

AR54.25-P-2804GZ

Removing and installing steering column adjustment switch

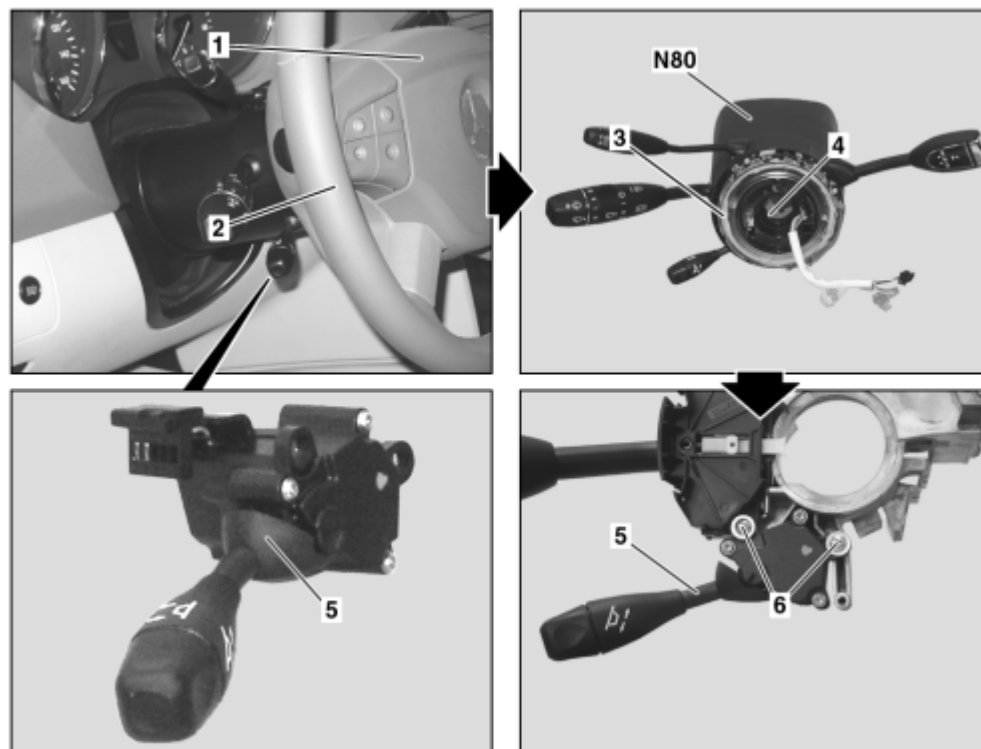
29.11.05

MODEL 164 with CODE (441) Electrically adjustable steering column

Illustrated on model 164.1

- 1 Driver airbag unit
- 2 Steering wheel
- 3 Clock spring contact
- 4 Steering angle sensor
- 5 Steering column adjustment switch
- 6 Bolts

N80 Steering column module



P54.25-4271-06

☒ ☒	Remove/install		
⚠ Danger!	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
⚠ Danger!	Risk of explosion caused by oxyhydrogen gas. Risk of poisoning	No fire, sparks, open flames or smoking. Wear acid-resistant gloves, clothing and	AS54.10-Z-0001-01A

	and caustic burns caused by swallowing battery acid. Risk of injury caused by burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	safety glasses. Only pour battery acid into suitable and appropriately marked containers.	
1	Disconnect battery ground cable		AR54.10-P-0003GZ
2	Remove driver airbag unit (1)		AR91.60-P-0660GZ
3	Remove steering wheel (2)		AR46.10-P-0100GZ
4	Removing jacket tube module (N80)		AR54.25-P-2802GZ
5	Remove clock spring contact (3)		AR46.10-P-0200GZ
6	Remove steering angle sensor (4)		AR46.10-P-0300GZ
7	Remove bolts (6) and remove the steering column adjustment switch (5)	i Do not damage electrical connector.	
8	Install in the reverse order		
9	Perform basic programming		AR00.19-P-0200GZ