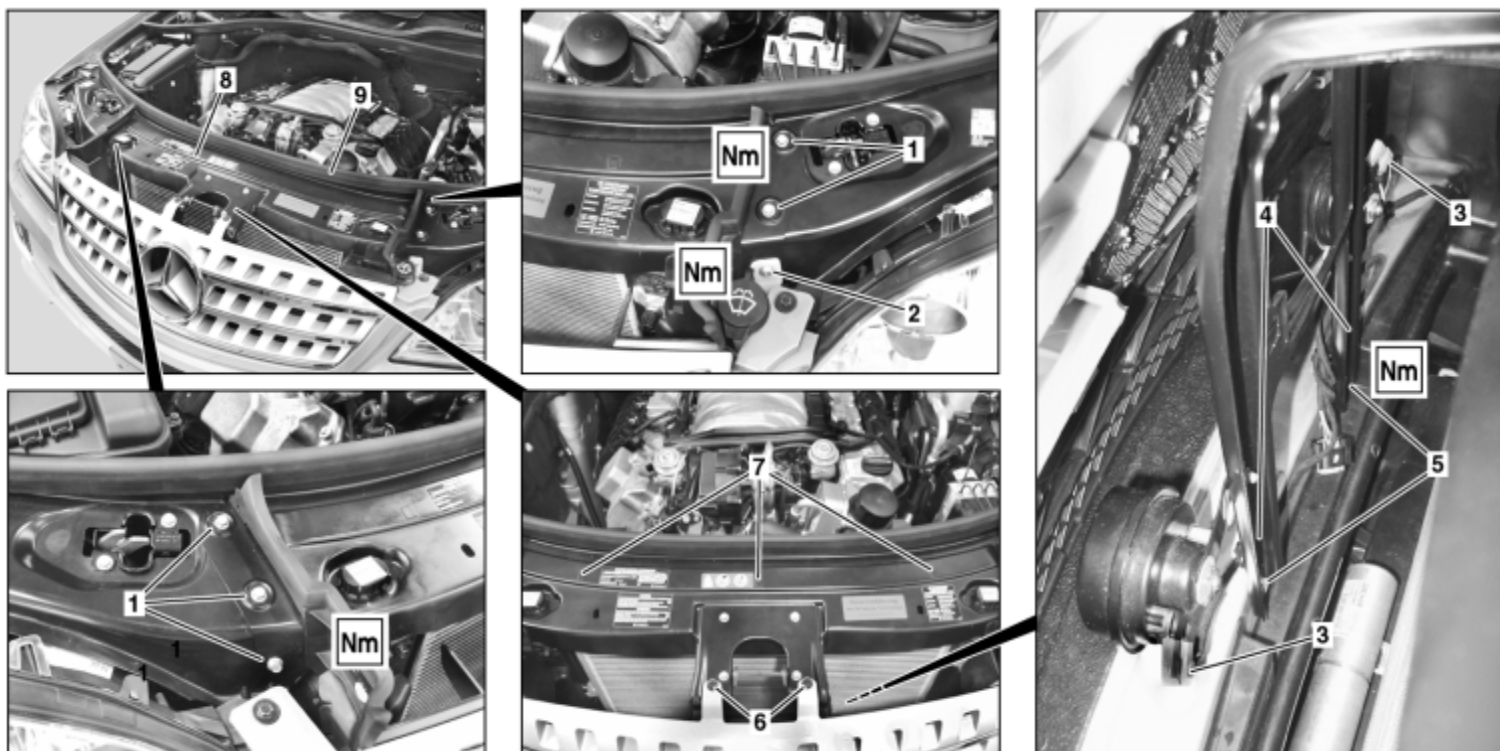


AR62.30-P-2300GZ	Remove/install front end cross member	16.1.06
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MODEL 164



P62.30-2737-09










**Shown on model 164.1**







- 1 Bolts
- 2 Bolt
- 3 Electrical connectors

- 4 Retaining clips
- 5 Bolts
- 6 Expanding rivets

- 7 Retaining clips
- 8 Upper frame cross member
- 9 Seal

	Remove/install		
	Notes on self-locking nuts and bolts	All models	<a href="#">AH00.00-N-0001-</a>

			<a href="#">01A</a>
 <b>Danger!</b>	<b>Risk of injury</b> caused by <b>fingers being jammed or pinched</b> when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	<a href="#">AS00.00-Z-0011-01A</a>
1	Open engine hood and raise to vertical position	 After closing the engine hood, check whether it locks properly; for this purpose, pull engine hood upward with a jerk.	<a href="#">AR88.40-P-1000GZ</a>
2	Remove seal (9) in area of radiator cross member (8).		
3	Remove bolts (1)		<a href="#">BA62.30-P-1001-03B</a>
4	Remove bolt (2)		<a href="#">BA62.30-P-1001-03B</a>
5	Disconnect electrical connectors (3) from signal horns.		
6.1	Disconnect electrical connector on radar sensor of intelligent cruise control	 Model 164 with distronic (DTR), code 219.	
7	Remove retaining clips (4)		
8	Remove screws (5)		<a href="#">BA62.30-P-1002-03B</a>
9	Remove spreading rivets (6)		
10	Raise radiator cross member (8) slightly and unclip release cable from right-hand hood latch from retaining clamps (7)		
11	Remove radiator cross member (8)		
12.1	Remove lock pawl	 When replacing radiator cross member (8).	
13.1	Remove retaining clips (7)	 When replacing radiator cross member (8).	

14.1	Remove signal horns	 When replacing radiator cross member (8).	
15.1	Remove distronic sensor (DTR) from intelligent cruise control	 When replacing radiator cross member (8).	<a href="#">AR30.30-P-1010GZ</a>
		 Previously mark installation position of distronic sensor (DTR) at the three adjustment bolts.	
16	Install in the reverse order		
17	Check function of hood latch, if necessary adjust lock pawl		
	Check the lock and latch hooks of engine hood		<a href="#">AP88.40-P-8851GZ</a>
18.1	Attach danger warning to radiator cross member (8)	 When replacing radiator cross member (8).	
19.1	Check distronic sensor adjustment (DTR), adjust if applicable.	 Model 164 with distronic (DTR), code 219.	<a href="#">AR30.30-P-1000GZ</a>

 Radiator cross member

Number	Designation	Model 1641/8	
BA62.30-P-1001-03B	Bolt radiator cross member to cross member	Nm	10
BA62.30-P-1002-03B	Bolt, upper frame crossmember to bumper carrier	Nm	10