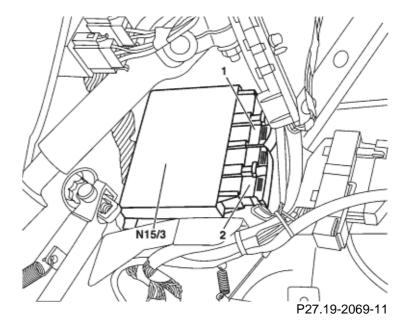
AR27.19-P-1719GH Page 1 of 1

AR27.19-P-1719GH	Removing and installing electronic transmission control (ETC) control module	20.1.00
------------------	--	---------

TRANSMISSION 722.662 in MODEL 163.154
TRANSMISSION 722.674 in MODEL 163.157
TRANSMISSION 722.663 in MODEL 163.172
TRANSMISSION 722.666 in MODEL 163.174 /175

1 Connector 2 Connector N15/3 ETC control module



MM	Remove/install		
1	Turn ignition key to position "0"	i To avoid fault codes.	
2	Remove cover below instrument panel on driver's side		AR68.10-P-1500GH
3	Turn plug side of ETC control module (N15/3) inwards and detach from bracket	i ETC control module (N15/3) is located on the driver's side of the vehicle next to the heating housing.	
4	Unplug connectors (1, 2)	Danger of breaking!	
5	Remove ETC control module (N15/3)	Installation: If a new ETC control module is installed, the coding information from the old control module must be copied to the new control module using STAR DIAGNOSIS.	
6	Install in the reverse order		