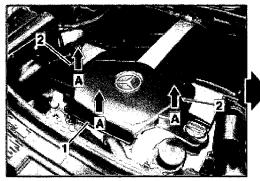
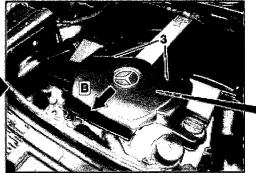
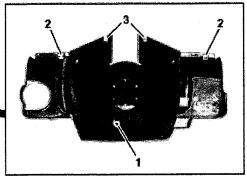
AR01.10-P-2405GZ	Domeying/installing the engine sever	24.6.04
ARU . U-P-4400GZ	Removing/installing the engine cover	44.0.04
1		I

ENGINE 113.964 in MODEL 164.175







P01.10-2579-07

1 Mounting clip 2 Mounting clips

3 Mounting clips

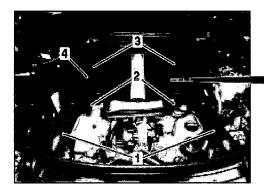
XX	Removing/installing		
⚠ Danger!	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011- 01A
1	Open engine hood		AR88.40-P-1000GZ
2	Unclip mounting clamps (1, 2) by raising the engine cover somewhat (arrows A)	When unclipping the engine cover just raise the it slightly in the area of the mounting clamps otherwise the cover could break.	
3	Unclip fixing clips (1, 2) by pulling out the front engine cover slightly to the front (arrow B)		
4	Remove engine cover		

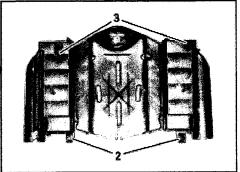
5 Install in reverse order

AR09.10-P-1150GZ	Remove/install air cleaner housing	24.6.04

ENGINE 113.964 in MODEL 164.175

- 1 Intake air ducts 2 Supports 3 Supports 4 Air cleaner housing





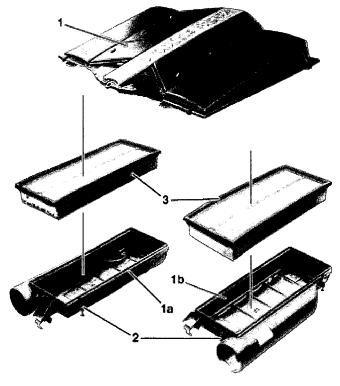
P09.10-2118-04

X	Remove/Install		
⚠ Danger!	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011- 01A
1	Open engine hood		AR88.40-P-1000GZ
2	Remove engine trim panel		AR01.10-P-2405GZ
3	Remove intake air ducts (1)		
4	Detach the air cleaner housing (4) upwards from the mounts (2) at the left and right cylinder head cover		
5	Detach the air cleaner housing (4) upwards from the mounts (3) at the left and right cylinder head cover	In order to avoid scratches and damage, the air cleaner housing (4) must be put down on a padded base.	
6	Install in the reverse order		

AP09.10-P-0980GZ	Replacing the air filter element	13.8.04

ENGINE 113.964 in MODEL 164.175

1 air filter housing 1a Bottom section of housing 1b Bottom section of housing 2 Bolts 3 air filter elements



P09.10-2137-12

XX	Removing/installing		
1	Remove air filter housing (1).	In order to avoid scratches and damage, the air filter housing (1) must be put down on a padded base.	
<b>⊯</b> AR	Removing/installing air filter housing		AR09.10-P-1150GZ
2	Slacken screws (2)	i The bolts (2) remain in the housing	

		lower sections of the air filter housing (1).	
3	Remove housing lower section (1a, 1b) for air filter housing (1)		
4	Take out air filter element (3)		
<b>1</b>	Cleaning		
5	Clean housing lower section (1a, 1b) and air filter housing (1) inside	LU cleaner	BR00.45-Z-1032- 04A
6	Install in reverse order		

## Auxiliary repair materials

Number	Designation	Order number
BR00.45-Z-1032-04A	LU cleaner	Manufacturer Würth GmbH D-74650 Künzelsau