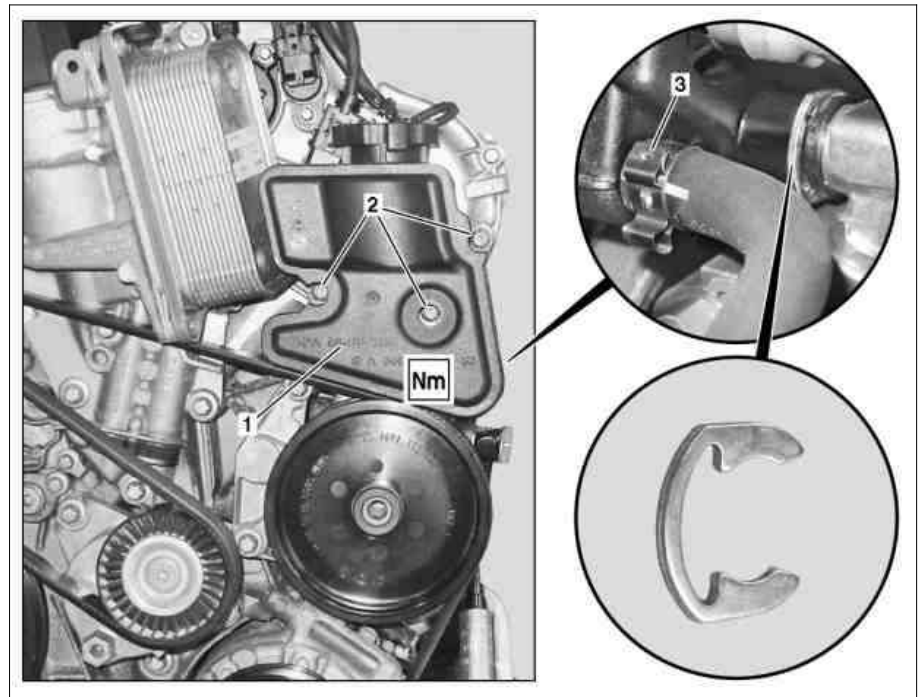


MODEL 164 with ENGINE 113, 272, 273 (except , 272.973)

Shown on engine 272

- 1 Expansion reservoir
2 Bolts
3 Clip



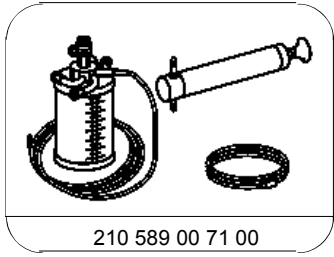
P46.25-2095-06

	Remove/install		
Danger!	Risk of injury to skin or eyes caused by hydraulic fluid spraying out under high pressure. Risk of poisoning caused by swallowing hydraulic fluid	Depressurize hydraulic system completely before starting any work on the system. Wear protective clothing and safety glasses.	AS00.00-Z-0013-01A
Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
1	Lift front engine cover	Engine 273	
2	Remove left intake air duct		
3	Extract oil from expansion reservoir (1) of power steering pump		*210589007100
4	Undo clamp (3) holding return line on expansion reservoir (1)	Seal return line and opening on power steering pump. Installation: Replace clamp (3). 	*129589009100
5	Remove bolts (2) from expansion reservoir (1)	T27 extended Torx bit	*BA46.30-P-1010-01H
6	Detach clip sideways from expansion reservoir (1)		
7	Pull off expansion reservoir (1) toward front	Plug openings. 	*129589009100
8	Install in the reverse order		
9	Fill power steering pump and bleed		AR46.30-P-0010GZ
	Checking		
10	Carry out visual inspection for leaks when engine is running		

Power steering pump

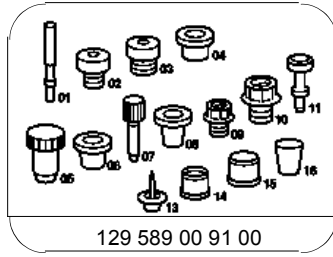
Number	Designation	Engine 113 in model 164, 251	Engine 272 in model 164, 251	Engine 273 in model 164, 251

BA46.30-P-1010-01H	Bolt, power steering expansion reservoir to front cover at cylinder head	Nm	9	9
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210 589 00 71 00

Hand pump



129 589 00 91 00

Set of stop plugs