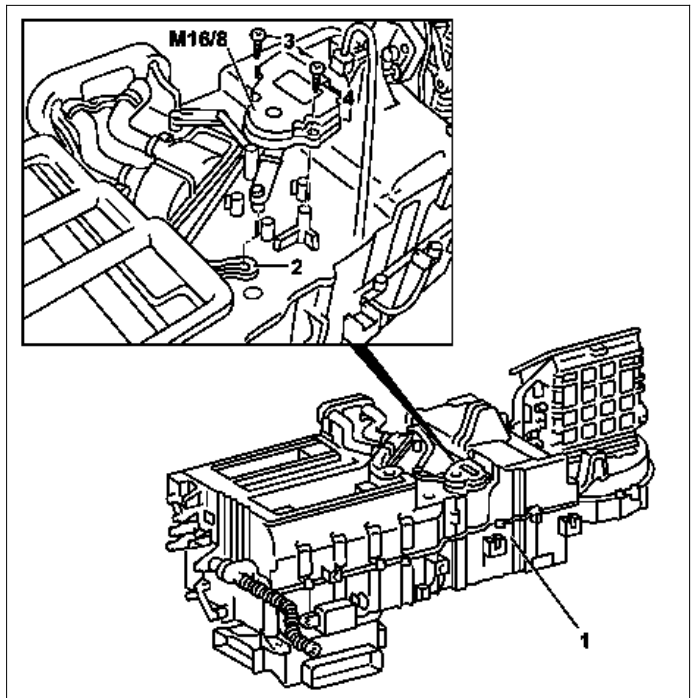


MODEL 163.113 /128 /136 /154 /157 /172 /174 /175 with CODE (580) Air conditioning or Tempmatic for USA

Shown on model 163 up to VIN A289564, X754619

- 1 A/C housing
- 2 Lever mechanism
- 3 Bolts
- 4 Connector
- M16/8 Blend air flap actuator



P83.30-0770-12

| ☒☒ | Remove/install  |   |                  |
|----|---|---|------------------|
| 1  | Remove instrument panel                                       |   | AR68.10-P-1000GH |
| 2  | Disconnect connector (4) from blend air flap actuator (M16/8) |   |                  |
| 3  | Unscrew screws (3) from blend air flap actuator (M16/8)       | <b>i</b> 3 screws are fitted as of VIN A289565 X754620. |                  |
| 4  | Detach blend air flap actuator (M16/8) from AC housing (1)    |   |                  |
| 5  | Install in the reverse order                                  |   |                  |