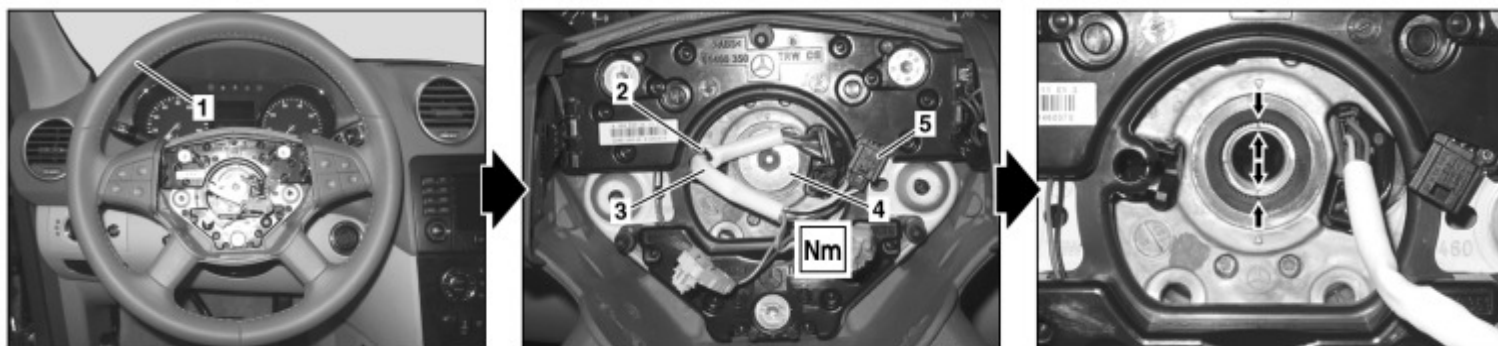


AR46.10-P-0100GZ	Remove/install steering wheel	29.11.05
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MODEL 164













P46.10-2588-07

Illustrated on model 164.1

1 Steering wheel
2 Bracket
3 Wiring harness

4 Countersunk screw
5 Electrical connector

	Remove/install		
 Danger!	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
 Danger!	Risk of explosion caused by oxyhydrogen gas. Risk of poisoning and caustic burns caused by swallowing battery acid. Risk of injury caused by burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	No fire, sparks, open flames or smoking. Wear acid-resistant gloves, clothing and safety glasses. Only pour battery acid into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
1	Move steering wheel (1) to horizontal	 Front wheels in straight-ahead	

	position	position.	
2	Disconnect battery ground cable		AR54.10-P-0003GZ
3	Remove driver airbag unit		AR91.60-P-0660GZ
4	Separate electrical connector (5)		
5	Detach wiring harness (3) from the bracket (2)		
6	Remove countersunk screw (4); counterhold steering wheel (1) when doing so	 Installation: Replace countersunk screw.	
			BA46.10-P-1001-02G
7	Remove steering wheel (1), in the process guide the wiring harness (3) through the opening in the steering wheel (1)	 Installation: Assign the cutouts of the serrations in the steering wheel to the markings on the steering shaft (arrows).	
8	Clock spring contact for damage	 When the steering wheel (1) is removed the clock spring contact must not be twisted otherwise it will be damaged.	
		 Visual inspection, replace clock spring contact if necessary: ↓	
		Remove/install clock spring contact	AR46.10-P-0200GZ
9	Install in the reverse order		
10	Conduct a road test	 Tests during the road test:	
		Turn signal reset If the steering wheel (1) is offset by more than one tooth, perfect turn signal indicator reset is no longer guaranteed.	
		Airbag indicator lamp The SRS indicator lamp must not light up on full steering lock in both directions.	

		Position of steering wheel (1) If the steering wheel (1) is crooked, adjust it by max. one tooth.	
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Hm Steering wheel

Number	Designation	Model 164.1/8
BA46.10-P-1001-02G	Bolts, steering wheel to steering shaft	Nm 80