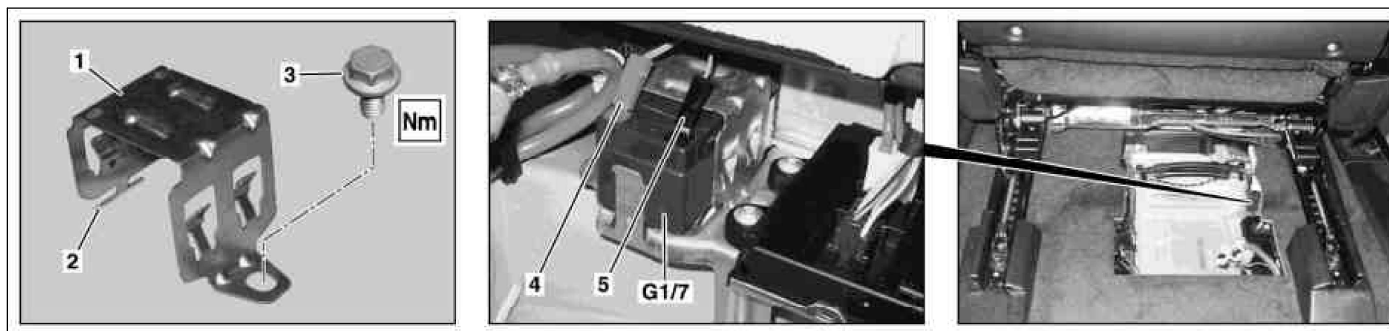


MODEL 164



P54.10-2517-07

1 Retaining clamp

2 Anchor fitting

3 Screw

4 Plug on negative terminal

5 Plug on positive terminal

G1/7 Additional battery

	Remove/install		
Danger!	Risk of explosion caused by oxyhydrogen gas. Risk of poisoning and caustic burns caused by swallowing battery acid. Risk of injury caused by burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	No fire, sparks, open flames or smoking. Wear acid-resistant gloves, clothing and glasses. Only pour battery acid into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
	Notes on battery	All models	AH54.10-P-0001-01A
	Notes on AGM battery		AH54.10-P-0002-01A
1	Remove battery		AR54.10-P-0005GZ *BA54.10-P-1012-01C *BA54.10-P-1024-01C
2	Detach plug on negative terminal (4) of additional battery (G1/7)		
3	Detach plug on positive terminal (5) of additional battery (G1/7)		
4	Undo bolt (3), open retaining clamp (1)	Installation: Make sure that the anchor fitting (2) engages into the frame-side retaining panel. 	*BA54.10-P-1025-01C
5	Remove additional battery (G1/7)		
6	Install in the reverse order		
7	Perform basic programming		AR00.19-P-0200GZ

Battery

Number	Designation			Model 164
BA54.10-P-1012-01C	Nut, battery cable to battery terminal	M6	Nm	6
BA54.10-P-1024-01C	Nut, battery retaining plate to frame floor	M8	Nm	24
BA54.10-P-1025-01C	Bolt, additional battery retaining clamp	M6	Nm	5