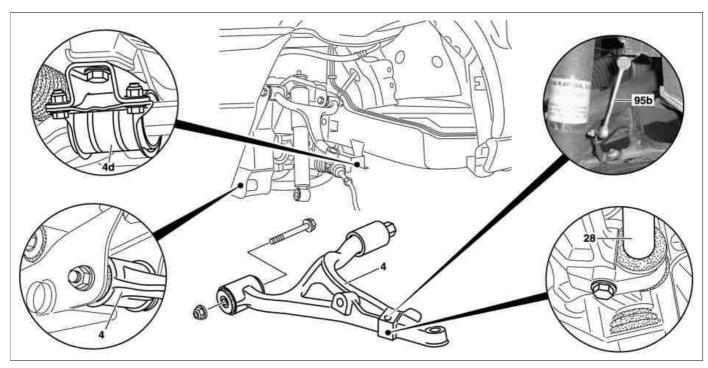
MODEL 163.113 /128 /136 /154 /157 /172 /174 /175



P33.20-2035-09

XX	Remove/Install		
()	Notes on self-locking nuts and bolts	All models	AH00.00-N-0001-01A
1	Remove front springs		AR32.20-P-0200GH
2	Remove steering knuckle		AR33.25-P-0400GH
3.1	Remove linkage rod for suspension-control module (95b) from lower right control arm	iVehicles with xenon headlamps.	
4	Detach torsion bar (28) from lower control arm	Nm	*BA32.20-P-1002-02G
5	Detach lower control arm (4) from front subframe	i Installation: Tighten new nuts slightly. Tighten bolt fully only when vehicle is on its wheels and ready to drive.	*BA33.20-P-1004-01D
6	Loosen clamped joint at rear of lower wishbone (4) and fold down bearing shell (4d)	i Installation: Tighten new nuts slightly. Tighten bolt fully only when vehicle is on its wheels and ready to drive.	*BA33.20-P-1005-01D
4	Inspect		
7	Inspect lower control arm for signs of distortion and corrosion		
8	Install in the reverse order		
9	Perform chassis alignment check		AR40.20-P-0200GH

Nm Front axle torsion strut

Number	Designation	Model Series 163
BA32.20-P-1002-02G	Bolt, torsion bar to wishbone NM	68

Nm Wheel location, hub

Number	Designation	Model Series
		163

BA33.20-P-1004-01D	Bolt, lower wishbone at front to front axle NM carrier	135
BA33.20-P-1005-01D	Bolt, lower wishbone at rear to front axle NM carrier	30