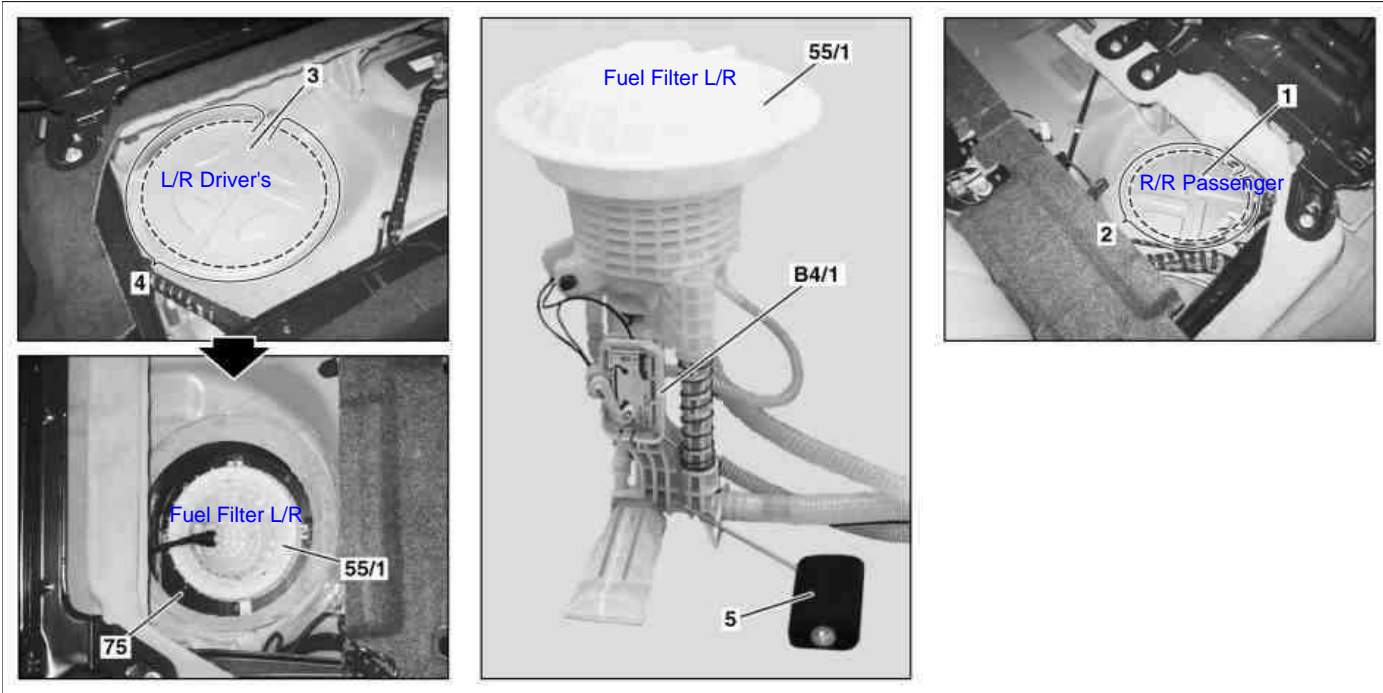


ENGINES 113 in MODEL 164.1  
 ENGINES 156 in MODEL 164.1  
 ENGINES 272 in MODEL 164.1 except CODE (917) Gas-tight fuel tank  
 ENGINES 273 in MODEL 164.1 /8



- 1 Cap on right of body
- 2 Marking
- 3 Cap on left of body
- 4 Marking
- 5 Float lever
- 55/1 Fuel filter
- 75 Fuel tank

P47.20-2265-09

B4/1 Left fuel level sensor

☒ ☒	Remove/install		
⚠ <b>Danger!</b>	<b>Risk of explosion</b> caused by fuel igniting, <b>risk of poisoning</b> caused by inhaling and swallowing fuel and <b>risk of injury</b> to eyes and skin caused by contact with fuel	No fire, sparks, open flames or smoking. Pour fuels only into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
1  AR	Drain fuel tank (75) Empty/fill fuel tank		AR47.10-P-4001GZ
2  AR	Disconnect ground lead from battery Disconnect/connect battery ground line		AR54.10-P-0003GZ
3  AR	Loosen fuel lines on the fuel pump Remove/install fuel pump and fuel level sensor		AR47.20-P-7000GZ
4  AR	Remove fuel filter (55/1) from the left chamber of the fuel tank (75)	ⓘ The fuel filter and fuel level sensor, left tank half (B4/1) form a unit. The fuel filter cannot be replaced separately: ↓ Remove/install fuel level sensor.	AR47.10-P-7000GZ
5	Install in the reverse order		