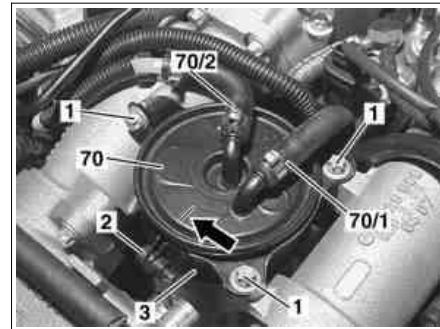


ENGINE 628.960 in MODELS 220.028 /128

ENGINE 628.962 in MODELS 463.309 /332 /333

ENGINE 628.963 in MODEL 163.128

- 1 Bolt
- 2 Bolt
- 3 Clamp
- 70 Fuel filter
- 70/1 Fuel line (inlet)
- 70/2 Fuel line (outlet)



P07.16-2190-01

	Remove/install and replace		
⚠ Danger!	Risk of explosion from fuel igniting, risk of poisoning from inhaling and swallowing fuel as well as risk of injury to eyes and skin from contact with fuel.	Fire, sparks, open flames or smoking forbidden. Only pour fuels into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
1.1	Pull engine cover upwards off engine	Engine 628.963	
1.2	Remove air cleaner	Engine 628.960 Engine 628.962	AR09.10-P-1050M AR09.10-P-1050GD
2	Disconnect fuel lines (70/1, 70/2) at fuel filter (70)	Installation: Use new hose clamps.	
3	Unscrew screws (1)		*BA47.20-P-1001-02A
4	Remove fuel filter (70)		
5	Slacken the screw (2) and remove the clamp (3) on the fuel filter (70)	Installation: Align the marking (arrow) relative to the clamp. 	*BA47.20-P-1003-02A *BA47.20-P-1003-02A
6	Install in the reverse order		
	Inspecting		
⚠ Danger!	Risk of accident. Accidents may result if the vehicle starts off unintentionally with the engine running. Risk of injury while working around the engine during start-up or while running may result in contusions and burns	Secure vehicle to prevent it from moving. Wear closed and snug-fitting work clothes. Do not grasp hot or rotating parts.	AS00.00-Z-0005-01A
7	Start engine and inspect fuel system for leaks		

Fuel filter

Number	Designation		Engine 628.960/961	Engine 628.962	Engine 628.963
BA47.20-P-1001-02A	Screw of fuel filter on the charge air distribution pipe	Nm	9	9	9
BA47.20-P-1003-02A	Bolt of clamp to fuel filter element	Nm	8	9	9