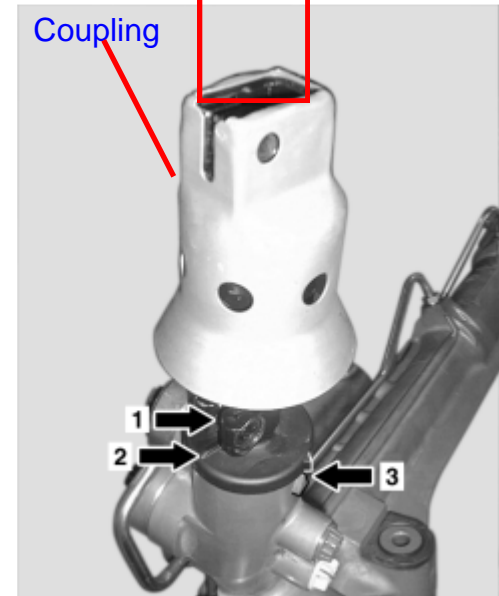


AR46.20-P-0600-01GH	Turning rack-and-pinion steering to center position and fitting steering coupling		steering column shaft
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1 Turn rack-and-pinion steering to center position so that the scribe mark on the cap aligns with the scribe mark on the control valve housing (3, arrow).

2 Push steering coupling onto splines of control valve so that the clamping groove (1, arrow) on the steering coupling lines up with the marking line (2, arrow) on the cap.



P46.20-2127-02