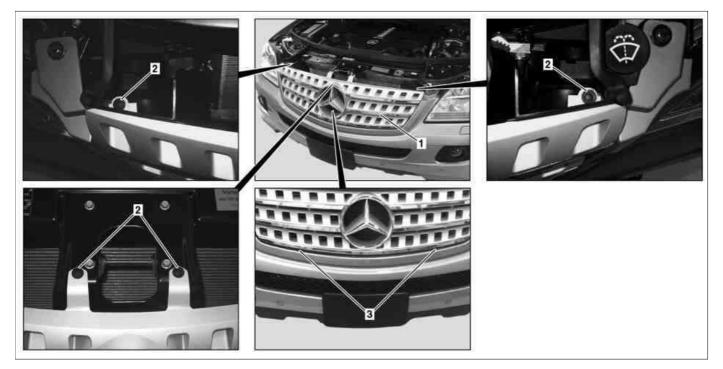
AR88.40-P-4001GZ Remove/install radiator grille MODEL 164.1 up to model year 2008 MODEL 164.8 up to model year 2009



Shown on model 164.1 Radiator grille

1

2 Expanding rivets

Catch tabs 3

X	Removing		
⚠ Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof Open engine hood	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A AR88.40-P-1000GZ
2	Remove expansion rivets (2)		
3	Release radiator grille (1)	i Press catch lugs (3) on inside of radiator grille (1) downward with suitable tool.	
4	Push lower area of radiator grille (1) toward rear and remove		
X	Install		
5	Put on radiator grille (1) and push toward front	i The catch lugs (3) should catch audibly in radiator grille (1).	
6	Install expansion rivets (2)	i If required, adjust gap dimension.	
		S Feeler gauge	*BE60.00-P-1004-01P *129589032100
7	Close engine hood	i If required, adjust gap dimension.	AR88.40-P-1000GZ
			*BE60.00-P-1003-01P
		S Feeler gauge	*129589032100

Test and adjustment values for gap dimensions

Number	Designatio	n			Model 164.1	Model 164.8
BE60.00-P-1003-01P	Gap dimension	Door sill molding to front door	Dimension "G"	mm	6 (±1)	6,0 (±1,0)
		Rear door to rear fender	Dimension "H"	mm	4.5 (±0.5)	4,5 (±1,0)
		Front door to A-pillar	Dimension "I"	mm	4.5 (±0.5)	4,5 (±1,0)
		Fender to side headlamps	Dimension "J"	mm	4 (±1)	4,0 (±1,0)

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P88.00-2275-09

		Engine hood to front grille	Dimension "K"	mm	6 (±1.5)	6,0 (±1,0)
			See picture		AR60.00-P-0700-01GZ	AR60.00-P-0700-01GZ
BE60.00-P-1004-01P	Gap dimension	Rear door to C-pillar	Dimension "L"	mm	4.5 (±0.5)	4,5 (±1,0)
		Engine hood to headlamp	Dimension "M"	mm	4 (±1)	4,0 (±1,0)
		Bumper to headlamp	Dimension "N"	mm	4 (±1)	4,0 (±1,0)
		Front grille to bumper	Dimension "O"	mm	6 (±1.5)	-
		Taillamp to rear-end door	Dimension "P"	mm	5 (±0.5)	5.0 (±1.0)
			See picture		AR60.00-P-0700-01GZ	AR60.00-P-0700-01GZ



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