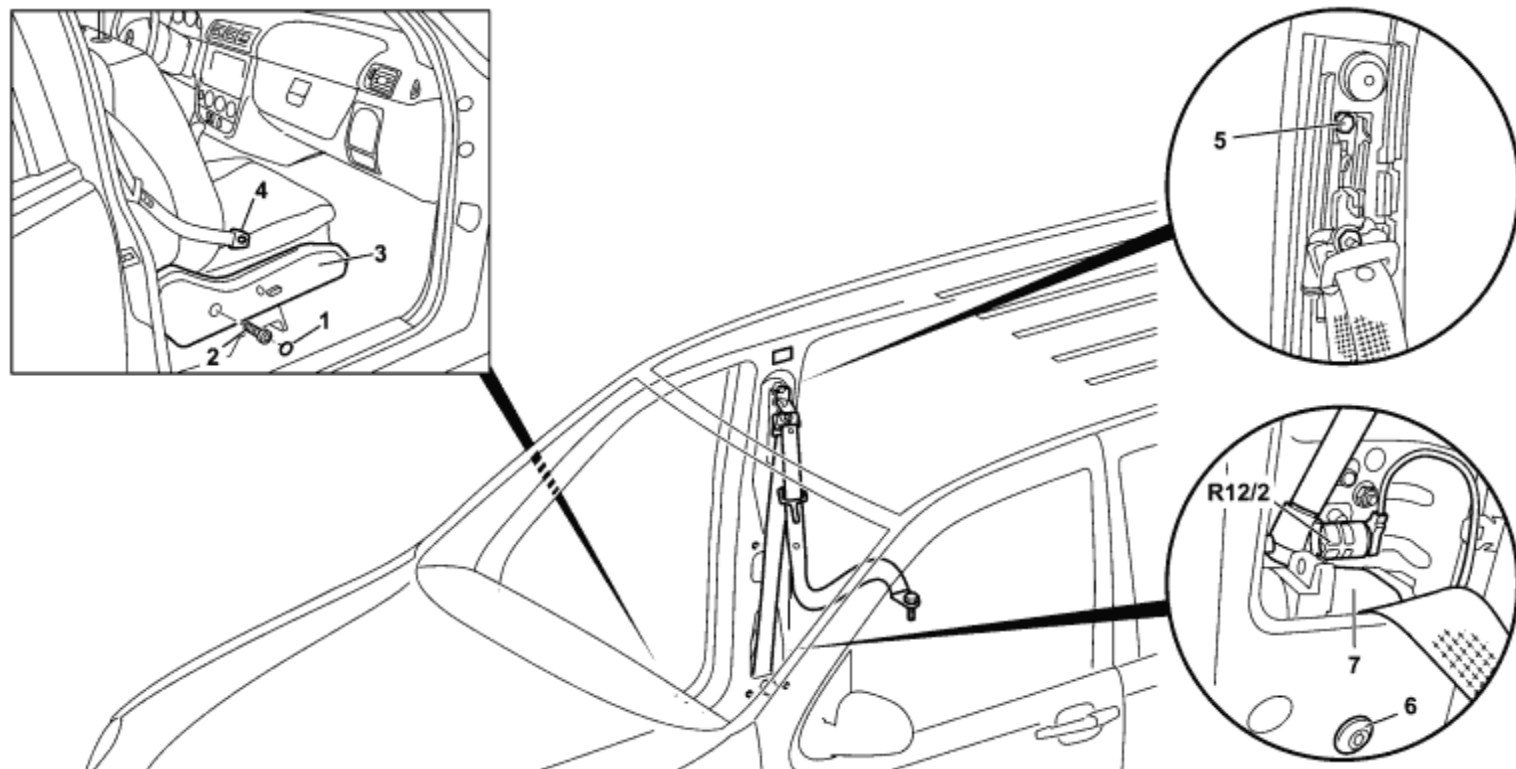


AR91.40-P-0630GH	Remove/install seat belt with emergency tensioning retractor	26.3.97
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MODEL 163














P91.40-0374-09

- 1 Cap
- 2 Bolt
- 3 Outer paneling

- 4 Belt end fitting
- 5 Screw
- 6 Screw

- 7 Automatic belt retractor
R12/2 Passenger ETR [GUS] ignition squib

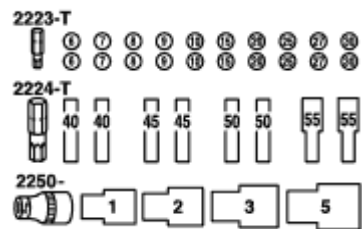
	Remove/Install		
	Risk of injury when carrying out test or	Store airbag unit with expulsion area on	AS91.00-Z-0001-

 Danger!	repair work on airbag or emergency tensioning retractor units	top, do not subject to temperatures above 100 °C. Interrupt power supply when working on such units.	01A
 Danger!	The spring in the inertia reel can pose an injury hazard when the tension is released and it uncoils.	Never disassemble inertia reels	AS91.00-Z-0002-01A
	Important instructions for performing repair, body work and welding on vehicles with airbags or belt tensioner units	Model 163	AH91.00-P-0002-01B
	Evaluation of airbags and emergency tensioning retractors on accident vehicles	Model 163	AH91.00-P-0006-01B
	Legal regulations concerning the handling and storage of airbag and emergency tensioning retractors	Model 163	AH91.00-P-0004-01A
 OS	Notes on disposal of airbags and emergency tensioning retractors	All models	OS91.00-P-0001-01A
	Render emergency tensioning retractors unusable		AR91.40-P-0611A
1	Move front seat forwards to the full extent, tilt front seat backrest forwards	 See owner's manual.	
2	Withdraw ignition key		
3	Unclip cap (1) from outer paneling (3)		
4	Unscrew bolt (2) from belt end fitting (4)		BA91.40-P-1001-01D
		 Torx bit set	000 589 01 10 00
5	Pull belt end fitting (4) out of front seat		
6	Remove paneling on B-pillar		AR68.30-P-4700GH
7	Unscrew bolt (5) of belt height adjuster from B-pillar		BA91.40-P-1004-01D
8	Disconnect connector from passenger ETR [GUS] ignition squib (R12/2)		

9	Unscrew bolt (6) from automatic belt retractor (7)	Nm	BA91.40-P-1008-01D
		S Torx bit set	000 589 01 10 00
10	Detach automatic belt retractor (7)	i The automatic belt retractor must not be disassembled. Never use oil or grease to eliminate noises. Automatic belt retractors that have been opened are no longer under warranty!	
11	Check seat belt for signs of damage		
AP	Check seat belts for damage		AP91.40-P-9150GH
12	Install in the reverse order	i Installation: Pay attention to different version (left/ right) of emergency tensioning retractors and satisfactory seating in the locking device.	
13	Read fault memory and erase		
14	Carry out diagnosis	see Diagnosis Manual.	

Nm Seat belts/emergency tensioning retractors

Number	Designation		Model 163 up to 08/99	Model 163 as of 09/99
BA91.40-P-1001-01D	Screw on belt end fitting	Nm	35	35
BA91.40-P-1004-01D	Bolt to belt height adjuster	Nm	25	25
BA91.40-P-1008-01D	Screw on front automatic belt reel	Nm	30 (+10/-0.15)	30 (+10/-0.15)



000 589 01 10 00

Torx bit set