

Figure 1

3. Remove V-belt (A, Figure 2) from pulley (arrow); refer to WIS for models:

- 164/164.8/251: AR13.20-P-0001GZA.
- 171: AR13.22-P-1202VA.
- 203/209: AR13.22-P-1202QB.
- 211/219: AR13.20-P-0001TS.
- 216/221: AR13.20-P-0001SX.
- 230: AR13.22-P-1202RX.

Note (regarding above WIS instructions):

- Do not remove V-belt from engine.
 - Do not replace belt tensioner.
4. Replace guide pulley (arrow, Figure 2), torque guide pulley bolt to: 35 Nm.

Note:

Do not reinstall cap (A, Figure 1).

5. Assemble in reverse order.

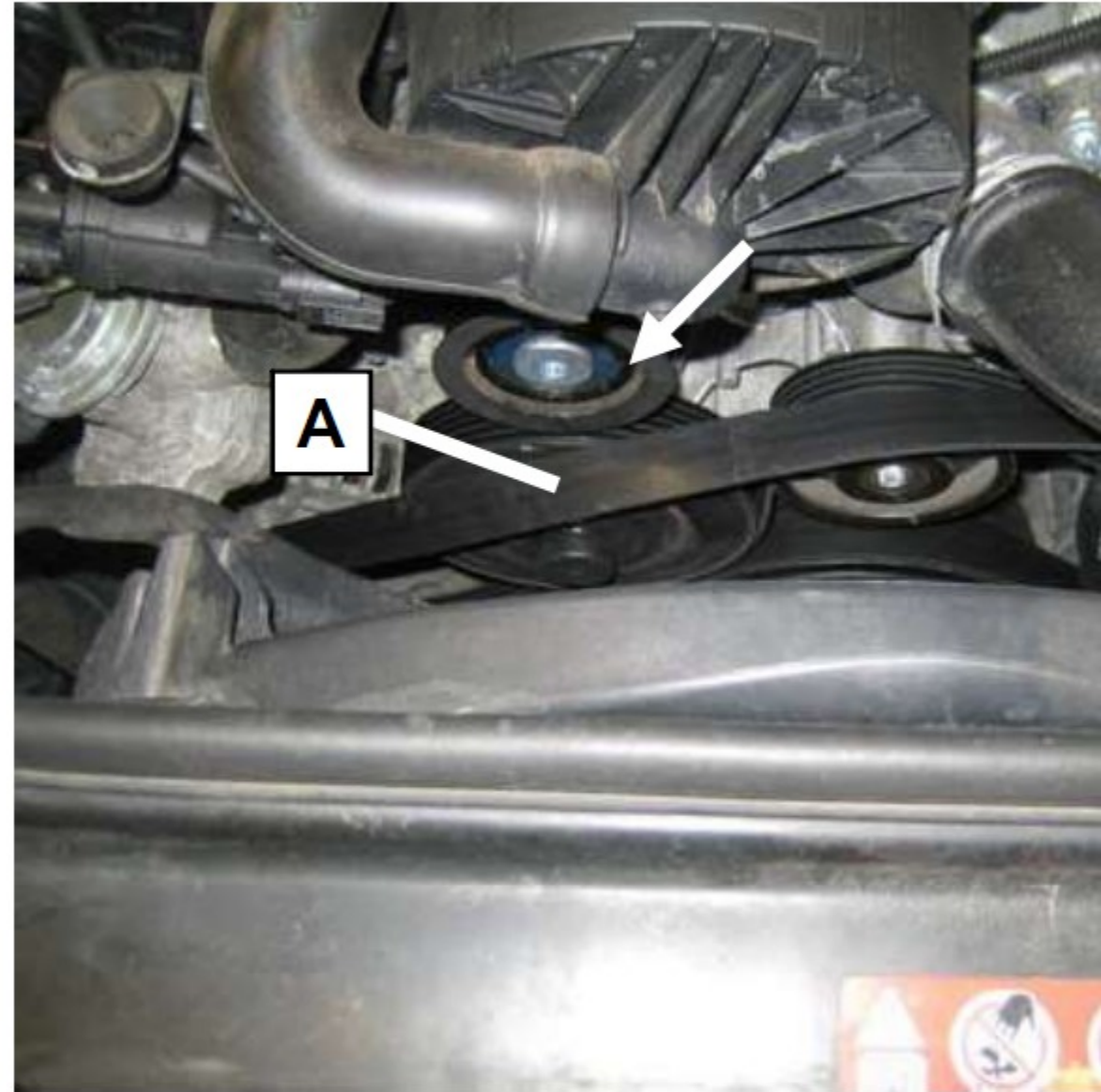


Figure 2