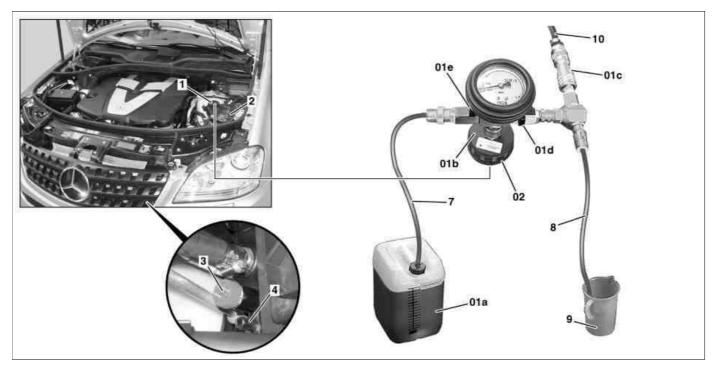
AR20.00-P-1142GZD Drain, fill coolant 19.4.06

ENGINE 629 in MODEL 164

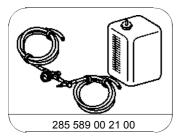


P20.00-2275-09

- 01a Coolant bottle
 - Coolant cap
- 2 Coolant compensation tank

- 3 Drain plug of radiator
- 4 Fitting

	Drain		
⚠ Danger!	Risk of injury to skin and eyes caused by scalding from contact with hot coolant spray. Risk of poisoning from swallowing coolant.	Do not open cooling system unless coolant temperature is below 90°C. Open cap slowly and release the pressure. Do not pour coolant into beverage containers. Wear protective gloves, protective clothing and safety glasses.	AS20.00-Z-0001-01A
(1)	Notes on coolant	All engines	AH20.00-N-2080-01A
⚠ Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
1	Raise vehicle with lifting platform		AR00.60-P-1000GZ
2	Open coolant cap (1) at coolant expansion reservoir (2)	Turn the coolant cap (1) counterclockwise one half-turn, release the pressure, then unscrew the coolant cap (1).	
3	Remove bottom section of soundproofing		AR94.30-P-5300GZ
4	Slide collector siphon hose onto fitting (4) at radiator	The fitting (4) is located at the bottom left of the radiator.	
5	Open the radiator drain plug (3) and drain the coolant	Collect coolant in coolant container (01a). Observe regulations for disposal of coolant. Cooler vacuum filling device	*285589002100
6	Tighten radiator drain plug (3).	To do this, remove the siphon hose from the fitting (4).	
	Filling		
7	Pour in coolant and bleed cooling system		AR20.00-P-1142-04A
4	Checking		
8	Close coolant expansion reservoir (2) with coolant cap (1)		
9	Inspect cooling system for leaks		AR20.00-P-1010GZB
10	Install bottom section of soundproofing		AR94.30-P-5300GZ
11	Lower vehicle		



Vacuum-type cooling system filler