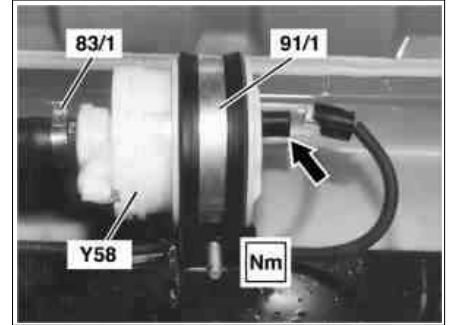


ENGINE 111.977 in MODEL 163.136 with CODE (494) USA version  
 ENGINE 112.942 in MODEL 163.154 with CODE (494) USA version  
 ENGINE 112.970 in MODEL 163.157 with CODE (494) USA version  
 ENGINE 113.942 in MODEL 163.172 with CODE (494) USA version  
 ENGINE 113.981 in MODEL 163.174 with CODE (494) USA version  
 ENGINE 113.965 in MODEL 163.175 with CODE (494) USA version

Y58/4 OBD-2 shutoff valve  
 83/1 Hose clamp  
 91/1 Fixing clamp  
 Arrow Socket



P47.10-0391-01

		<b>Remove, Install</b>	
1.1	Remove spare wheel	<b>i</b> Except on model 163.174 and with spare wheel holder/spare wheel, code 849.	98-99 valve is behind the spare tire
2	Slacken securing clamp (91/1)	<b>i</b> As of VIN A145273, X708319: Right rear shutoff valve on longitudinal frame member. <b>Nm</b>	as of 2000 valve is behind the right rear shock tower *BA47.31-P-1001-01A
3	Slacken hose clamp (83/1)	<b>i</b> <b>Installation:</b> Replace hose clamp.	
4	Remove connector (arrow)		
5	Remove shutoff valve		
6	Install in the reverse order		

**Nm** Ventilation valve

Number	Designation		ENGINE 111.977 in MODEL 163.136	Shown on engine 112.942 in model 163.154	ENGINE 112.970 in MODEL 163.157
BA47.31-P-1001-01A	Clamp securing shutoff valve	Nm	20	20	20

**Nm** Ventilation valve

Number	Designation		ENGINE 113.942 in MODEL 163.172	ENGINE 113.965 in MODEL 163.175	ENGINE 113.981 in MODEL 163.174
BA47.31-P-1001-01A	Clamp securing shutoff valve	Nm	20	20	20