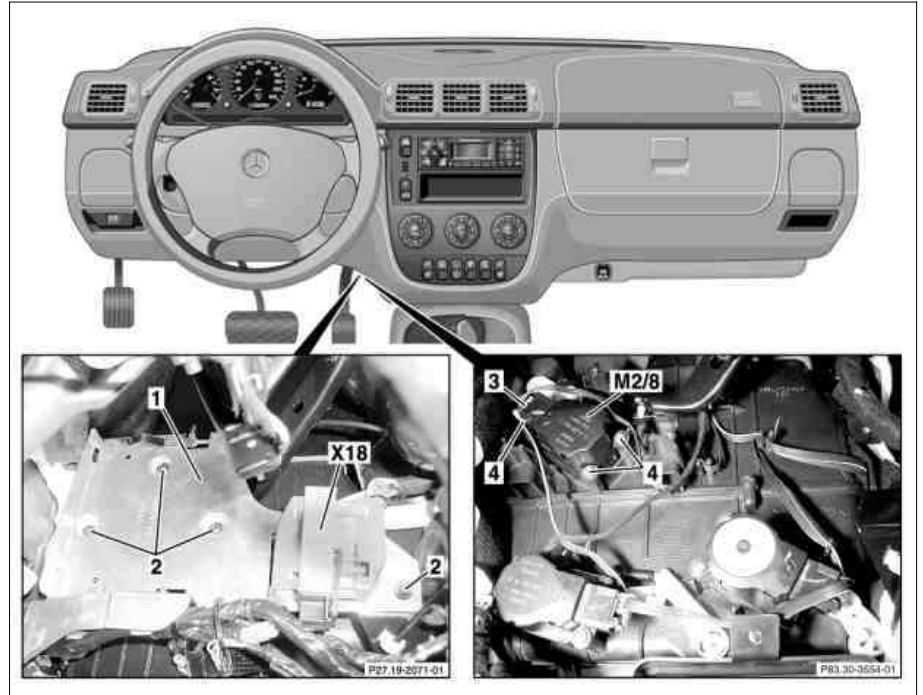




MODEL 163.113 /154 /174 #A as of 289565,  
163.113 #X as of 754620,  
163.128 /157 /175

- 1 Bracket
- 2 Bolts
- 3 Connector
- 4 Bolts

**M2/8** Defroster vent flap actuator motor  
X18 Interior and taillamp wiring harness connector, cockpit



P83.30-3555-06

 	Remove/install		
1	Remove cover below instrument panel (left)		AR68.10-P-1500GH
2.1	Remove electronic transmission control (ETC) control module	<b>i</b> Only on models fitted with automatic transmission.	AR27.19-P-1719GH
3	Disconnect interior and taillamp wiring harness connector, cockpit (X18) from bracket (1)		
4	Remove screws (2)		
5	Move bracket (1) downwards and put to one side		
6	Disconnect plug (3)		
7	Remove screws (4) on defroster vent flap actuator motor (M2/8) from heater housing		
8	Remove defroster vent flap actuator motor (M2/8)	<b>i</b> <b>Installation:</b> Adjust defroster vent flap actuator motor (M2/8) to the 0 position using STAR DIAGNOSIS.	
9	Install in the reverse order		