

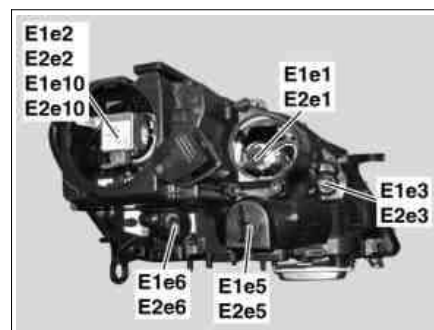
- MODEL 164
with CODE 614 (Bi-xenon headlamps for LHD vehicles)
- MODEL 164
with CODE 615 (Bi-xenon headl. (LHD veh.) w. corn. function)
- MODEL 164
with CODE 616 (Bi-xenon headlamps w. headlamp cornering fct.)
- MODEL 164
with CODE 621 (Intelligent Light System (left-hand traffic))
- MODEL 164
with CODE 622 (Intelligent Light System (right-hand traffic))

Modification notes

11.12.13	"Read out operating counter and set to zero" added	Operation step 1	AH82.10-P-1010-00A
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Shown on the left front lamp unit

- E1e1 Left high beam
- E1e2 Left low beam
- E1e3 Left standing and parking lamp
- E1e5 Left turn signal lamp
- E1e6 Left side-marker lamp
- E1e10 Left bi-xenon lamp with integral ignition module



P82.10-5722-01

⚠ Danger!	<p>Risk of death due to high voltage in xenon headlamps. Risk of explosion/risk of fire caused by highly flammable materials in the vicinity of damaged xenon bulbs. Risk of injury caused by UV light, hot components at xenon headlamps and glass splinters produced by bursting xenon bulbs. Risk of poisoning caused by inhalation of mercury vapors and by toxic salts and mercury compounds being ingested or coming into contact with skin</p>	<p>Do not touch parts conducting high voltage. Persons with active electronic implants (e.g. cardiac pacemakers) must never work on xenon headlamps. Switch off the entire lighting system. Wear insulated safety shoes, safety glasses and protective gloves. Remove highly inflammable materials from the hazard area. Ensure sufficient ventilation in the working area.</p>	AS82.10-Z-0001-01A
☒ ☒	Remove/install		
1	<p>Read out operating counter</p> <p>i Notes on replacing xenon bulbs</p> <p>AD Connect STAR DIAGNOSIS and read out fault memory</p>	<p>Only when replacing xenon bulb with integrated ignition module (E1e10, E2e10).</p> <p>i Installation: Set operating counter to zero.</p>	AH82.10-P-1010-00A AD00.00-P-2000-04A
2	Switch off exterior lights	<p>⚠ Always switch off exterior lights before changing bulbs. Otherwise, a short circuit may occur.</p>	
3	Switch off ignition and remove transmitter key or KEYLESS-GO start/stop button from electronic ignition lock control unit		
4	Remove front lamp unit	Only with electrohydraulic power steering and when removing right standing light and parking light (E2e3).	AR82.10-P-4730GZ
5	Remove front section of fender liner in front fender	Only when removing side marker lamps (E1e6, E2e6).	AR88.10-P-1310GZ
6	Remove air filter housing	<p>Model 164.195</p> <p>Only when removing right standing light and parking light (E2e3).</p>	

7	Remove corresponding housing cover	Only when removing high beams (E1e1, E2e1) or low beams (E1e2, E2e2) or bi-xenon lights with integrated ignition module (E1e10, E2e10).	
8	Turn high beam socket to left and remove, remove left high beam (E1e1) or right high beam (E2e1) from high beam socket	ⓘ Do not touch glass bulbs with bare fingers. Use a soft cloth free of oil and grease. Otherwise, the bulbs are damaged during operation due to overheating.	
9	Turn low beam socket to left and remove, remove left low beam (E1e2) or right low beam (E2e2) from low beam socket	ⓘ Do not touch glass bulbs with bare fingers. Use a soft cloth free of oil and grease. Otherwise, the bulbs are damaged during operation due to overheating.	
10	Turn standing light and parking light socket to left and remove, remove left standing light and parking light (E1e3) or right standing light and parking light (E2e3) from standing light and parking light socket	ⓘ Do not touch glass bulbs with bare fingers. Use a soft cloth free of oil and grease. Otherwise, the bulbs are damaged during operation due to overheating.	
11	Remove left turn signal light (E1e5) or right turn signal light (E2e5) from front lamp unit	ⓘ Do not touch glass bulbs with bare fingers. Use a soft cloth free of oil and grease. Otherwise, the bulbs are damaged during operation due to overheating.	
12	Turn side marker lamp socket to left and remove, remove left side marker lamp (E1e6) or right side marker lamp (E2e6) from side marker lamp socket	ⓘ Do not touch glass bulbs with bare fingers. Use a soft cloth free of oil and grease. Otherwise, the bulbs are damaged during operation due to overheating.	
13	Release mounting clip, remove left bi-xenon light with integrated ignition module (E1e10) or right bi-xenon light with integrated ignition module (E2e10) and disconnect electrical connector	Except model 164.195 ⓘ Do not touch glass bulbs with bare fingers. Use a soft cloth free of oil and grease. Otherwise, the bulbs are damaged during operation due to overheating.	
14	Install in the reverse order		