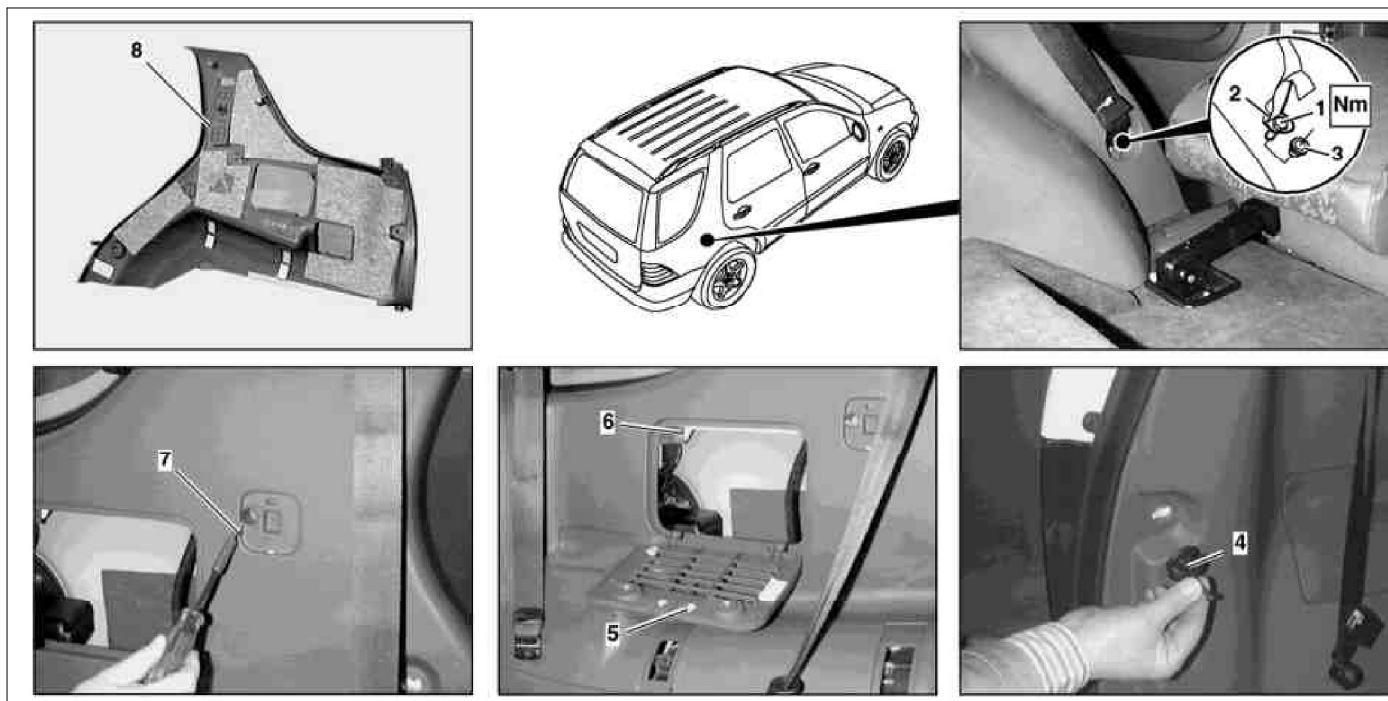


MODEL 163.113 /128 /136 /154 /157 /172 /174 /175



P68.30-0506-09

1 Screw
2 Belt end fitting
3 Distance sleeve

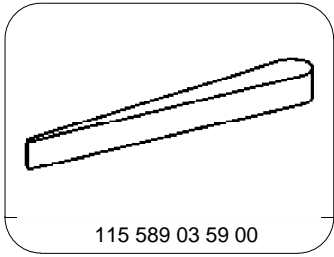
4 Bracket
5 Cover
6 Screw

7 Screw
8 Paneling

	Remove, Install		
1.1	Remove third seat row	Only with 3rd seat row, code 847. See operating instructions.	
2	Remove safety net	See Operating Instructions	
3.1	Remove spare wheel cover	Only model 163.174.	AR68.30-P-4610GH
4	Remove rear roof frame paneling	Do not unscrew screw for belt end fitting if present on 23rd seat row (omit step 1), if present. Loosen D-pillar paneling from C-pillar and guide to bottom along seat belt. Long wedge	AR68.30-P-4470GH *115589035900
5	Remove door sill molding in load compartment		AR68.30-P-4100GI
6	Fold rear seat forward	See Operating Instructions	
7.1	Remove SRS label and unscrew screw behind	Risk of fracturing! Only as of VIN A145273, X708319.	
8	Remove screw (1) and spacer sleeve (3) from belt end fitting (2) of rear seat belt		*BA91.40-P-1001-01D
9	Remove brackets (4) (2 each.) from lining (8)		
10	Open cover (5) and remove		
11	Unscrew screw (6)		
12	Unscrew screw (7)		
13	Remove lining (8)	As of VIN A145273, X708319 up to VIN A289564, X754619: two clips on inside of paneling in roof area. Installation: Check clips and replace if necessary. Properly insert height adjuster for seat belt into paneling. Check function Install paneling in edge molding of floor covering Long wedge	*115589035900
14	Pull seat belt out of lining		
15	Remove lead from 12V socket	At right paneling	
16	Install in the reverse order		

Seat belts/belt tensioners

Number	Designation	Model 163 up to 08/99	Model 163 as of 09/99
BA91.40-P-1001-01D	Screw on belt end fitting	Nm 35	35



Assembly wedge