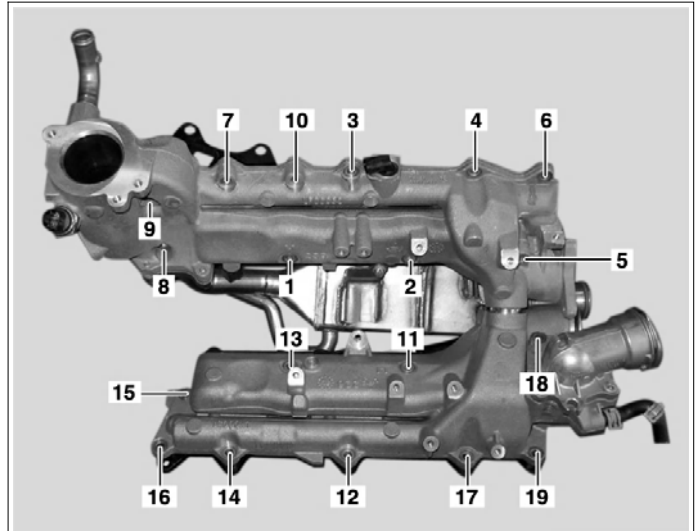


Engine 642 in model 164, 166, 203, 209, 251.0/1, 292  
 Engine 642 in model 461, 463

**Nm** Charge air pipe/charge air cooling

Number	Designation		Engine 642
BA09.41-P-1009-01J	Bolt, charge air distributor to cylinder head	Nm	18

- 1 Charge air distributor as per bolt plan and tightening torque **Nm** .
- 2 Tighten screw/bolt (1) and screw/bolt (11) again using tightening torque **Nm** .



P09.41-2317-11