

AR13.22-P-1202GZA	Remove/install poly-V-belt	24.1.06
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ENGINE 272, 273 in MODEL 164

03 Drift

1 Front engine cover

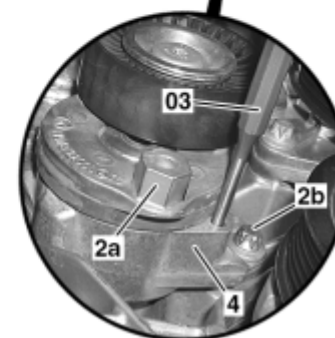
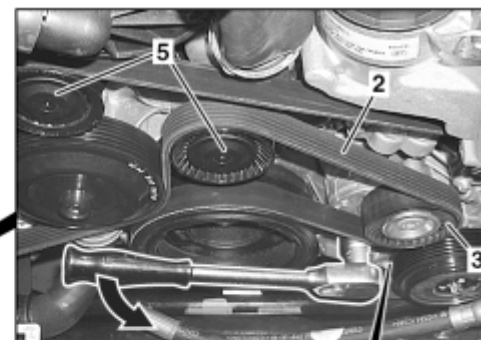
2 Poly-V-belt

2a Hexagon

3 Tensioning pulley








4 Tensioning device

5 Guide pulleys



P13.22-2106-06

	Removing		
Danger!	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011-01A
1	Open engine hood		AR88.40-P-1000GZ

2	Remove front engine cover (1)		AR01.10-P-2405GZA
3	Loosen poly-V-belt (2) and remove	 By swiveling tensioning pulley (3) at hexagon (2a) in an anti-clockwise direction and lock in place using drift (03).	
	Checking		
4	Inspect belt pulley sections, tensioning device (4) and guide pulleys (5)	 Check for signs of wear, damage or soiling and replace if necessary, see: ↓	
		Remove/install poly-V-belt tensioning device	AR13.25-P-3200GZA
		Remove/install poly-V-belt guide pulley	AR13.21-P-3350GZA
5	Check poly-V belt (2) and replace if required	For typical damage patterns cf.: ↓	
		Inspect poly-V-belt for wear and damage	
		Model 164.1	AP13.22-P-1351GZC
		Model 164.8	
	Install		
6	Fit on poly-V-belt (2), then clamp	 To do this, swivel tensioning device (4) in anti-clockwise direction at hexagon (2) (arrow). Mount poly-V-belt (2) as shown on routing diagram and release tensioning device (4). Refer to: ↓	
		Routing diagram of poly-V-belt	AR13.22-P-3902-02VA
		 Do not use wax or similar products, as this may cause poly-V-belt (2) to slip.	
7	Install front engine cover (1)		AR01.10-P-2405GZA
8	Close engine hood		AR88.40-P-1000GZ