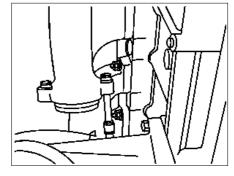


Cocking bolt

- Hammer rivet nuts with a suitable bolt (arrow) out of exhaust manifold bores.
 i Only screw bolt into rivet nut by hand.

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- 2 Insert new rivet bushes into exhaust manifold bore.
- 3 $\ensuremath{\ensuremath{\mathfrak{F}}}$ Screw cocking bolt into rivet nut and tighten.
- 4 S Unscrew cocking bolt.



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