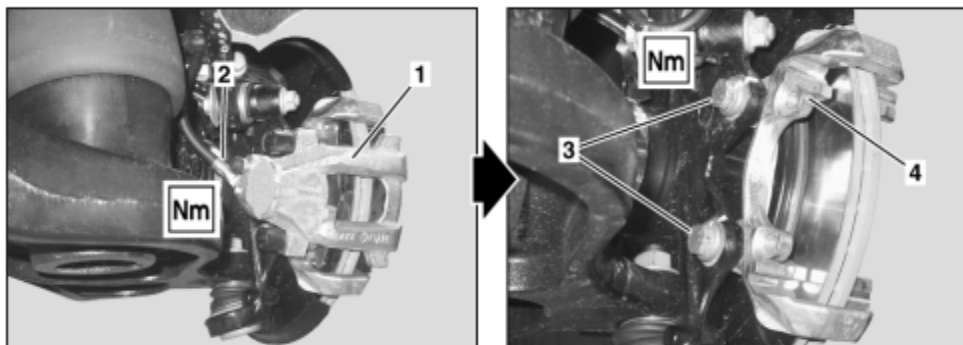


AR42.10-P-0080GZ	Remove/install rear axle brake caliper	18.1.06
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MODEL 164






Shown on model 164.175 with airmatic (air suspension with level adjustment and adaptive damping system ADS), code 489

- 1 Floating caliper
- 2 Brake hose
- 3 Bolts
- 4 Floating caliper support



P42.10-2450-04

	Remove/install		
Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
Danger!	Risk of poisoning caused by swallowing brake fluid. Risk of injury caused by brake fluid coming into contact with skin and eyes.	Pour brake fluid only into suitable and appropriately marked containers. Wear protective clothing and eye protection when handling brake fluid.	AS42.50-Z-0001-01A
	Notes on repairs to brake system	All models	AH42.00-P-0003-01A
	Notes on installing brake hoses		AH42.10-P-9406-01GZ
1	Lift/jack up vehicle		AR00.60-P-1000GZ
2	Remove rear wheels.		
	Remove/install wheels, rotate if necessary		AP40.10-P-4050Z

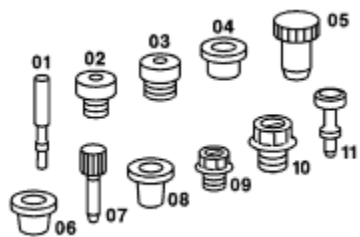
3	Remove brake pads from floating brake caliper (1)		AR42.10-P-0160GZ
4	Detach brake hose (2) from floating brake caliper (1)	 Seal brake hose (2) immediately with stop plugs. The brake fluid expansion reservoir must not run empty otherwise air gets into the brake system.	
			BA42.10-P-1001-04J
		 Set of plugs	129 589 00 91 00
5	Remove floating brake caliper (1)		
6	Unscrew bolts (3) and remove floating caliper carrier (4)	 Installation: Replace the bolts (3).	
			BA42.10-P-1002-17I
7	Install in the reverse order		
8	Bleed brake system		AR42.10-P-0010GZ

 **Brake lines, brake hoses**

Number	Designation	Model 164.1/8		
BA42.10-P-1001-04J	Brake line to floating brake caliper		Nm	22

 **Rear axle floating caliper**

Number	Designation	Model 164.1/8		
BA42.10-P-1002-17I	Self-locking bolt of floating caliper to wheel carrier	Stage 1	Nm	60
		Stage 2	°	45



129 589 00 91 00

Set of plugs