

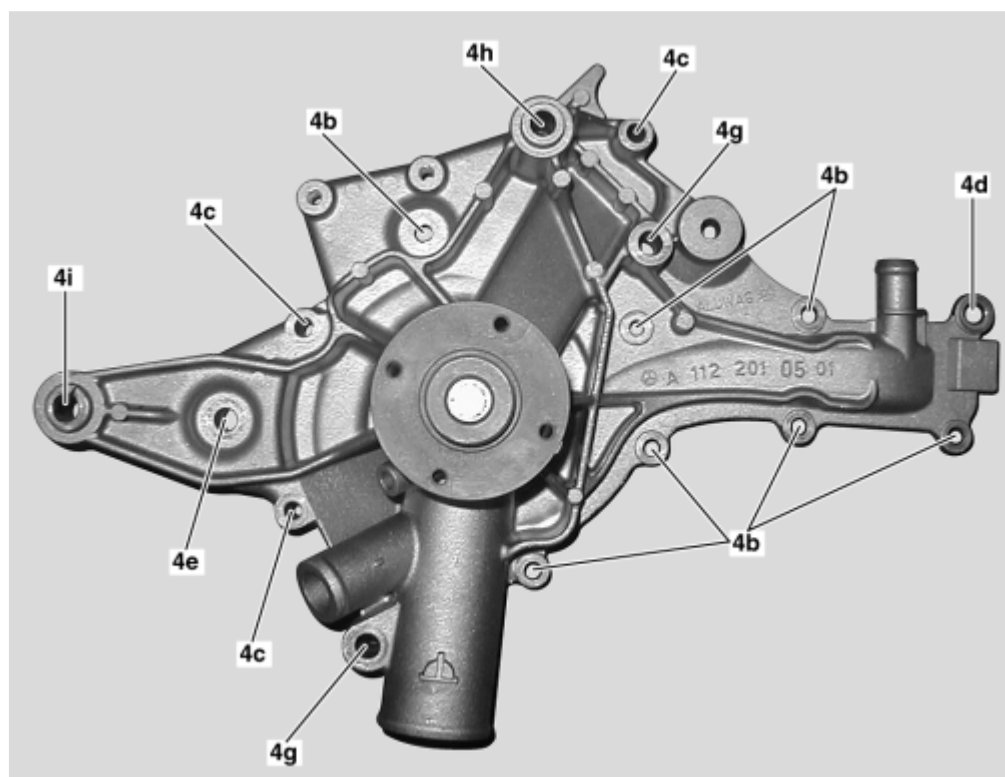
AR20.10-P-1271-03GZ	Bolt diagram of coolant pump	Engine 113	
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Nm Coolant pump, coolant thermostat

Number	Designation	Engine 113.964			
BA20.10-P-1001-01C	Self-tapping bolt of coolant pump to timing case	Thread not pre-tapped	M6	Nm	14
		Thread not pre-tapped	M8	Nm	35
		Thread pretapped	M6	Nm	10
		Thread pretapped	M8	Nm	25

Bolt assignment of coolant pump

- 4b Bolt M6×19
- 4c Bolt M6×43
- 4d Bolt M8×80
- 4e Bolt M8×90
- 4g Bolt M8×110
- 4h Bolt M8×135
- 4i Bolt M10×110



P20.10-2032-06