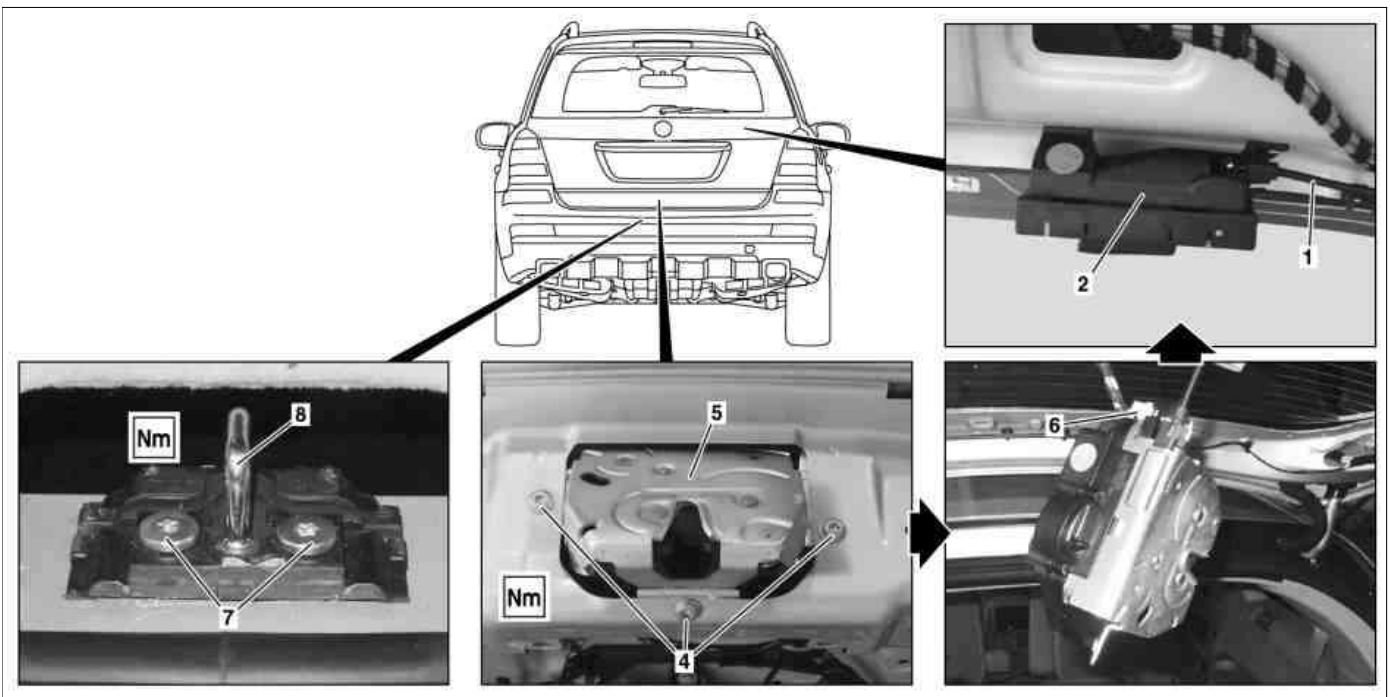


P72.20-2506-09

Shown on model 164.1

- 1 Release cable
- 2 Inner lock
- 3 Rivets
- 4 Bolts
- 5 Rear-end door lock
- 6 Electrical connector
- 7 Bolts
- 8 locking eye



P72.20-2550-09

Shown on model 164.8

- 1 Release cable
- 2 Inner lock
- 4 Bolts
- 5 Rear-end door lock
- 6 Electrical connector
- 7 Bolts
- 8 locking eye

Modification notes

10.12.07	Value changed: Bolt, lock striker on body	*BA72.20-P-1006-02J
	Value changed: Bolt, door lock on rear-end door	*BA72.20-P-1007-02J

	Remove/install		
1	Remove liner on liftgate		AR72.20-P-3520GZ
2	Unclip release cable (1) from inner lock (2).		
3.1	Drill out rivets (3) with dia. 6 mm drill bit  Unnecessary, motor can be removed & installed without drilling. Simply maneuver motor past the plastic grille.	Only on model 164.1. Only on right side. Hand riveter Rechargeable drill / screwdriver	
4.1	Pivot inner lock (2) out of working area (arrow) and secure.	Only on model 164.1.	
5	Remove bolts (4) from rear-end door lock (5).		*BA72.20-P-1007-02J
6	Disconnect electrical connector (6) from rear-end door lock (5).		
7	Remove liftgate door lock (5)		
8	Remove door sill molding (load compartment)		AR68.30-P-4100GZA
9	Remove bolts (7) from locking eye (8)  Unnecessary if just replacing motor.	Mark installed position. 	*BA72.20-P-1006-02J
10	Remove locking eye (8)		
11	Install in the reverse order		
	<b>Checking</b>		
12	Check gaps on rear-end door	If necessary: ↓ Adjust rear-end door	AR72.20-P-3510GZ

Rear-end door

Number	Designation		Model 164.1/8
BA72.20-P-1006-02J	Bolt, locking eye to body	Nm	13 = 9.5 ft. lbs.
BA72.20-P-1007-02J	Bolt, door lock to rear-end door	Nm	7 = 5.2 ft. lbs.