

AZ88.30-P-0008GH	Retrofit styling bar	13.9.02
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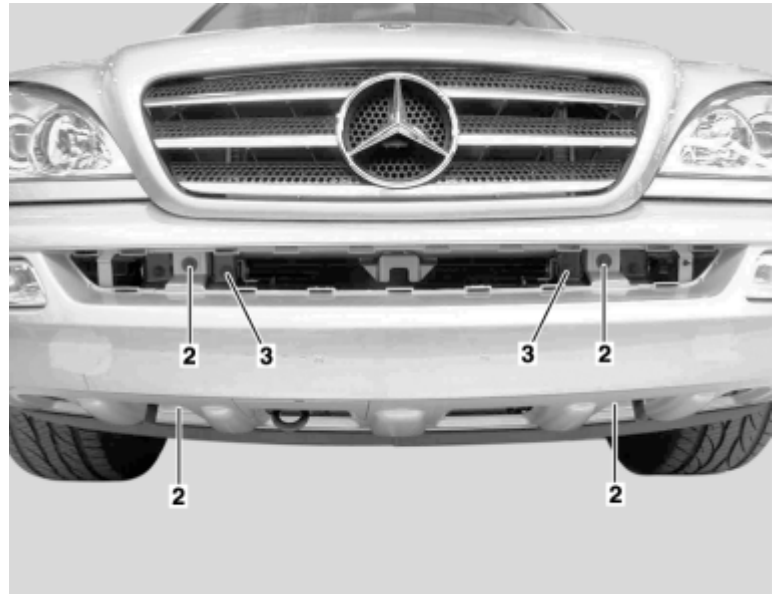
MODEL 163.154 #A as of 289565,
163.157 /175 except CODE (U49) Styling package

1 Bumper grate
5 Styling bar



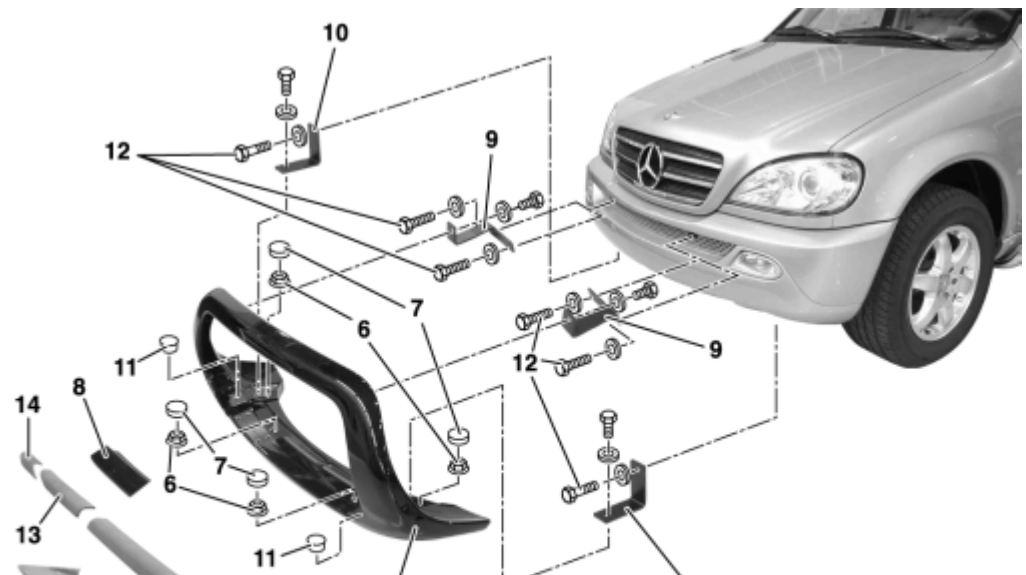
P88.30-2211-06


















2 Bolts, front bumper
3 Bolts, front bumper bracket

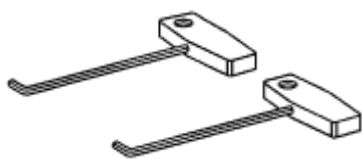


P88.30-2212-11

4 Underride guard
5 Styling bar
6 Nuts
7 Large covers
8 Cover
9 Upper mounting bracket
10 Lower mounting bracket
11 Small covers
12 Long bolts
13 Middle protective strip
14 Right protective strip
15 Left protective strip



	Remove		
1	Remove bumper grate (1)	 Do not damage bumper grate and grate mounts.	
		 Pulling hook	140 589 02 33 00
2	Unscrew bolts in front bumper (2)	 4 bolts: Front top and bottom. Dispose of bolts.	
3	Unscrew inner bolts from bumper bracket (3)	 2 bolts. Dispose of bolts.	
	Convert		
4	Modify bumper grate		
	Install		
5	Install underride guard (4) on styling bar (5)	 4 nuts (6).	
6	Press large covers (7) into nut holes for underride guard		
7	Install cover (8) for tow hook		
8	Install upper mounting bracket (9) on styling bar	 Ensure that it is correctly aligned. Do not tighten	
9	Install lower mounting bracket (10) on styling bar	 Ensure that it is correctly aligned. Do not tighten	
10.1	Install additional headlamps on styling bar	 Only if present	
10.2	Press small covers (11) into holes for additional headlamp bracket	 Only when additional headlamps are not installed.	
11	Install styling bar (5) with long bolts (12) on vehicle	 6 long bolts (12) and washers. Do not tighten	
12	Fit bumper and styling bar and tighten all bolts		
13	Install bumper grate (1)		
14.1	Clean front of styling bar	 Only with middle protective strip (13), right protective strip (14) and left protective strip (15).	
15.1	Fasten middle protective strip (13) on front of cover (8) for tow hook	 Only with middle protective strip (13), right protective strip (14) and left protective strip (15). Remove protective foil from tape. Ensure that edges of molding are flush with edges of cover.	
16.1	Fasten right protective strip (14) to front of styling bar (5)	 Only with middle protective strip (13), right protective strip (14) and left protective strip (15). Remove protective foil from tape. Gap of 3 mm between middle and right protective strip	
17.1	Fasten left protective strip (15) to front of styling bar (5)	 Only with middle protective strip (13), right protective strip (14) and left protective strip (15). Remove protective foil from tape. Gap of 3 mm between middle and left protective strip	
18.1	Replace PTS control unit (N62)	 Only with Parktronic system (PTS), code 220.	AR54.65-P-0006GH



140 589 02 33 00

Pulling hook

Parts ordering notes

Part no.	Designation	Quantity
B6 688 0324	Black styling bar	1
B6 688 0325	Brilliant silver styling bar	1
B6 688 0326	Titanium red styling bar	1
B6 688 0327	Alabaster white styling bar	1
B6 688 0328	Emerald black styling bar	1
B6 688 0329	Tansanite blue styling bar	1
B6 688 0330	Jasper blue styling bar	1
B6 688 0331	Travertine beige styling bar	1
B6 688 0332	Andradite green styling bar	1
B6 688 0333	Primed styling bar	1
163 545 06 16	PTS control unit	1