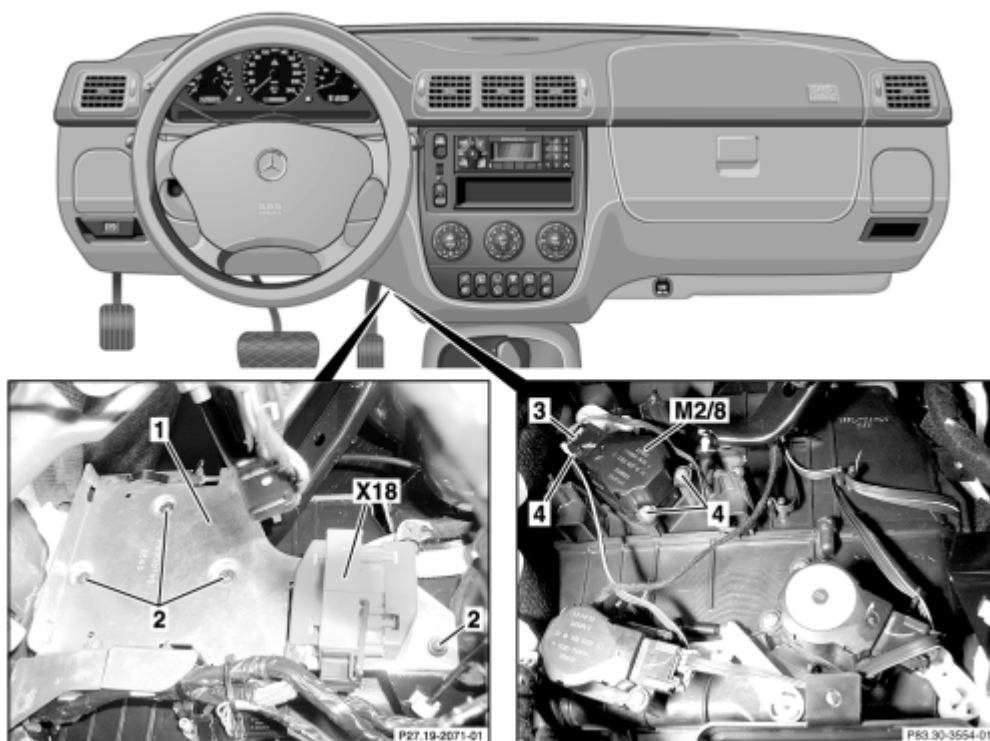


AR83.30-P-2006GH	Remove/install defroster vent flap actuator motor for windshield	3.5.01
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MODEL 163.154 /174 #A as of 289565,
163.157 /175

- 1 Bracket
- 2 Bolts
- 3 Connector
- 4 Bolts

M2/8 Defroster vent flap actuator motor
X18 Interior and taillamp wiring harness
connector, cockpit



P83.30-3555-06

	Remove/install		
1	Remove cover below instrument panel (left)		AR68.10-P-1500GH
2.1	Remove electronic transmission control (ETC) control module	Only on models fitted with automatic transmission.	AR27.19-P-1719GH
3	Disconnect interior and taillamp wiring harness connector, cockpit (X18) from bracket (1)		
4	Remove screws (2)		
5	Move bracket (1) downwards and put to one side		
6	Disconnect plug (3)		
7	Remove screws (4) on defroster vent flap actuator motor (M2/8) from heater housing		
8	Remove defroster vent flap actuator motor (M2/8)	Installation: Adjust defroster vent flap actuator motor (M2/8) to the 0 position using STAR DIAGNOSIS.	
9	Install in the reverse order		