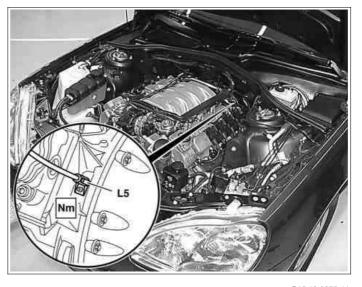
AR15.12-P-2133A Remove/install crankshaft position sensor **ENGINE** 112.910 in MODEL 202.026 /086 **ENGINE** 112.920 in MODEL 202.029 /089 **ENGINE** 112.921 in MODEL 210.063 /081 /263 /281 **ENGINE** 112.922 in MODEL 220.063 **ENGINE** 112.923 in MODEL 129.059 **ENGINE** 112.940 in MODEL 208.365 /465 **ENGINE** 112.941 in MODEL 210.065 /082 /265 /282 **ENGINE** 112.942 in MODEL 163.154 **ENGINE** 112.943 in MODEL 129.064 **ENGINE** 112.944 in MODEL 220.065 /165 **ENGINE** 113.940 in MODEL 210.070 /270 **ENGINE** 113.941 in MODEL 220.070 /170 **ENGINE** 113.960 in MODEL 215.375, 220.075 /175 **ENGINE** 113.961 in MODEL 129.068 **ENGINE** 112.945 in MODEL 463.209 /232 /233 /244 /245 /250 **ENGINE** 113.944 in MODEL 202.033 /093 **ENGINE** 113.980 in MODEL 210.074 /274 **ENGINE** 113.943 in MODEL 208.370 /470 **ENGINE** 113.984 in MODEL 208.374 **ENGINE** 113.981 in MODEL 163.174 112.912 in MODEL 203.061 /261, 209.361 /461 **ENGINE ENGINE** 112.946 in MODEL 203.064 /264 **ENGINE** 112.947 in MODEL 170.465 **ENGINE** 112.960 in MODEL 170.466 **ENGINE** 113.942 in MODEL 163.172 112.961 in MODEL 203.065 /265 **ENGINE ENGINE** 113.965 in MODEL 163.175 **ENGINE** 113.963 in MODEL 230.475 **ENGINE** 112.913 in MODEL 211.061 /261 112.949 in MODEL 211.065 /265 **ENGINE ENGINE** 113.967 in MODEL 211.070 /270 **ENGINE** 113.962 in MODEL 463.206 /240 /241 /247 /248 /249 /254 **ENGINE** 113.982 in MODEL 463.243 /246 **ENGINE** 112.955 in MODEL 209.365 /465 112.916 in MODEL 203.081 /281 **ENGINE ENGINE** 112.953 in MODEL 203.084 /284 **ENGINE** 112.973 in MODEL 230.467 **ENGINE** 112.972 in MODEL 220.067 /167 **ENGINE** 112.970 in MODEL 163.157 112.975 in MODEL 220.087 /187 **ENGINE ENGINE** 113.948 in MODEL 220.083 /183 **ENGINE** 113.966 in MODEL 220.084 /184 **ENGINE** 112.917 in MODEL 211.080 /280 **ENGINE** 112.954 in MODEL 211.082 /282

Shown on ENGINE 113 in MODEL 220

113.969 in MODEL 211.083 /283

L5 Crankshaft position sensor

ENGINE



P15.12-0275-11

9.3.10

| XX | Remove/install | |
|----|----------------|--|

| 1.1 | Remove engine cover with integrated air filter | over with integrated air filter All except engine 112.960 in model 170.466, | | |
|-------------|--|---|---------------------|--|
| | | engine 112.961 in model 203.065 /265 | | |
| | | i Remove air filter housing by lifting | | |
| | | vertically up and off the cylinder head covers. | | |
| | | i Installation: Slightly moisten rubber | | |
| | | retainers on cylinder head covers and sealing | | |
| | | ring of hot film mass air flow sensor in the air | | |
| | | filter housing with lubricating paste. | | |
| | | Lubricant paste | *BR00.45-Z-1002-06A | |
| 1.2 | Remove air filter housing | Engine 112.960 in model 170.466 | AR09.10-P-1150SVK | |
| | | Engine 112.961 in model 203.065 /265 | | |
| 2 | Remove crankshaft position sensor (L5) | Nm | *BA15.10-P-1001-03A | |
| 3 | Install in the reverse order | | | |
| 4 | Perform default initialization. | After replacing crankshaft position sensor | | |
| | | (L5). | | |
| | | i Connect STAR-DIAGNOSIS and select | | |
| | | menu item for control unit adaptations in ME control unit. | | |
| ⊯ AD | Connect STAR DIAGNOSIS and read out fault memory | | AD00.00-P-2000-04A | |

Nm Position sensor

| Number | Designation | | Engine | Engine |
|--------------------|--|----|--------------|--------------|
| | | | 112.910/911/ | 113.940/941/ |
| | | | 912/913/914/ | 942/943/944/ |
| | | | 915/916/917/ | 948/960/961/ |
| | | | 920/921/922/ | 962/963/964/ |
| | | | 923/940/941/ | 965/966/967/ |
| | | | 942/943/944/ | 968/969/971/ |
| | | | 945/946/947/ | 980/981/982/ |
| | | | 949/951/953/ | 984/986/992/ |
| | | | 954/955/960/ | 993/995 |
| | | | 961/970/972/ | |
| | | | 973/975/976 | |
| | + | | | |
| | | | | |
| | | | | |
| BA15.10-P-1001-03A | Crankshaft position sensor to engine block | Nm | 8 | 8 |

Repair materials

| Number | Designation | Order number |
|--------------------|---|-----------------|
| BR00.45-Z-1002-06A | Lubricating paste, rubber parts 2.5 kg, DB supply specification 6867.00 | A 000 989 01 60 |