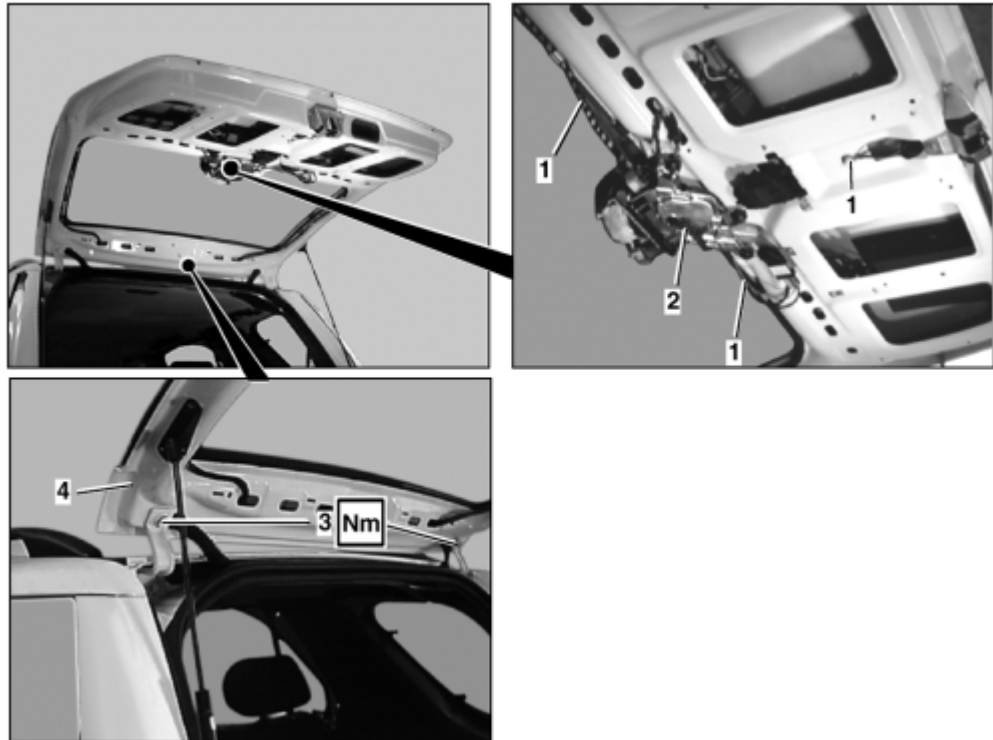









AR72.20-P-3500GH	Remove/install rear door	13.3.97
------------------	--------------------------	---------

MODEL 163

- 1 Plug connectors with lines
2 Line for windshield washer system
3 Bolt
4 Rear door



P72.20-0363-06

	Remove/Install		
 Danger!	Risk of injury to fingers being jammed or pinched when Remove/install or aligning hoods, doors, trunk lid and sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011-01A
1	Remove liner on rear door		AR72.20-P-3520GH
2	Disconnect or unscrew connectors (1) on rear door	 Pull connectors (1) through cable duct	
3	Disconnect lines for wiper system (2) from wiper motor and pull out of rear door		
4	Remove gas-operated strut for rear door	 Secure door against falling down	AR72.20-P-3600A
5	Unscrew bolts (3) on door hinge	 Mark installation position of hinge on rear door	
			BA72.20-P-1003-02C
6	Remove rear door (4) with aid of helper		
7	Install in the reverse order	 Adjust rear door, if necessary Refer to: ↓	
		Gaps dimensions at hoods, doors and covers	AR60.00-P-0700-01GH
			BE60.00-P-1003-01D

Test and adjustment values, gap dimensions at hoods, doors and covers

Number	Designation	Model 163			
BE60.00-P-1003-01D	Gap dimension	Rear door to roof	Dimension "E"	mm	9.5 (±0.5)
		Rear door to D-pillar	Dimension "F"	mm	5.0 (±0.5)
		Rear door to D-pillar	Dimension	mm	5.0 (±0.5)

		"G"		
	Rear door to rear fender	Dimension "M"	mm	5.0 (±0.5)
		Fig., see		AR60.00-P-0700-01GH

Nm Rear door

Number	Designation		Model 163
BA72.20-P-1003-02C	Bolt, door hinge to rear door	Nm	55