

AR83.25-P-1250GH	Remove and install series resistor for heater blower	19.3.97
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**MODEL 163**

Shown on model 163 up to VIN A289564, X754619

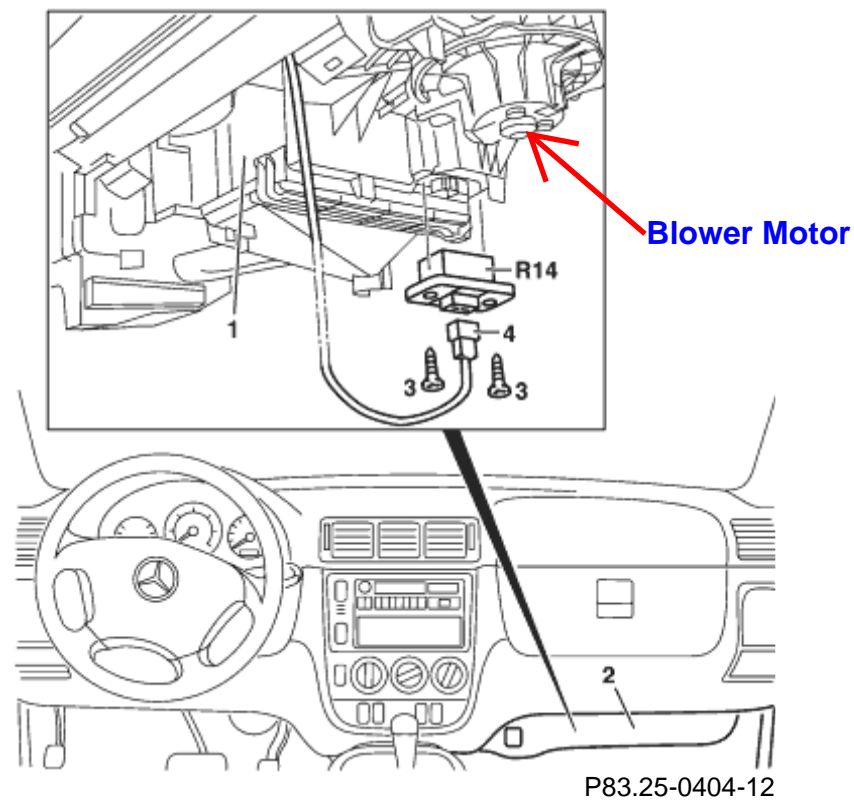
1 Heater housing

2 Cover below instrument panel


3 Bolts

4 Connector

R14 Blower motor preresistor group 163 820 02 97



P83.25-0404-12

	Remove/install		
1	Remove cover below instrument panel (2) (on right)	Up to VIN A145272, X708318.	<a href="#">AR68.10-P-1520GH</a>
		As of VIN A145273, X708319.	<a href="#">AR68.10-P-1520GI</a>
2	Disconnect connector (4) on blower motor series resistor group (R14)		
3	Unscrew screws (3) from blower motor series resistor group (R14) on heater housing (1)		
4	Remove blower motor series resistor group (R14)		
5	Install in the reverse order		