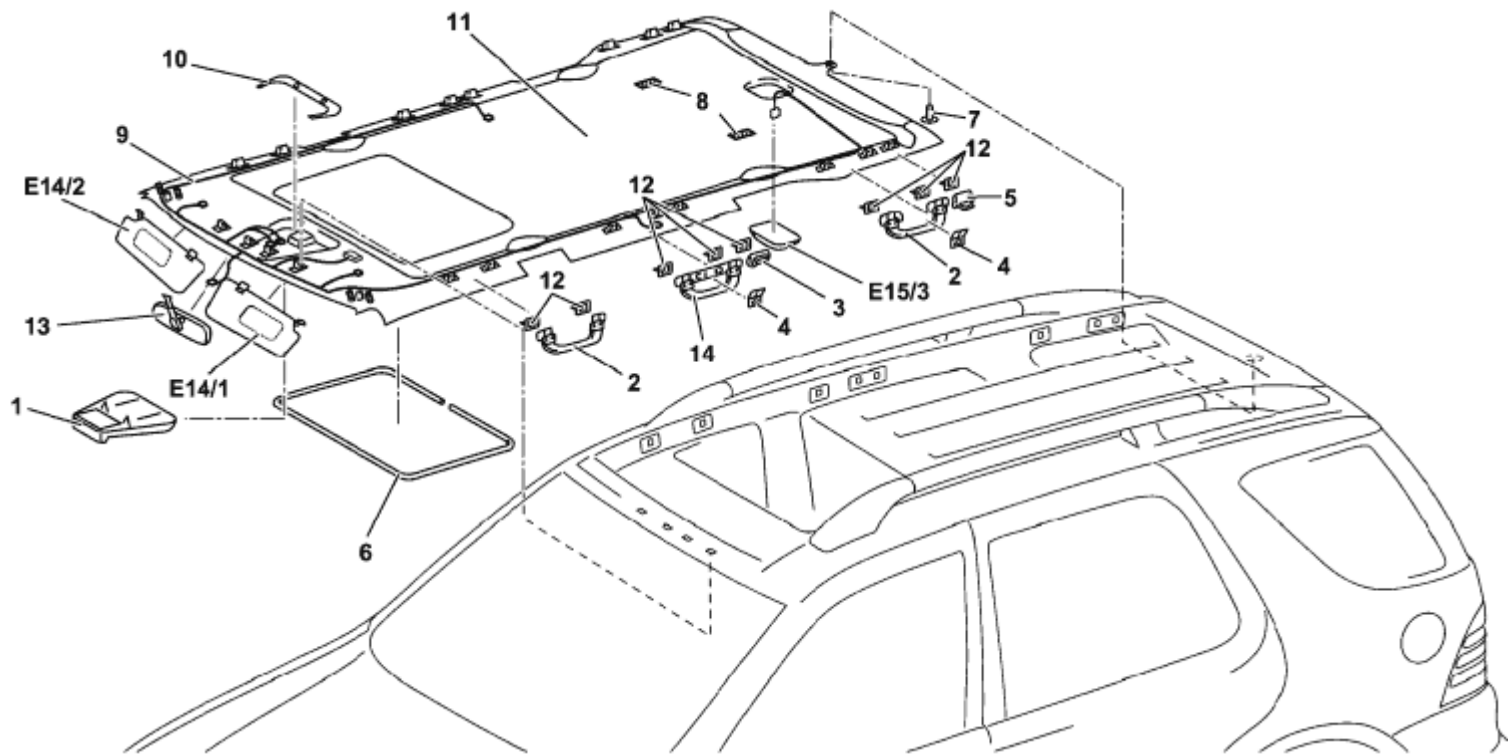


AR68.30-P-4300GH

Remove and install headliner

5.3.97

MODEL 163



P68.30-2146-09

1 Overhead control panel, front

2 Roof frame handles

3 Coat hook

4 Cover for mounting points on cargo net

5 Bracket

6 Edge guard for roof paneling on tilting/sliding roof cutout

7 Plastic clip

8 Velcro fastener

9 Wiring harness

10 Mounting frame for headliner/overhead control panel

11 Headliner

12 Shock absorber









13 Inside rearview mirror

14 Handle

E14/1 Left sun visor with illuminated mirror

E14/2 Right sun visor with illuminated mirror

E15/3 Rear interior lamp

	Remove/install		
1	Remove headrest	 See owner's manual	
2	Remove inside rearview mirror (13)	 To vehicle identification number A145272, X708318.	AR68.40-P-0001GH
		 As of vehicle identification number A145273, X708319.	AR68.40-P-0001GI
3	Remove front overhead control panel (1)		AR82.20-P-1100GH
4	Remove front roof frame handles (2)	 Up to 31.08.01: Open covers for handles, press clip for handle down on each side, simultaneously press handle upward and pull out.  As of 01.09.01: Open cover and unscrew screws.	
5	Remove roof frame handles at rear	 Up to 31.08.01: With integral rear dome lamp. Open covers for handles, press clip for handle down on each side, simultaneously press handle upward and pull out  As of 01.09.01: With integrated coat hook. Open cover and unscrew screws.	
6.1	Remove roof frame handles in load		

	compartment	i Only with 3rd row of seats, Code 847 Up to 31.08.01: Open covers for handles, press clip for handle down on each side, simultaneously press handle upward and pull out. As of 01.09.01: Open cover and unscrew screws.	
		! Installation: only up to 31.8.01 and only with 3rd row of seats, Code 847: ↓	
		Prepare headliner for installing handles	AR68.30-P-4300-01GH
WF	Fabricate template for installing handles in headliner		WF58.50-P-6830-02GH
7.1	Remove rear dome lamp	i As of 01.09.01: Open plastic cover, then unscrew screws	
8	Disconnect connectors from dome lamps in rear		
9.1	Remove coat hanger hook (3) in roof frame	i Up to 31.08.01: Open covers of coat hooks, press both clips together and press coat hooks upward, simultaneously pull out coat hooks.	
10	Remove cover for mounting points of cargo net (4)	Up to 31.08.01: open cover and remove screws. As of 01.09.01: unclip covers at sides	
11	Remove mount (5) on roof frame for mounting third seat row	i Open covers for screws and unscrew both screws. Press clips together, simultaneously press mount upward and pull out.	
12.1	Remove shock absorber (12)	i Only from 01.09.99 to 31.08.01	
13	Clip in rear interior lamp (E15/3)		AR82.20-P-0113GH
14	Remove sun visors with illuminated mirror (E14/1 on left and E14/2 right)		AR68.60-P-5480GH
15	Remove paneling on B-pillar		AR68.30-P-4700GH
16	Remove rear roof frame paneling		AR68.30-P-4470GH
17	Remove paneling on C-pillar		AR68.30-P-4490GH
18	Remove rubber door seals		
19.1	Pull off edge guard on headliner in sliding / pop-up roof cutout (6)	i Only with electric glass sliding/tilting roof, Code 414a.	
20	Pull plastic clip (7) out of headliner (11)		
21	Unfasten headliner (11) from Velcro strips (8)	i Installation: Only with electric sliding/tilting roof in glass version, Code (414a): align headliner at sliding/tilting roof frame.	
22	Remove wiring harness (9) from headliner (11)		
23	Unclip screw frame for headliner / overhead control panel (10) from headliner		
24	Remove headliner (11) through tailgate		
25	Install in the reverse order		