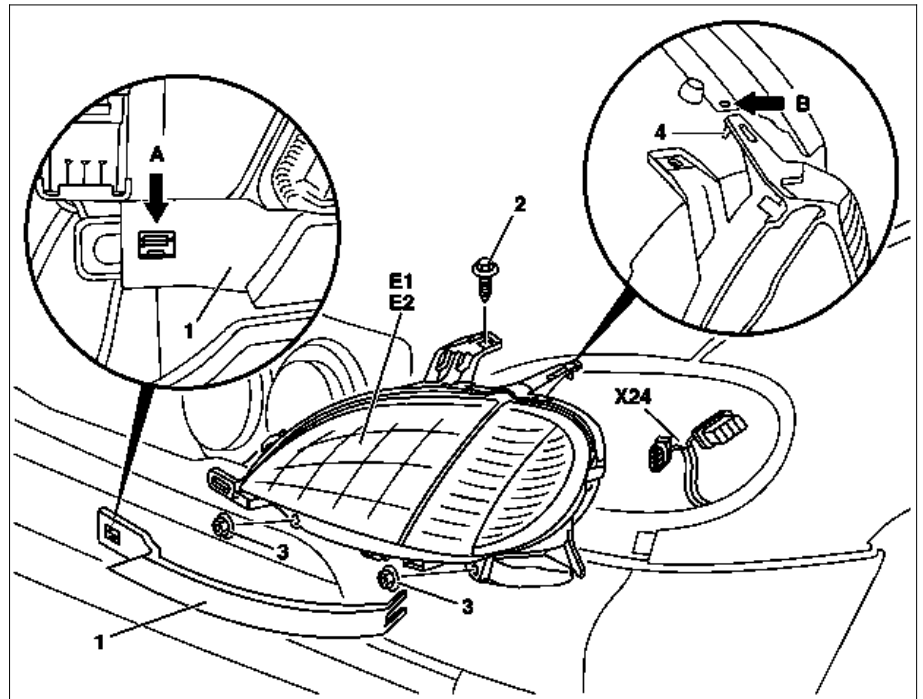


MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

- 1 Cover
 2 Bolt
 3 Nuts
 4 Drift
 E1 Left front headlamp unit
 E2 Right front headlamp unit
 X24 Headlamp wiring harness connector



P82.10-0738-06

☒ ☒	Remove/Install		
1	Open engine hood		
2	Unlock cover (1) at the clip (arrow A) under the lamp unit and unhook	i Installation: Lock clip again.	
3	Unscrew screw (2)		
4	Unscrew nuts (3).	i Installation: Align the lamp unit so that the distance of the cover to the bumper is even.	
5	Unhook left front headlamp unit (E1) or right front headlamp unit (E2) from the hole (arrow B) using drift (4) and pull forwards		
6	Disconnect headlamp harness connector (X24)		
7	Remove headlamp unit toward front		
8	Install in the reverse order		
9	Perform function check		
10	Check and correct headlamp adjustment Check and correct headlamp adjustment		AP82.10-P-8260GH