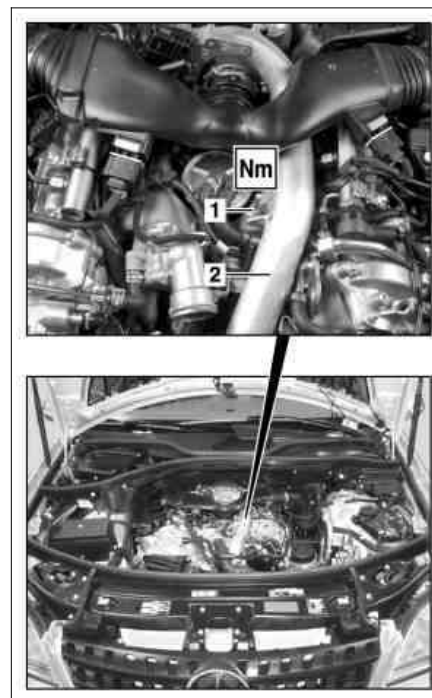







ENGINES 642 in MODEL 164, 251

- 1 Screw
2 Engine charge air duct at turbocharger



P09.41-2380-03

	Remove/install		
 Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Removes strut tower brace	Model 164.8 only  Remove strut tower brace from strut tower mounts.	AR62.30-P-2500GY
2	Remove engine cover	Model 164 Model 251	AR01.10-P-2405GZB AR01.10-P-2405RTB
3	Remove engine charge air channel upstream of charge air cooler		AR09.41-P-8623GZB
4	Remove bolt (1)		*BA09.41-P-1001-01J
5	Loosen coolant hose from bracket	Engine 642.8	
6	Remove engine charge air channel at turbocharger (2) towards the front	 Installation: Check sealing rings and replace if necessary.	
7	Install in the reverse order		

 Charge air pipe/charge air cooling

Number	Designation	Engine 642
BA09.41-P-1001-01J	Bolt, engine charge air channel of turbocharger to charge air manifold	Nm 12