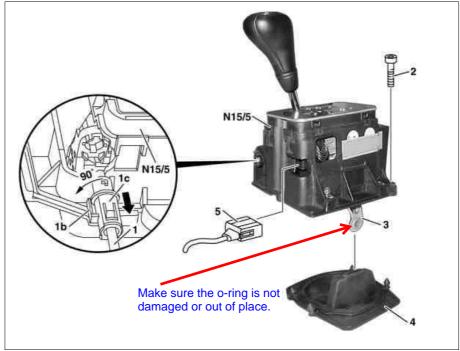
Removing and installing electronic selector lever module (ESM)

AR27.60-P-0901B Rei TRANSMISSION 722.6 in MODEL 163 as of 1.9.99, 170 as of 1.12.99, 202, 208, 210 as of 1.7.99

| 1 | Ignition lock control cable | |
|----|------------------------------|--|
| 1b | Locking tab | |
| 1c | Coupling | |
| 2 | Allen bolts | |
| | (3 ea.) | |
| 3 | Intermediate lever | |
| 4 | Gasket | |
| 5 | Selector lever position plug | |
| | connection | |



P27.60-2144-06

| XX | Removing, installing | | |
|----|---|---|---------------------|
| 1 | Unhook shift rod at intermediate lever (3) by removing the clip locking device | Make etioemingtatheadjuistment work: not damaged or out of place. Adjust shift rod. | AR27.60-P-0980B |
| 2 | Remove center console | Models 140, 129. | ra68001400200x |
| | | Model 170. | AR68.20-P-2310G |
| | | Model 202. | AR68.20-P-2310E |
| | | | AR68.20-P-2000E |
| | | Model 208 | AR68.20-P-2310K |
| | | | AR68.20-P-2000K |
| | | Model 210. | AR68.20-P-2310F |
| | | | AR68.20-P-2000F |
| | | Model 463. | AR68.20-P-2000A |
| | | Model 163. | AR68.20-P-2000GH |
| 3 | Remove insulation mat | Model 163. | |
| 4 | Unclip ignition lock control cable (1) from electronic selector lever module (N15/5) | Press locking tab (1b), twist coupling (1c) through 90° in direction of arrow and pull off ignition lock control cable (1). Installation: Switch ignition lock to position "0". Function test: It must only be possible to move the selector lever out of position "P" when the ignition lock is in position "2" and the brake pedal is depressed. It must only be possible to withdraw the ignition key when the selector lever is in position "P". | |
| 5 | Unscrew Allen bolts (2) | Nm | *BA27.60-P-1001-02A |
| 6 | Disconnect selector lever position plug connector (5) | | |
| 7 | Remove electronic selector lever module (N15/5) | Cannot be disassembled. Installation: Check gasket (4) for correct installed position and condition, replace if necessary. | |
| 8 | Install in the reverse order | i After installing the electronic selector leve module, read out the fault memory with STAR DIAGNOSIS. | ŗ |

Nm Tightening torques for floor shift

| Number | Designation | Transmis sion 722.6 |
|--------------------|------------------------------|------------------------|
| BA27.60-P-1001-02A | Bolt, floor shift to body Nm | 6 |