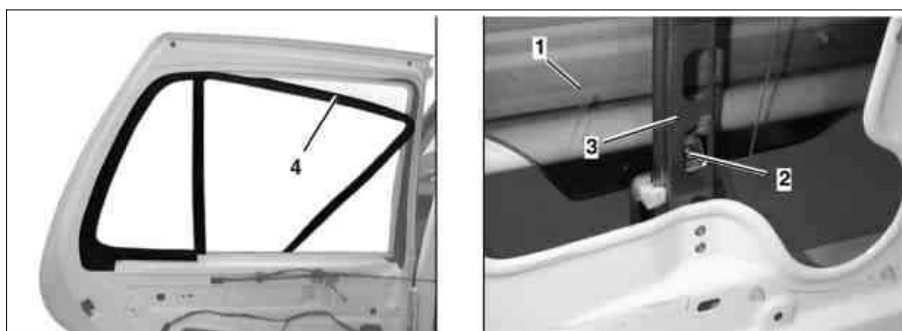


MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

- 1 Crank window
- 2 Bottom mount
- 3 Window lift rail
- 4 Window guide rail



P72.12-0302-04

	Remove/install		
Danger!	Injury hazard due to hands being crushed when window glass is not secure	Secure window glass to prevent it from falling down.	AS67.00-Z-0002-01A
1	Remove door lining from rear door		AR72.12-P-1010GH
2	Remove inner sealing rail		AR72.10-P-1600GH
3	Remove outer sealing rail		AR72.10-P-1700GH
4	Pull foil off of inner door panel	Installation: Replace door foil if damaged.	
5	Remove loud speaker		AR82.62-P-7874GH
6	Unscrew bottom mount (2) on window lift rail (3)	Installation: Apply glue to screw. 	*BR00.45-Z-1133-02A *BA72.12-P-1006-01C
7	Set crank window (1) down in bottom of door		
8	Loosen window guide rail (4)	Loosen window guide rail only up to fixed window. Installation: coat window guide rail with solution of soap and water.	
9	Remove crank window (1) out of window shaft upward		
10	Install in the reverse order		

Rear door

Number	Designation	Model Series 163
BA72.12-P-1006-01C	Bolt, bracket to window regulator	Nm 2,5

Repair materials

Number	Designation	Order number
BR00.45-Z-1133-02A	Loctite 243	A 613 989 09 71