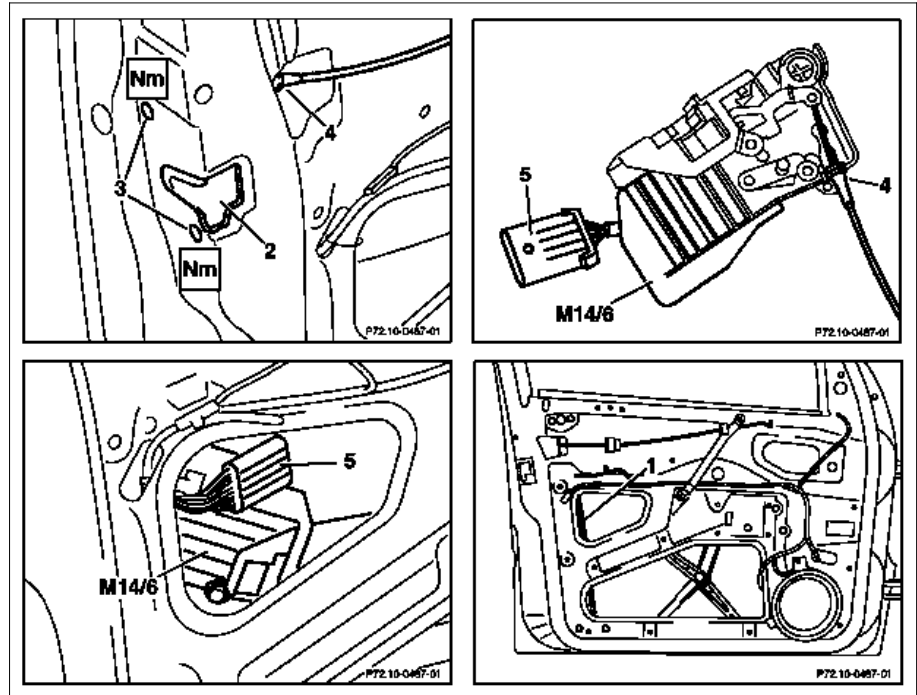


## MODEL 163

- 1 Guide rail  
 2 Door lock  
 3 Screws  
 4 Control cable  
 5 Connector  
 M14/5 Right front door central locking motor (not illustrated)  
 M14/6 Left front door central locking motor (not illustrated)



P72.10-0487-06

☒ ☒	Removal, installation		
1	Remove door liner on front door		AR72.10-P-1000GH
2	Remove outer door handle on front door		AR72.10-P-2400GH
3	Remove bearing bracket for door handle		
4	Pull door foil off of inner door panel	ⓘ Installation: Replace damaged foil	
5	Remove window lift mechanism guide rail (1)		
6	Unscrew screws (3)	Nm	*BA72.10-P-1004-01D
7	Disconnect connector (5) on central locking motor (M14/5 or M14/6)		
8	Remove door lock (2)	ⓘ Remove door lock (2) downward through installation opening	
9	Unhook control cable (4)		
10	Install in opposite order		

## Nm Front door

Number	Designation	Model 163
BA72.10-P-1004-01D	Screw on door lock	Nm 8