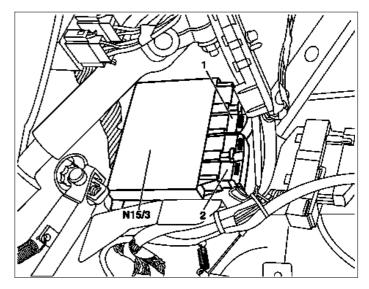
AR27.19-P-1719GH Removing and installing electronic transmission control (ETC) control module 20.1.00

TRANSMISSION 722.661 in MODEL 163.113
TRANSMISSION 722.662 in MODEL 163.154
TRANSMISSION 722.674 in MODEL 163.157
TRANSMISSION 722.663 in MODEL 163.172

TRANSMISSION 722.666 in MODEL 163.128 /174 /175

1 Connector 2 Connector

N15/3 ETC control module



P27.19-2069-11

XX	Remove/install		
1	Turn ignition key to position "0"	i To avoid fault codes.	
2	Remove cover below instrument panel on driver's side		AR68.10-P-1500GH
3	Turn plug side of ETC control module (N15/3) inwards and detach from bracket	i ETC control module (N15/3) is located on the driver's side of the vehicle next to the heating housing.	
4	Unplug connectors (1, 2)	Danger of breaking!	
5	Remove ETC control module (N15/3)	installation: If a new ETC control module is installed, the coding information from the old control module must be copied to the new control module using STAR DIAGNOSIS.	
6	Install in the reverse order		