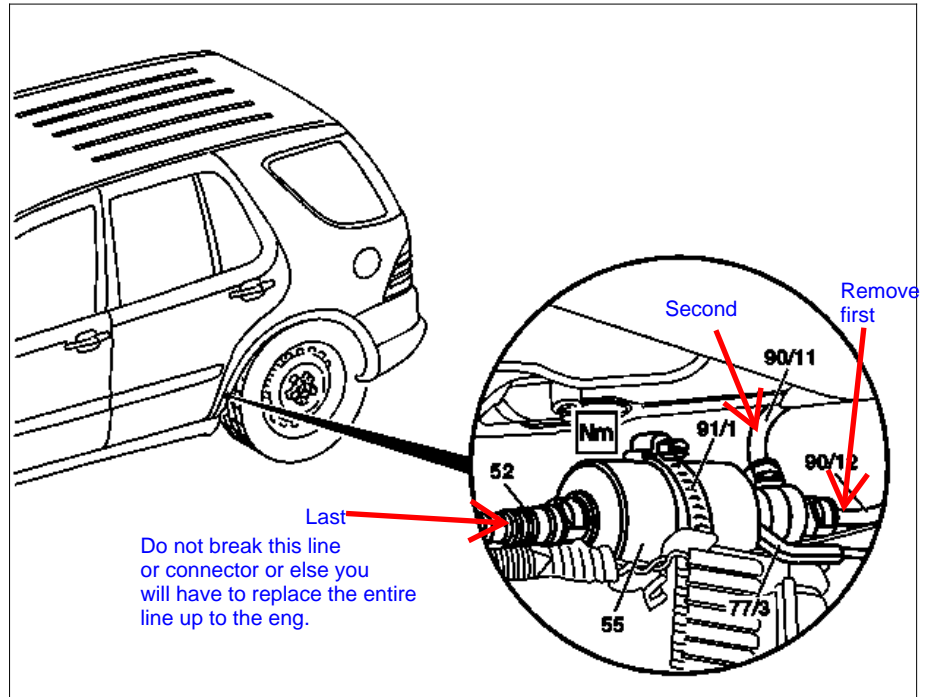


- ENGINE 111.977 in MODEL 163.136
- ENGINE 112.942 in MODEL 163.154
- ENGINE 112.970 in MODEL 163.157
- ENGINE 113.942 in MODEL 163.172
- ENGINE 113.981 in MODEL 163.174
- ENGINE 113.965 in MODEL 163.175

- 52 Fuel line to engine
- 55 Fuel filter with fuel pressure regulator
- 77/3 Spring chamber bleeding connection
- 90/11 Fuel return line
- 90/12 Fuel feed line
- 91/1 Clip



P47.20-0279-06

☒ ☒	Remove/install		
⚠ Danger!	Risk of explosion caused by fuel igniting, risk of poisoning caused by inhaling and swallowing fuel as well as risk of injury to eyes and skin caused by contact with fuel.	No fire, sparks, open flames or smoking. Pour fuels only into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
1	Release pressure in fuel tank	i Open cap	
2	Remove left rear wheel		AP40.10-P-4050GH
3 👉 AR	Remove rear left wheelhousing liner Remove/install fender liner in rear fender		AR88.10-P-1400GH
4	Detach fuel feed line (90/12) and fuel return flow line (90/11)	i Fuel lines must not be bent. i Seal fuel lines, in order to prevent fuel running out. ☒ Pliers	*163589003700
5	Unplug connection of spring chamber ventilation (77/3)	i Installation: Check hose clamp for re-usability, replace if necessary.	
6	Disconnect fuel line from Engine (52)	i Seal fuel lines to prevent fuel running out. ☒ Pliers	*163589003700
7	Slacken clamp (91/1) and pull out fuel filter with pressure regulator toward front	i Check clamp for re-usability, replace if necessary. Nm	*BA47.20-P-1003-01B
8 👉 SM	Install in the reverse order	i When installing the fuel filter in the vehicles up to chassis number: A125801, X716853 (model 163.136); A266446, X716524 (Model 163.154); A265965, X716531 (Model 163.172); A266484 (Model 163.174). ↓ Install additional fuel lines for larger fuel filter with pressure regulator	SM47.20-P-0003GH
⚠ Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the running engine	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not grasp hot or rotating parts.	AS00.00-Z-0005-01A
9	Start engine and inspect fuel system for leaks		

Nm Fuel pump

Number	Designation	Nm	Engine 111	Engine 112	Engines 113.940/941/ 942/943/944/ 948/960/961/ 963/965/966/ 967/968/980/ 981/984/986/ 992/995
BA47.20-P-1003-01B	Securing clamp for fuel filter with pressure governor	Nm	3	3	3

