

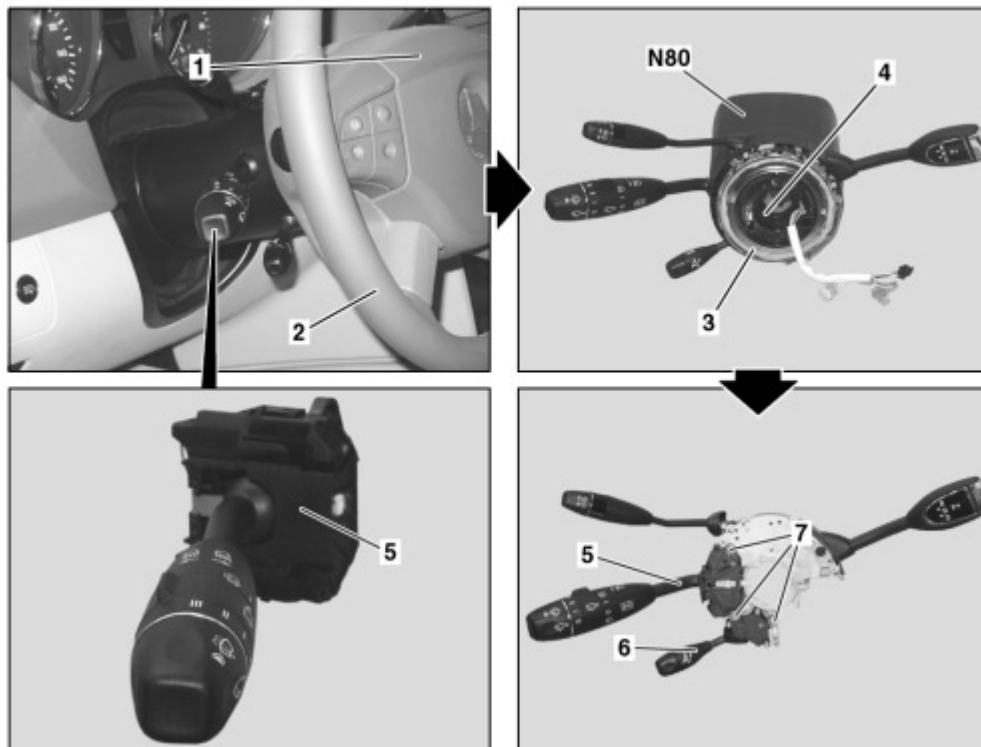
AR54.25-P-2800GZ	Remove/install combination switch	29.11.05
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MODEL 164

Shown on model 164.1 with electrically adjustable steering column, code 441

- 1 Driver airbag unit
- 2 Steering wheel
- 3 Clock spring contact
- 4 Steering angle sensor
- 5 Combination switch
- 6 Steering column adjustment switch
- 7 Bolts

N80 Steering column module



P54.25-4272-06

	Remove/install		
Danger!	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
Danger!	Risk of explosion caused by oxyhydrogen gas. Risk of poisoning	No fire, sparks, open flames or smoking. Wear acid-resistant gloves, clothing and	AS54.10-Z-0001-01A

	and caustic burns caused by swallowing battery acid. Risk of injury caused by burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	safety glasses. Only pour battery acid into suitable and appropriately marked containers.	
1	Disconnect battery ground cable		AR54.10-P-0003GZ
2	Remove driver airbag unit (1)		AR91.60-P-0660GZ
3	Remove steering wheel (2)		AR46.10-P-0100GZ
4	Removing jacket tube module (N80)		AR54.25-P-2802GZ
5	Remove clock spring contact (3)		AR46.10-P-0200GZ
6	Remove steering angle sensor (4)		AR46.10-P-0300GZ
7	Remove bolts (7)	i The number of bolts depends on the equipment.	
8.1	Detach steering column adjustment switch (6)	i Only on vehicles with electrically adjustable steering column, code 441.	
		i Do not damage electrical connector.	
9	Detach combination switch (5)	i Do not damage electrical connector.	
10	Install in the reverse order		
11	Perform basic programming		AR00.19-P-0200GZ