--------------------|
| BA27.19-P-1003-01A | Bolt, pilot bushing to electrohydraulic control unit | 2,5 |

Housing

| Number | Designation | Transmission 662/663/666/674 |
|--------|-------------|------------------------------|
| | | |

| | | | | |
|--------------------|---|--|----|---|
| BA27.40-P-1014-01A | Bolt, heat shield to transmission housing | | Nm | 6 |
|--------------------|---|--|----|---|