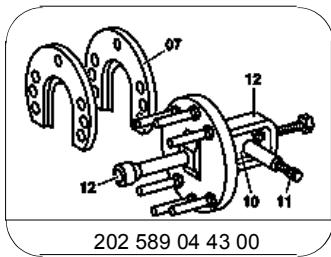
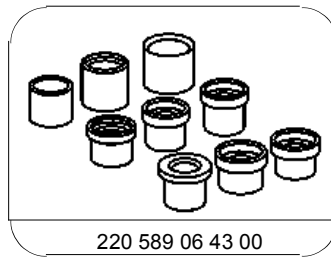


**MODEL 164, 251**

202 589 04 43 00


Extraction tool



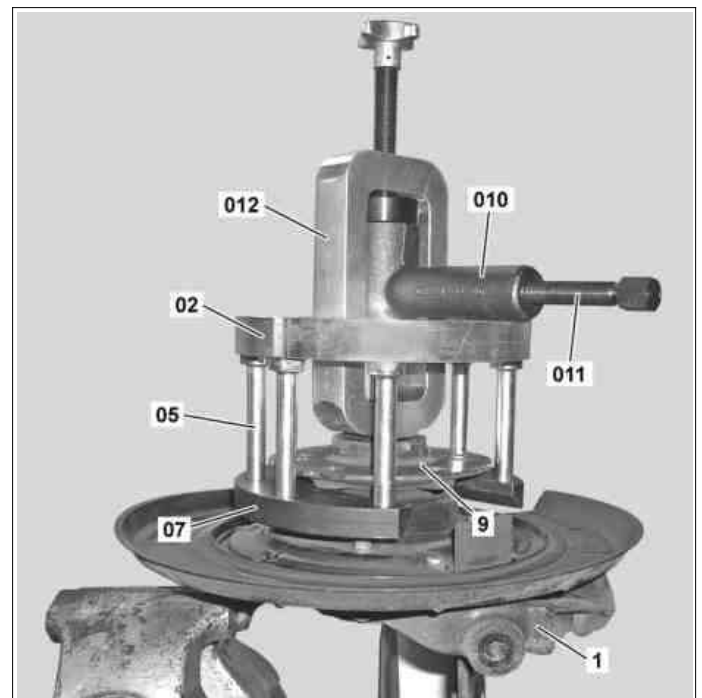
220 589 06 43 00

Extraction and insertion tool

**Pull out rear axle shaft flange**


- 1 Mount parts of  extraction tool to rear axle shaft flange (9) and wheel carrier (1).
- 2 Pull rear axle shaft flange (9) out of wheel carrier (1) by turning pressure screw (011), and remove.


- 02 Thrust washer  
 05 Pressure pin  
 07 Support plate  
 010 Press  
 011 Pressure screw  
 012 Bow




P35.20-2232-12

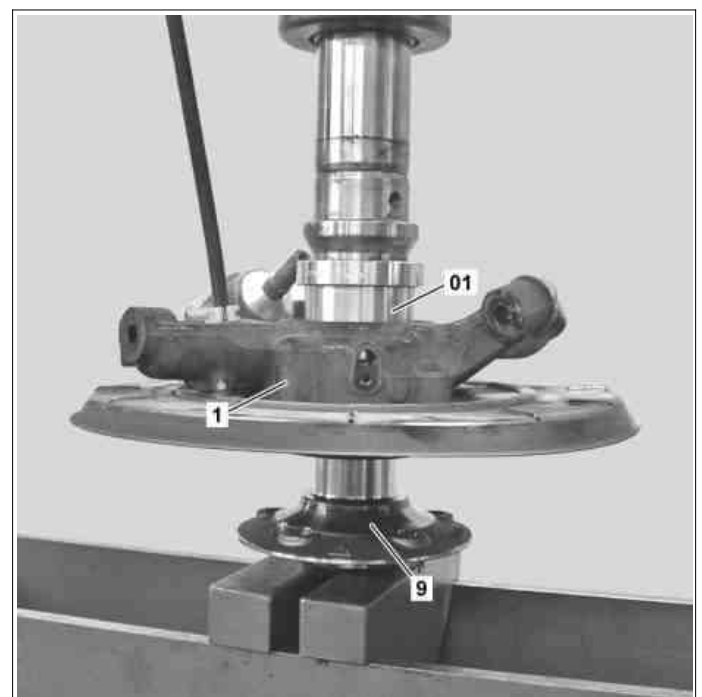
**Press in rear axle shaft flange**

- 3 Position rear axle shaft flange (9), wheel carrier (1) and  press out/press in tool (01) onto workshop press.

 Use suitable horizontal base for support during pressing procedure.

- 4 Press rear axle shaft flange (9) into wheel carrier (1) by operating workshop press.

 The rear axle shaft flange (9) is seated correctly when the pressure indicated on the workshop press display increases constantly.



P35.20-2231-12