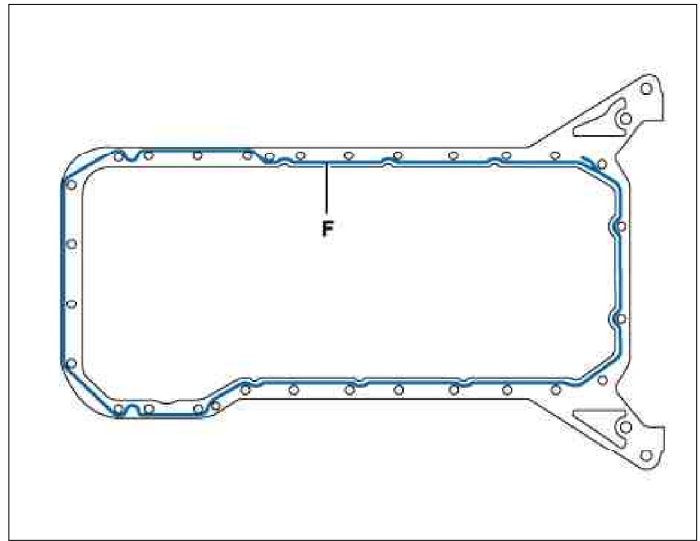


AH01.45-P-0001-01E	Notes on application of sealing compound to oil pan	Engines 113.941/942/960/962/965/981/982/ 993	i
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Application of sealing compound to upper part of oil pan

i The line drawn in (F) identifies the course of the sealing compound.

i The sealing compound must be only applied to the specified surfaces in the form of a bead of 2.0 mm F 0.5 mm in diameter. The sealing compound must be processed within 10 min. **The sealing compound bead must not be spread. Only the sealing compound listed in the section "Repair products" may be used.**



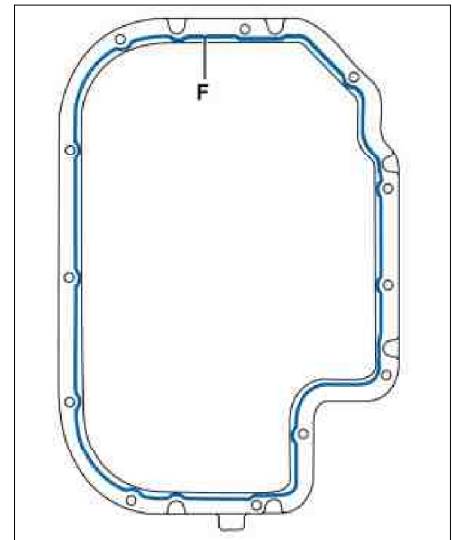
P01.40-2006-81

Application of sealing compound to bottom part of oil pan

i The line drawn in (F) identifies the course of sealing compound.

i The sealing compound must only be applied to the specified surfaces in the form of a bead of 2.0 mm F 0.5 mm in diameter.

The sealing compound must be processed within 10 min. The sealing compound bead must not be spread. Only the sealing compound listed in the section Repair products may be used.



P01.40-0317-72